TRANSCRIPT OF PROCEEDINGS

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2015/16 HAZELWOOD MINE FIRE INQUIRY

<u>ANGLESEA</u>

THURSDAY 30 JULY 2015

BEFORE:

THE HONOURABLE BERNARD TEAGUE AO - Chairman

MRS ANITA ROPER - Board Member

MR PETER ROZEN - Counsel Assisting

MR RICHARD ATTIWILL QC - State of Victoria

MS RENEE SION - State of Victoria

MR ROBERT TAYLOR - Alcoa of Australia

1	CHAIRMAN: I will make an opening statement but I'll take
2	appearances before then and we can move straight into the
3	action after the few opening statements. Mr Rozen.
4	MR ROZEN: If the board pleases, I appear to assist the inquiry.
5	MR ATTIWILL QC: I appear, together with Renee Sion, on behalf
6	of the Victorian Government.
7	MR TAYLOR: I appear, assisted by Ms Jessica Alley, for Alcoa
8	Australia Ltd.
9	CHAIRMAN: Welcome to a very special day. Today is the first of
10	two days at Anglesea. These two days are the first of
11	three blocks of public hearings for the reopened Hazelwood
12	Mine Fire Inquiry.
13	I acknowledge the traditional owners of the land on
14	which we are gathered, the Wada wad. I pay my respects to
15	their elders, past and present.
16	The Victorian Government has given the board of
17	inquiry a broad mandate to examine a number of areas.
18	Paragraph 11 of the terms of reference will be the focus of
19	attention for these public hearings. At the risk of taking
20	some time, I note that we are required to report upon
21	sustainable, practical and effective options that could be
22	undertaken by the mine operator to decrease the risk of
23	fire arising from or impacting the Anglesea mine for the
24	2015-2016 summer season, noting the impending closure of
25	the mine on 31 August 2015.
26	Through our conversations with the local community
27	here, we are aware that the long-term rehabilitation of the
28	Anglesea Mine is something that people are keenly
29	interested in. The subject of long-term rehabilitation of
30	the mine will not be excluded altogether. However, it has

only limited relevance, given the precise nature of the

terms of reference read as a whole. What can you expect from these public hearings? What can the wider public expect? We hope to have an open public exposure of many things by hearing from a number of parties and witnesses today and tomorrow and by providing this information on our website.

In our consultations with the Anglesea community, we focused on understanding people's concerns about potential fire risks close to or inside the mine for the 2015-16.

Bushfire season after the Anglesea Mine shuts down.

Additionally, we heard about the types of information the community may require in relation to the impending closure of the mine on 31 August.

The evidence will be presented by counsel assisting,
Mr Rozen. Board member, Ms Anita Roper, and I will be
listening today and tomorrow to the evidence. Our other
board member, Professor John Catford, is disappointed that
he is not able to be present at these hearings. He will be
keeping up to date on what takes place here.

The board also received and has read a number of written submissions. Many contain extremely helpful guidance. Common themes of those submissions include concerns for mine fires and conservation of the Anglesea heathlands and proposals to rehabilitate the mine site to the standard of the surrounding heathland.

We place great emphasis on openness. Our website reflects that. We encourage all to go to our website to look at three things: the reports on the community consultations, the submissions and, as from tomorrow, the statements of witnesses and a transcript of their testimony. Today we start the most formal process of the

inquiry, the public hearings. We plan to listen with an open mind. I now will introduce board member Mrs Anita

Roper to say a few words.

MRS ROPER: Thank you, Chair. Good morning. Let me add my welcome and thanks to you all for attending the first of a series of public hearings which will be held over the course of the Hazelwood Mine Fire Inquiry. As we will hear from counsel assisting the inquiry, Mr Peter Rozen, our focus today is on the steps Alcoa have taken to decrease the risk of fire in the Anglesea Mine post its closure on 31 August this year.

The key areas of focus of this inquiry are driven, of course, by our terms of reference, but also the issues raised by the community in the two community consultations. The consultations held in June in Anglesea gave the board an opportunity to hear firsthand the community's views and the concerns associated with the mine closure for the upcoming 2015-2016 fire season. The consultations were also helpful in helping shape the way in which the board had subsequent discussions with relevant government departments, emergency services and Alcoa.

Members of the board visited the Anglesea Mine soon after the inquiry was reopened. For me, as a past senior manager with Alcoa, it was an opportunity to reacquaint myself with the mine site. We know that the social, environmental and economic impacts of fires on communities can be significant, so I look forward to hearing from a number of the parties today.

We extend our thanks to the many people who have been involved in the inquiry to date, providing information and evidence, and we also recognise the many members of the

1 community who've taken the time to participate in this 2 inquiry through the provision of submissions, through 3 participating in our community consultations and by being here today to listen to the materials presented as part of 4 5 the hearings.

> Commencing today, the focus of the inquiry, led by counsel assisting, Mr Rozen, will be on coal variations, fire plans, prevention and the regulatory framework. So for us, as mentioned earlier by the Chair, we will be listening with open minds. Mr Rozen.

MR ROZEN: Thank you, Chair. Thank you, Mrs Roper. If the board pleases, Anglesea is a small town situated on the Great Ocean Road between Torquay and Lorne. permanent population of approximately 2,500 and that number swells to 10,000 in the summer months, when large numbers of holiday makers from Geelong, Melbourne and elsewhere visit the area to enjoy the natural beauty.

In addition to this summer influx, Anglesea also hosts school and other camps for children year round.

Anglesea is recognised as one of Victoria's towns that is most at risk of bushfire. Bushfires that reach Anglesea may extend up to 70 kilometres to the north and 40 kilometres to the west. Etched into the memory of many in this room is the disastrous Deans Marsh fire that burnt on Ash Wednesday in 1983. The fire raced from the grasslands in the north to the coast in a single afternoon, resulting in the loss of three lives and 729 houses. Anglesea itself, 132 buildings were lost after a south-westerly wind change early in the evening blew the fire into the town.

The Fire at Hazelwood. The Hazelwood coal mine fire

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in the Latrobe Valley in February 2014 started as a relatively small bushfire, the burning embers of which were blown into the Hazelwood Mine. Despite the efforts of the mine workers, who'd been trained in firefighting, the fire took hold almost immediately in the worked-out parts of the operating mine. Because it was so difficult to extinguish, the fire in the Hazelwood Mine burnt for six weeks and the population of nearby Morwell suffered from the effects of the resulting thick black smoke during that time. The estimated cost of the fire was \$100 million.

The Hazelwood Mine fire brought home to all Victorians, but especially those who live in the vicinity of brown coal mines, the special risk of mine fires. It was a wake-up call to mine operators, government agencies whose job it is to regulate mines and firefighting agencies.

The fire was the subject of an extensive inquiry, which produced a comprehensive report in August 2014. The report made a number of recommendations aimed at improving the safety of the state's coal mines. Those recommendations are presently being implemented.

The Anglesea Coal Mine. Anglesea has its own open cut brown coal mine situated to the north-west of the town. Alcoa of Australia Ltd has mined coal there since 1969. The coal has been used to generate electricity at Alcoa's neighbouring power station. Unlike the coal mines in the Latrobe Valley, mining at Anglesea has occurred against a somewhat unusual regulatory framework. The mine has its own dedicated Act of the Victorian parliament. The Act gave effect to an agreement reached between the then Victorian Government and Alcoa in 1961. During the life of

that 50-year agreement, Alcoa was largely exempt from the normal Victorian laws that apply to mining. For example, it was not bound by the occupational health and safety laws of the state.

The agreement was extended in 2011 for a further 50 years and at that time, the Act was amended to subject Alcoa to some but not all of Victoria's mining laws.

Despite having 47 years to run on its extended agreement, in February 2014, Alcoa announced that the mine and its associated power station were for sale. No satisfactory sale offer was made to Alcoa and on 12 May this year, it announced that it would close its operations in Anglesea, with effect from 31 August 2015.

The Task of this Board of Inquiry. It is in the context of the Hazelwood Mine fire and the imminent closure of the Anglesea Mine that this board of inquiry is required to report to the government about fire safety in the coming fire season at what is soon to be a former coal mine.

Specifically, as has been noted by the Chair, the inquiry is asked to report by 31 August 2015 on options that could be undertaken by Alcoa to decrease the risk of fire. The board of inquiry has been established under the Inquiries Act 2014.

The people who live, work and holiday at Anglesea are entitled to know if they have another potential Hazelwood Mine fire on their doorstep. What if a bushfire breaks out in the forest or the heath to the north of the mine on a code red day? Is there a risk that any fire would spot into the mine? Will the coal catch fire if it does? What about the risk of spontaneous combustion of the coal? Is there a risk that that will occur? And if there are no

workers in the mine operating it, who will extinguish such a fire? Is the CFA equipped and resourced to attend a mine fire when its resources may already be stretched on such a hire fire risk day? And what about the high sulphur content of the coal? What health effects would smoke from such a fire have on the people of Anglesea? Crucially, what is Alcoa doing to address these risks before it closes the mine, and which government agencies are regulating what Alcoa is doing? What are those agencies doing to ensure that the mine is as safe as practicable?

In these two days of public hearings, these are some of the questions that the inquiry will be considering. The inquiry will hear about the significant differences between the Anglesea Mine and the Hazelwood Mine and, in fact, the other Latrobe Valley mines. It will hear that the risk of mine fire at Anglesea, for a range of reasons, is considerably lower than the corresponding risk in the Latrobe Valley.

The board will hear from Alcoa's mine manager and the manager of its Anglesea operations. They will, in their evidence this morning, tell the inquiry of the extensive work that they have done and are doing to reduce the risk of fire starting in or spreading into the mine, particularly by covering most of the coal with overburden. They will also explain their plans for the mine after 31 August 2015.

The inquiry will also hear from the government agencies that are charged with regulating the Anglesea Mine. Representatives of those agencies will detail what they've done in the last two months and what they intend to do in the future to safeguard the community. The board

will hear that those activities have been extensive.

The inquiry will also hear that the firefighting and emergency management agencies of the state have worked in close consultation with both Alcoa and the regulators. The local CFA in particular will explain what it has in place for the forthcoming fire season.

Finally, the inquiry will hear from two experts.

Cameron Farrington is an experienced mining engineer who works for Mining One Pty Ltd, a mining consultancy firm.

The firm was engaged by Alcoa to conduct a review of Alcoa's fire plans. Mr Farrington will give evidence that he endorses Alcoa's plans and he will refer in his report to a number of additional recommendations that he makes.

In addition, the board has engaged its own independent fire risk expert. Mr Rod Incoll is well-known to many Victorians and his expertise was invaluable to the board of inquiry which examined the Hazelwood Mine fire. Mr Incoll, who has visited the Anglesea Mine on two occasions, has provided the inquiry with two reports and he will be the last witness that will be called tomorrow afternoon. He too will express a general level of satisfaction with the arrangements in place and he will make some suggestions for improvement.

As well as understanding what the inquiry is investigating, it is important to know what it is not doing. It is no part of the inquiry's work to consider the short, medium and long-term rehabilitation of the mine. Similarly, the inquiry is not concerned with fire protection measures beyond next summer. I'm not suggesting for a moment they're not important issues, I just make the point that they are no part of the inquiry's terms of

1 reference.

Before calling the first witness, I understand that

counsel for Alcoa wishes to make a brief opening statement

on behalf of his client to the board.

5 CHAIRMAN: Thank you, Mr Rozen. Yes, Mr Taylor.

6 MR TAYLOR: Thank you, Mr Chairman and Mrs Roper. I'm indebted
7 to my learned friend for his fair and balanced observations
8 with respect to the efforts that Alcoa has made and
9 continues to make in the remediation of this site.

As is well-known to the community of Anglesea, Alcoa has had a long and safe operating history at the workplace, both at the mine and at the power generation station in Anglesea. In fact, my learned friend brings back vivid memories of my own of the Deans Marsh fire and those of the Alcoa employees who assisted members of the Anglesea community who took refuge at the mine as one of the safe places during the fire.

There has been a long history of Alcoa working well with the regulatory bodies of Victoria that govern mining and, as my learned friend noted, notwithstanding its special arrangements, it has had a very safe working history in what is inherently a dangerous industry.

The evidence will show, as my friend pointed out, serious work has already been undertaken by Alcoa in recognising the need to deal with the upcoming fire season. That work also deals in part with future remediation. And while my learned friend points out that that is not strictly a term of reference and, Mr Chairman, you made that plain in your opening remarks, Alcoa acknowledges the need to be mindful of the need for full and ongoing remediation of the mine site and wants the community at

1	Anglesea to understand that it is wholly committed to that
2	objective. If the board pleases, those are the remarks
3	that I wanted to make by way of opening.

4 Thank you, Mr Taylor. If you're about to call the CHAIRMAN: 5 first witness, can I just make a preliminary remark. 6 propose to swear in or take the affirmation from the 7 witnesses. That means I would hopefully not have to 8 explain while they are there the difference between an oath and an affirmation and the different formulas that are 9 10 appropriate. I'm just making that by way of a mention, but 11 I will proceed upon the basis that there has been some 12 preliminary discussion so that that, in a sense, minor issue but important formality is attended to. Yes, 13 14 Mr Rozen.

15 MR ROZEN: I am instructed that those discussions have taken place with certainly today's witnesses, sir. 16

> Before I do call the first witness, I should just very briefly outline the order of proceedings from now on for the remainder of today. The first witness will be Jane Burton, from the earth resources section of the mining regulator. I will get the full title of that from Ms Burton when she gets in the witness box. After Ms Burton, who is expected to be relatively brief in her evidence, there will be two witnesses from Alcoa, Mr Warren Sharp and Mr Chris Rolland. They are senior managers from the site and they will be questioned about the existing practices in relation to fire management and also future plans and then based on the loose schedule that we have, the witness after lunch will be Mr Ross McGowan, who heads up the regulation part of the earth resources section of the relevant government department, and the final witness

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- today will be Mr Robert Kelly, from the Victorian WorkCover
- 2 Authority, which also has a regulatory responsibility in
- 3 relation to the Alcoa Mine.
- 4 Unless there are any matters the board has at this
- 5 point, I'll call the first witness, Jane Elizabeth Burton.
- 6 <JANE ELIZABETH BURTON, affirmed and examined:
- 7 MR ROZEN: Ms Burton, can you please confirm for us your full
- 8 name and your work address?---Jane Elizabeth Burton.
- 9 55 Grey Street, Traralgon.
- 10 Your formal title is the director of coal resources in the
- 11 Energy and Resources Division of the Department of Economic
- Development, Jobs, Transport and Resources?---One
- correction to make there. It is energy and earth
- resources, so if we can add in the word "earth". There is
- 15 a typo there.
- 16 I have been practising that and I still got it wrong. Energy
- and earth resources. Thank you. And although it doesn't
- roll easily off the tongue, the acronym for the department
- is DEDJTR?---Correct.
- 20 The role you occupy you have held since August 2014?---That's
- 21 correct.
- 22 But your experience in mining goes back a long way before that
- in your professional career?---Not mining.
- 24 Coal?---Coal.
- 25 Thank you. I'll come to that in a moment. Your current role is
- 26 concerned with resource and land use planning to assist
- with the future use of coal in Victoria?---That is correct.
- 28 By way of formal qualifications, you have both a Bachelor and a
- 29 Masters of Applied Science?---Correct.
- 30 And you worked for some 13 years as a research associate and as
- 31 a chemist in relation to brown coal?---I did, a long time

- 1 ago.
- 2 Can you just briefly outline the nature of that work and where
- it was performed?---Post graduation I worked for Monash
- 4 University, working as a research assistant looking at
- 5 various aspects of brown coal hydrogenation. I then
- 6 secured employment with the Japanese joint venture company
- 7 Brown Coal Liquefaction Victoria, who had a 50 tonne per
- 8 day pilot plant located in Latrobe Valley, so I worked
- 9 there in the laboratory as an industrial chemist.
- 10 I might ask you to slow down a little bit. There are people
- 11 transcribing who may not know the word "liquefaction", for
- example, so I just ask you to slow that down. As I think
- you have already indicated to us, that work was early in
- 14 your professional career?---Correct.
- 15 It spanned some 15 years of your professional career, or
- thereabouts?---Yes.
- 17 Since then, you have worked in a range of other public service
- related jobs, both at local government and state government
- 19 agencies. We don't need to go through the detail of that.
- For the purposes of this inquiry, Ms Burton, you made a
- witness statement, dated 17 July 2015?---Yes.
- 22 And the statement has our internal coding of VGSO.1004.001.0001.
- By magic, that will mean that it will appear on the screen
- so it is there for all to see, and you should also have a
- 25 hard copy of it in front of you?---Yes.
- 26 And just the final reference point to assist the board, the
- statement appears behind tab 1 in the hearing book. Have
- you had a chance to read through that statement before you
- 29 have come and given evidence this morning,
- 30 Ms Burton?---Yes, I have.
- 31 Is there anything that you would wish to change in the

- 1 statement?---There is one typo on paragraph 28.
- 2 Did you say 28?---Paragraph 28. It refers to "GDSE". Can we
- 3 replace that with "GWSE".
- 4 So we're in the first line of paragraph 28?---Correct.
- 5 Which reads at the moment, "See paragraph 12 for a more detailed
- 6 description of NWSE and GDSE." You would seek to change
- 7 "GDSE" to?---"GW", the "D" for a "W".
- 8 "GWSE". And you, just for completeness, in paragraph 2, in the
- 9 first line, after the word "and", it should say "Energy and
- 10 Earth Resources Division"?---That's correct.
- 11 Is that right?---Yes.
- 12 With those two changes, are the contents of your statement true
- and correct?---Yes, they are.
- 14 I tender the statement.
- 15 #EXHIBIT 1 Witness statement of Ms Burton.
- 16 Without going into too much detail, the statement that you have
- made responded to two letters that were sent to the
- department by the inquiry?---Yes.
- 19 What has been done at the department is that the work in
- responding to those letters has been divided between
- 21 yourself on the one hand and Mr McGowan, who we'll hear
- from later today, on the other hand. And you have,
- 23 helpfully, in paragraph 6 of your statement, at the bottom
- of page 1, identified some of the questions that the board
- asked of the department I won't go through those, we can
- 26 all read those but you specifically in your statement
- answer the three questions at the top of page 2 of your
- statement, that is 6.2.1 through to 6.2.3?---Yes.
- 29 Just so that we can place that into context, what the department
- was asked to do was provide the inquiry with a description
- of features of the coal mined in the Anglesea Mine and in

- 1 particular to identify the principal differences between
- 2 that coal and the coal mined in the Latrobe Valley and in
- 3 particular whether there is a difference in moisture
- 4 content, whether there is a difference in sulphur content,
- 5 whether there is a difference in heat value and, for
- 6 completeness, whether the coal is more or less flammable -
- 7 -?--That's correct.
- 8 --- one compared to the other. In your statement, as you
- 9 explain, you answer the first of those three questions,
- 10 that is, you address moisture content, sulphur and heat
- 11 value?---(Witness nods)
- 12 And you advise that your colleague, Mr McGowan, addresses the
- fourth of those questions, that is the
- 14 flammability?---That's correct.
- 15 In responding to the board's letter, you draw on both your own
- 16 personal work experience but also the resources of the
- department; is that right?---That is correct.
- 18 And in addition the research that you were able to carry out
- 19 from the sources of information that are set out in
- paragraphs 13 and 14?---Yes, that is correct.
- 21 Tell me, is it a fair summary of the sources of information set
- out there that they consist of texts on the subject, work
- 23 plans submitted by mining licence holders and also tests
- that have been performed on the coal by those
- licensees?---Yes, that is correct.
- 26 If you can just turn then to brown coal. Its primary role in
- 27 Victoria is for the generation of electricity?---Yes, that
- is correct.
- 29 And from a lay point of view, and please correct me if I get
- 30 this wrong, generally speaking, the more electricity that
- 31 can be generated from a given unit of coal, one would say

- 1 that that coal has higher quality from the point of view of
- 2 power generation?---Yes, that is correct.
- 3 In practical terms, as you explain, the quality of coal is
- 4 determined by the percentage of moisture
- 5 content?---(Witness nods)
- 6 So the higher the moisture content, the more energy is consumed
- 7 in drying the coal as part of the combustion process and
- 8 the less energy is available for power
- 9 generation?---Essentially that is correct.
- 10 Is it really a bit like using damp wood to start a camp fire as
- 11 compared to using dry wood?---Yes, that could be a good
- 12 analogy.
- 13 Generally speaking, wet coal has a lower energy content than dry
- coal?---Yes.
- 15 In terms of the coal mined in Victoria, as you identify, and I
- don't think we need to go into too much detail about this,
- we've got coal in what is known as the Gippsland Basin and
- 18 coal in the Otway Basin, each deposited about 65 million
- 19 years ago?---The Otway Basin a little older.
- 20 A little bit?---Older.
- 21 Older than the?---The Gippsland Basin.
- 22 Than the Gippsland Basin. Anglesea Mine is in the Otway
- 23 Basin?---Correct.
- 24 And the coal seam that has been mined at Anglesea is about
- 25 36 metres deep?---Yes, it is.
- 26 As you tell us in your statement, the Anglesea coal is the
- 27 highest rank brown coal in Victoria, the highest
- 28 quality?---That is correct.
- 29 And that is essentially because it has the lowest moisture
- 30 content; is that right?---Yes.
- 31 You have, very helpfully, provided us with a table, which I'd

- 1 like to go to now this is at paragraph 28 of your
- 2 statement, on p.5. I think we can do this without going
- 3 through the acronyms that you have listed in paragraph 27,
- 4 but if I can summarise what you're doing in the table is
- 5 you're identifying the issues that you're asked to address
- 6 in relation to coal, that is the moisture content and the
- 7 sulphur content and the heat value, in respect of the coal
- 8 at the four principal Victorian open cut coal mines?---Yes,
- 9 that is correct.
- 10 And what we can see from that, and you use two sources of data
- in respect of each of the figures, that is, you use data
- provided by the mine owner and you use data in respect of
- 13 each of the mines from is it an article written
- 14 by?---Gloe.
- 15 CS Gloe, G-L-O-E?---Correct.
- 16 The article is entitled The Economically Winnable Brown Coal
- 17 Reserves in the Latrobe Valley from 1980. Does the Gloe
- article also address the features of the coal at Anglesea
- or is it limited to the Latrobe Valley?---I believe it does
- 20 talk about the Anglesea as well.
- 21 We can see from the if we start with the first vertical
- column, headed Moisture, you say it is percentage AR, and
- "AR" is "as received", we see from paragraph 27. What does
- that mean, "as received"?---It just means the run-of-mine
- coal, so the sample as received taken directly from the
- 26 coal mine.
- 27 I see. And we can see that in relation to the three Latrobe
- Valley mines, if we look at both sources and if I can
- summarise, the moisture content ranges between
- approximately 60 per cent and approximately
- 31 65 per cent?---Yes, that is correct.

1 By comparison, we can see that the Anglesea Mine moisture 2 content is, depending on whether you rely on the data from 3 the mine, it is 44.7 per cent and if we rely on the data in Gloe, it is 46 per cent. Either way, considerably lower 4 than any of the mines in the Latrobe Valley?---Yes, that is 5 6 correct. And, similarly, if we go over to the right-hand column of the 7 8 table, which is headed Sulphur, here the figures are recorded as percentage DB, which is dry basis. Are you 9 10 able to explain briefly what that means?---Dry basis is with all the water removed from the coal, so just on the 11 12 remaining coal after the moisture is removed. Once again, we see that in relation to the Latrobe Valley coal, 13 14 we've got a range of figures there of percentage sulphur 15 content, ranging from 0.29 through to, at its highest at 16 Loy Yang, 0.42 and, once again, by contrast at the Anglesea Mine, we have got figures of 3.3 per cent and 3.9 per cent. 17 So in very round figures, the sulphur content of the 18 Anglesea coal is some 10 times higher than is the case in 19 the Latrobe Valley?---Yes, that is correct. 20 21 You may not be able to assist us with this, but as you could 22 probably understand, given the terms of reference the 23 inquiry has, it is particularly interested in flammability, what does that mean in terms of the likelihood of the coal 24 catching fire. For example, if embers from a nearby 25 bushfire were blown into the mine, we know, from the 26 experience at Hazelwood last year, that the mine caught 27 fire in those circumstances and one of the questions here 28 is how do we make a comparison between the Anglesea Mine 29 and the mines in the Latrobe Valley, particularly 30

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Hazelwood. I want to ask you about two statements that the

1	board has received and see if you can make any comment on
2	them. If you can't, you can't, but if you're able to, it
3	would be of assistance to us. The first statement is a
4	statement by Mr Rolland, which is behind tab 2 in the
5	hearing book and the coding is Alcoa.0001.002.0001. Just
6	wait while that comes up on the screen. Do you have that
7	in front of you? If you go to tab 2?Which page?
8	It is page 2 behind tab 2. That number again is
9	Alcoa.0001.002.0001. Do you have that, Ms Burton? I'm
10	just waiting for that to come up on the screen. If you
11	could go to page 2, paragraph 9, please. Just for a bit of
12	background here, Ms Burton, Mr Rolland is the mine manager
13	at the Anglesea Mine and has held that position for a
14	number of years. You'll see at paragraph 9 of his
15	statement that he describes the coal in the first line.
16	Perhaps if I read that. "The coal at the mine is
17	40 million years old, making it older than the Latrobe
18	Valley coal, with a greater heating value. The coal has
19	comparatively less moisture, at approximately 45 per cent,
20	is harder and contains less volatile organic compounds than
21	the Latrobe Valley coals, which means it has less potential
22	for spontaneous combustion." If I could just pause there
23	in the reading. There would seem to be a bit of a
24	difference in the age of the coal there as described by
25	Mr Rolland compared to what you told us, but I'm not
26	particularly concerned with that, it is more the final
27	conclusion reached by Mr Rolland, that there is less
28	potential for spontaneous combustion of the Anglesea coal
29	compared to that in the Latrobe Valley. Are you able to,
30	drawing on your professional background, comment on that at
31	all?I can't comment on the flammability. I can say that

- I agree with the comments around the less moisture, the
- 2 hardness and the less volatile, that is all correct, but in
- 3 terms of relating that to the flammability, that is not my
- 4 expertise.
- 5 I'll just try one last question, if I could. Is it the case
- 6 that, from your expertise, it doesn't necessarily follow,
- 7 if you accept those three premises, that it leads to lower
- 8 flammability or you just don't know?---My understanding is
- 9 it is a complex matter, there are a number of factors, but
- 10 I'm not expert to provide any comment on that.
- 11 All right. Thank you. There is also evidence from Mr Lapsley,
- from Emergency Management Victoria, to similar effect, but
- I won't take you to that because I suspect your answer will
- be precisely the same. I'll take that matter up with those
- witnesses. If the board pleases, they are the questions
- that I have got for Ms Burton.
- 17 MR TAYLOR: I have one matter arising, if I may, Mr Chairman.
- 18 CHAIRMAN: Yes, please.
- 19 <CROSS-EXAMINED BY MR TAYLOR:
- 20 Ms Burton, you were just asked about the sulphur content and you
- 21 explained the table at paragraph 28 of your statement. Is
- it in the scope of your expertise to comment on whether or
- 23 not a higher presence of sulphur by the order of magnitude
- 24 that Mr Rozen put to you renders the commencement of a
- 25 spontaneous combustion process more easily detectable by
- smell?---No, it is not.
- 27 Thank you. I can't take that any further. If the board
- 28 pleases. That was the only matter I wanted to raise.
- 29 CHAIRMAN: Nothing arising from that?
- 30 MR ROZEN: Nothing arising.
- 31 CHAIRMAN: Thank you, Ms Burton. You are excused.

- 1 <(THE WITNESS WITHDREW)</pre>
- 2 (Witness excused.)
- 3 MR ROZEN: The next witness is Christopher Rolland. I call
- 4 Mr Rolland.
- 5 <CHRISTOPHER JOHN ROLLAND, affirmed and examined:
- 6 MR ROZEN: Mr Rolland, can you confirm for us your full name and
- 7 work address, please?---Christopher John Rolland. Alcoa
- 8 Power Station, Anglesea, or Camp Road, Anglesea.
- 9 Mr Rolland, your present position is that you're the mine
- 10 manager of the Anglesea Mine?---That is correct.
- 11 How long have you held that position, firstly?---I have been at
- the mine for just over 31 years and held that position for
- over 29 years.
- 14 Any relevant mining experience before you started at the
- Anglesea Mine?---I had three years at the Mount Newman
- Mining Company in the Pilbara, in WA, iron ore.
- 17 So your brown coal experience is drawn from your time at
- 18 Anglesea?---That's exactly right.
- 19 By way of formal qualifications, you have a Bachelor of Civil
- 20 Engineering?---That is correct.
- 21 Where did you receive that qualification from?---Deakin
- 22 University.
- 23 In Geelong, presumably?---In Geelong, yes.
- 24 They only had a campus in Geelong at that time?---I think so,
- back in my time. It was probably the first year of Deakin.
- 26 Mr Rolland, to assist us in this inquiry, you have made a
- 27 statement, dated 22 June 2015, and there are five
- attachments to that statement?---Yes.
- 29 And the coding for that statement is Alcoa.0001.002.0001. You
- 30 should have it there open, I hope, in front of you behind
- 31 tab 2 in the hearing book. If I can just ask you to turn

.DTI:KVW 30/07/15

- 1 to the first page of that, please, Mr Rolland. Do you have
- 2 that?---Yes, I do.
- 3 Have you had a chance to read through the statement before you
- 4 came along to give evidence this morning,
- 5 Mr Rolland?---Yes, I have.
- 6 Is there anything in it that you would like to change?---No, I'm
- 7 satisfied.
- 8 Are the contents of the statement true and correct?---They are,
- 9 to the best of my knowledge.
- 10 I tender the statement.
- 11 #EXHIBIT 2 Witness statement of Mr Rolland.
- 12 Mr Rolland, just as the previous witness, Ms Burton, did, Alcoa
- was asked to respond to various matters that were set out
- in a letter sent to it by the inquiry's solicitors?---That
- is correct.
- 16 And also as was the case with the previous witness, a decision
- was made within Alcoa for you to answer some of the
- questions in the letter and for your colleague, Mr Sharp,
- to answer the remainder of the questions?---That is
- 20 correct.
- 21 Did you get the easy ones or the hard ones?---Mine is based on
- history and Warren's is based on the future, so you can
- take your choice which is harder.
- 24 It is in the eye of the beholder?---Exactly.
- 25 As you say, you're essentially looking back and dealing with the
- current situation in terms of the history of the mine and
- 27 particularly the fire history?---Yes.
- 28 And Mr Sharp, who we'll hear from next, deals with what is in
- 29 place for the future, particularly post-closure?---That is
- 30 correct.
- 31 I neglected to ask you, and I hope you don't think it is an

- impertinent question, but your role as mine manager will
- also end as at 31 August; is that right?---The current role
- 3 will cease at that date.
- 4 From that answer, do I take it there will be a different role
- 5 that you will perform or is that still to be
- determined?---We've just decided that I'll continue on in a
- 7 different role but working towards the final closure
- 8 position for the mine.
- 9 Because it is important generally for us, could you just explain
- 10 briefly what that different role will be, but if it hasn't
- been finally determined, then please tell us that?---I'm
- currently supervising the mining team and obviously they'll
- 13 be disappearing.
- 14 Yes?---And following 31 August, it will be more critical around
- engagement with the community, establishing the ground
- rules of engagement and also working towards a final
- 17 closure plan, putting the technical stamp on that and
- trying to find out what the technical aspects of that job
- 19 requires. Also, I guess, working up scopes of work to get
- it to the end stage. So there is a whole lot of technical
- work and community engagement, stakeholders with the
- government, et cetera, that we'll have to work through.
- 23 The other part of that, of course, is that we need to look
- after the site during that time as well.
- 25 It is apparent, I think, to the board and to anyone who thinks
- about it for a moment, that you have obviously got a vast
- amount of experience of the mine and knowledge of the mine,
- so I take it from what you've just told us that that will
- continue to be utilised post-31 August?---Yes.
- 30 Will you be based at Anglesea or where will you work?---I'll be
- 31 based at Anglesea.

- 1 You'll be based at Anglesea. And have you got a new job
- title?---It is so fresh, I'm not sure I can remember it,
- 3 but it is the mine rehabilitation supervisor, Anglesea
- 4 rehabilitation supervisor.
- 5 As rehabilitation supervisor, and tell us if you can and
- 6 obviously if you're not able to, you shouldn't feel
- 7 compelled to, but will that role also play part of that
- 8 role, will it be supervising the fire minimisation strategy
- 9 that will be in place at the mine?---We hope to have that
- strategy in place by 31 August, so it will be a maintenance
- of that current strategy.
- 12 So that will form part of your role as well?---Yes. There will
- be a team of people there and we'll all play a part in
- 14 that.
- 15 I'm, for the moment, just asking what yours will be. You will
- be part of that structure?---Exactly.
- 17 Thank you very much. Can we start with a bit of a history of
- the mine and what I might ask you to do is to your left are
- 19 two large photographs. There is a little laser pointer on
- the desk in front of you which you may or may not find
- 21 helpful?---Do you want me to stand up?
- 22 It will probably be easier. I'm just concerned about the
- 23 microphone. The microphone will probably have to go with
- you, which is happening. So there is two photos there.
- The one furthest from you is an aerial photograph obviously
- taken from considerably greater attitude than the other
- one. Can you perhaps start with the one that is furthest
- away from you and tell us what it depicts?---The aerial
- 29 photograph to the right, it really depicts the mining
- lease, that was established back in 1961 by act of
- 31 parliament. The blue line suggests the boundary of that,

- 1 the current boundary of that. This is an older photo, but
- 2 that boundary is more or less still current. You will see
- 3 that it also depicts the mining activity down this area, as
- 4 well as the associated or adjacent power station, it points
- 5 out some freehold land, the majority by far is Crown land
- of the lease, there is some freehold land that we have
- 7 mined through and the power station itself is situated on
- 8 freehold land.
- 9 So as we're looking at that map, to the north and to the west of
- the mine we see a large area of green. Is that all what is
- referred to as the Anglesea heath?---Yes, it is.
- 12 And you have pointed out the mine area and then to the
- south-east of the mine we see the town of Anglesea; is that
- 14 right?---That is correct.
- 15 Can you read the date on that photograph? I think it was taken
- at about 2000?---2000, yes. It is a photo that's been
- 17 stitched together, it is a composite.
- 18 Perhaps I'll tender that photograph, if I could, please.
- 19 CHAIRMAN: Yes. The one photograph that is on the left-hand
- 20 side there?
- 21 MR ROZEN: Perhaps we might do 3A and 3B because I'm about to go
- to the next one. If we can call that 3A.
- 23 #EXHIBIT 3A Photograph taken in 2000 or thereabouts.
- 24 And continuing on with the photograph closer to you, that is
- obviously a close-up of the mining area itself; is that
- 26 right?---That is correct.
- 27 Are you able to tell us when that photograph was taken?---That
- was at the end of 2014. I'll just refer to it. Sorry,
- 29 2015. It was the first of this year, I think, the 1st of
- 30 the 1st. We either fly at the end of the previous year or
- 31 the start.

- 1 If we could perhaps start in the top right-hand corner of that.
- 2 CHAIRMAN: Can I just interrupt. 3B.
- 3 #EXHIBIT 3B Photograph
- 4 MR ROZEN: If we can start in the top right-hand corner of the
- 5 photo. We see a number of what look like photographs of
- 6 buildings with labels on them. Can you tell us broadly
- 7 what that top right-hand corner area is?---From a process
- 8 perspective, we haul the coal up. The primary crusher is
- 9 situated here, so we tip into that area. We've got a
- 10 couple of stockpiles here that after it has been crushed
- from the primary area, it goes into each of those
- stockpiles and then there is a secondary crushing process
- here that takes it up to the power station. The power
- 14 station is somewhere here off the photo. If there is any
- interruption to that coal supply, we have got a permanent
- stockpile here, something like 22,000 tonnes of compacted
- 17 coal.
- 18 I see. So that is your emergency supply to keep the power
- 19 station going in the event that, because of flooding or
- whatever it happens to be, you're unable to mine
- 21 coal?---That is correct.
- Just whilst you're in that area, do we see the administration
- 23 block there, the office area, or is that also off that map,
- off the photo?---Just off. If I can point just to the
- 25 right of that photo.
- 26 Moving left on the photograph away from you, or moving in a
- westerly direction, are you able, briefly, to take us
- through the sequence of where coal has been mined over time
- during the life of the mine?---It is more on the other
- 30 photo, but Roche Brothers used to mine out there, they were
- 31 the original miners. They were actually mining in what was

1	a lower seam. Western Mining joined with Alcoa to form
2	Alcoa of Australia and in the '60s, the area about here was
3	formed and what we call block 1 was started, so we started
4	just behind these buildings here and worked our way there.
5	The first coal in February 1969 was taken up and put
6	through the process when the power station started
7	producing power. Some of the overburden was put to make
8	the ash bin up in here and some of it was used to fill in
9	the old Roche Brothers mine. That minimised our external
10	dumping and from thereon, when you take the coal out and
11	the coal has disappeared from here, you move your
12	overburden back and put it in behind you as you work
13	through that sequence. That is a backfill operation that
14	we use.
15	Is that also something that is referred to as progressive
16	rehabilitation?I was just describing the - for me,
17	rehabilitation is the growth in the top. I understand what
18	you're saying. We actually use that as a backfill
19	operation and we build that level up to what the final plan
20	looks like and then we rehabilitate it with growth,
21	vegetation. We continue that process up until the western
22	wall, where the coal pinched out, so it is actually a dish
23	shape, and it is shaping down towards and out to sea
24	underneath Anglesea.
25	If we just pause there. Historically the mining operation moved
26	to the north-west of the mine; is that right?Yeah, it's
27	sort of west.
28	West in general?For continuity of coal, we were still
29	continuing in this area of the mine, we came across and did
30	another parallel strip, block 2, and headed our way through
31	until we got into our final area, which is block 3. So we

- 1 moved along that area, came across here with our coal and
- then have moved and we're now in this current situation
- 3 over here and about to depart.
- 4 So as we speak, the final area of the mine is being mined and am
- 5 I correct in referring to that as the south-western part of
- 6 the mine?---Yes, it is.
- 7 Can you just point precisely to where that area is?---Only a
- 8 matter of a month ago, we were down in this corner in here.
- 9 We're now taking out the last bit of coal over here. We
- have only got virtually three weeks of coal to go, so we're
- centering in this area, but we cover up this coal over
- here.
- 13 So you're saying that the final area is back in the
- 14 north-western area whilst the south-west is being
- 15 covered?---Yes.
- 16 We'll hear evidence later about what's referred to as the
- western wall or the south-western wall, which is the one
- area of coal that will remain exposed, on current plans,
- 19 after mine closure. Can you point that out to us?---It is
- 20 hidden for some people. I apologise about that. It heads
- 21 from there right across to this point here, so that is
- around about 850 metres.
- 23 The evidence varies a little bit, but that is a wall, as it is
- described, some 10 or 15 metres in height?---The total
- 25 height is greater than that, but there is in the order of
- 26 10-15 metres of coal.
- 27 I see?---You can see some of you can see that there is the
- 28 white or the lighter material above is typical
- overburden. The darker material, the lines below it, is
- 30 the coal. When we're referring to that 10-15, we're just
- 31 talking about the coal component.

- 1 Thank you. Perhaps if you could resume your seat now,
- 2 Mr Rolland. Thanks very much for that. Before I move to
- 3 the next topic, there is one thing I neglected to ask you
- 4 which I should do now. You said earlier that you will
- 5 remain on site after 31 August as part of a team I think
- 6 was the expression you used. Who will be the other members
- 7 of that team?---Name or title?
- 8 Both, if you can give them to us?---I can give you names but
- 9 title, I haven't studied my PD in enough detail yet to do
- 10 that.
- 11 Your org chart?---Exactly right. It is pretty fresh. Dean
- 12 Schmidt will take on the electrical engineering role and
- Bryce Hutton, who is also a long-term employee of the
- 14 Anglesea Power Station, he will be there looking after the
- power station dismantling process. And also Warren Sharp
- will continue on a 50/50 role there with both Point Henry
- and the Anglesea site, he will be based in both camps.
- 18 Right. But the others will remain at Anglesea?---Yes.
- 19 You have, in your statement, helpfully, set out the history of
- 20 the mine, with the 50-year agreement and then its extension
- and so on, and I don't think I need to take you through
- 22 that in any detail. I do want to ask you briefly about the
- coal. I think you have been in the hearing room when the
- 24 previous witness, Ms Burton, was giving evidence. Do you
- agree generally with the evidence she gave about the coal
- 26 at Anglesea?---Yes, I do.
- 27 You, at paragraph 9 of your statement, which is on the second
- page perhaps if we'd just go to paragraph 9 you refer
- to the moisture content. Have you, in your time at
- Anglesea, had cause to go over to the Latrobe Valley and
- look at the mines there?---On many occasions, yes.

- 1 On many occasions?---Yes.
- 2 And more recently, that is since the Hazelwood fire, have you
- 3 had some involvement in committees that have been looking
- 4 at experiences of the Latrobe Valley mines, and Hazelwood
- in particular, and how they might be able to be adapted for
- Anglesea?---More or less in the form of we have got our own
- 7 mine fire inquiry task force for the Surf Coast Shire, or
- 8 surf coast task force, so we've been involved from that
- 9 perspective and through Emergency Management Victoria,
- we've had a range of different articles shown to us about
- 11 the outcomes of the Hazelwood Mine Fire Inquiry and what
- the mines are doing as a result of that first inquiry, so
- we've been working through that, the ones that are relevant
- to us, can we learn from that, so we've been doing that on
- that level. We haven't been down to the Valley to talk
- specifically about that.
- 17 We'll hear evidence later in these hearings about the activities
- of that task force and we'll be hearing from the chair of
- the task force, Mr Lapsley. Other members on that task
- force have been the regulatory agencies, DEDJTR and
- 21 WorkSafe; is that correct?---That is correct, yes, amongst
- 22 others.
- 23 Your observation about there being less potential for
- spontaneous combustion of the Anglesea coal compared to the
- 25 Latrobe Valley coal, what is the basis for you saying
- that?---I guess it is on a couple of levels. Technically,
- I have become an expert in spontaneous combustion of late.
- I have done significant reading on different reports, a
- 29 couple of Australian ones and a South African one and it
- details that some of the parameters that are outlined in my
- 31 statement lead to less or more spontaneous combustion. The

other thing is from a practical perspective, the activities that we undertake at Anglesea and can do at Anglesea are vastly different to the Latrobe Valley. We've talked in terms of our emergency stockpile there, we have compacted that down and that's been in there for up to 20 years without spontaneous combustion. So just by compacting the coal and - that is a process that wouldn't be able to be embarked on by Latrobe Valley coals.

If I understand that correctly, you're saying that there's been an actual demonstration of this, to your knowledge, by having the stockpile there and compacting it and not having spontaneous combustion events, you're able to contrast that experience with what you know of what happens in the Latrobe Valley, where they would not be able to do that with the coal down there?---Yes, and it is a practical demonstration that is 20 years old, so that gives me some demonstrable evidence that there is less spontaneous combustion. The other issue is I believe that they still modify their exhausts out the front of their vehicles, because any coal that catches fire on the hot exhaust parts will start fires in that area, so we don't have to do that in our mine, we just have conventional diesel vehicles.

And you have not had an exhaust fire, which would suggest to you

I understand. That brings us quite neatly to the question of
the history of your experience of fire at the Anglesea
Mine. Perhaps if I can just preface this question by
referring back to the evidence that was heard by this
inquiry in its first incarnation concerning the Hazelwood
Mine and the evidence there, I think I'm summarising it

that that is not a safe practice?---No, that is exactly

right.

1 fairly, is that at the Hazelwood Mine, before the 2 disastrous 2014 fire, there was a series of other 3 significant fires which had, on occasion, required significant involvement by the local CFA in putting them 4 So with that sort of background in mind, if I can 5 turn to an examination of the fire history at the Anglesea 6 7 Mine, and you deal with this in your statement at 8 paragraph 29, on page 4 of the statement, if we can go to 9 that. You say, "Fire prevention continues to be an 10 important consideration in our operations. We take this very seriously and are proud that in 50 years of operation, 11 12 we have not had any significant fire events. To the best of my knowledge, over 46 years of coal mining at the mine, 13 14 there have been only three occasions" - you say a date in 15 1999, but I think subsequently you would correct that to be 1997?---That is correct. 16 17

7 February 2003 and 8 May 2014, which you describe as flame 18 events, "where the coal is heated through spontaneous combustion to an extent where open or visible flames were 19 observed." I'll probably have to get you to jump up again 20 21 for a moment, if you wouldn't mind, Mr Rolland. Can you 22 just point the board to where on the map, probably Exhibit 23 3B, the more detailed one, where those flame events 24 occurred and I'll ask you what they involved?---I won't bore you with the set-up, but we have got almost like a 25 shape down here, a wedge shape of coal that we have left 26 27 in situ. That allows us to stack overboard and up behind us as we mine through, so it allowed us to put greater 28 29 overburden in western - or reduce the amount of external 30 dumping that we needed to do. So this coal wall is about 31 90 metres at the base. It is shaped down, as I said

1 before, the coal dips down towards Anglesea. We've had some cracking in this area here, along that wall, and the 2 3 weight above it, and maybe some moisture in behind it, has forced a section of the wall to come out. Where the wall -4 the section that came out breaks against the integrity of 5 the system that stays there, it crumbles the coal, but it 6 7 also allows oxygen into that area and moisture as well, so 8 that's the recipe for spontaneous combustion, and we have a 9 section in - I better get this right - in around about this 10 location here. That was the '97 one. The reason I was able to point it to '97 was from an aerial photograph that 11 12 depicted a little bit of an alcove in there where we dug 13 out that area. 14 Just pause there for a moment, Mr Rolland. You are pointing to 15 an area just to the right of the middle of the 16 photograph?---Yes. 17 Or north-eastern area of the lighter-coloured material?---That 18 is correct. Thank you? --- The second one, if we go in chronological order, 19 there is a (indistinct) in this area here. We had some 20 21

k you?---The second one, if we go in chronological order, there is a (indistinct) in this area here. We had some swept-up fines that we'd graded off the side of the road and even though we were checking in the morning and during the day, we missed this one and so in the middle of the night, myself and an operator came in. I was the observer, stand-by position, and we put the fire out using a loader during that night. So there was some flames in that location.

I'll just stop you there, if I could. The area you have been pointing to is in the north-western area of the mined area, just, what, a few hundred metres to the east of the wall of coal that we were talking about a little earlier?---Yes.

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1	And you used an expression "coal fines", which might not be
2	familiar to everyone in the room. Can you tell us what
3	coal fines are, F-I-N-E-S?Generally when you're mining,
4	you're breaking up coal. Ours is fairly homogeneous and
5	blocky, but you do get coal dust and over time, when the
6	moisture is drying out of that coal, it does turn it into
7	fines - fines are finer particles, if you like, of
8	different granular sizes - and when you work it, if it is
9	on the road, you are running over the top of that coal, you
10	are breaking it up even further, it rains and you have a
11	grader over the top of it, you sweep those fines to the
12	side and wherever you're forming windrows, that can give
13	you some problematic issues with spontaneous combustion.
14	A couple of things there. Windrows, W-I-N-D-R-O-W-S, what are
15	they, please?Graded rows, if you like, of whatever you
16	have graded off the side of the road. So they are just -
17	as the grader goes along, you'll see a little bit of a heap
18	beside the grader and then you'll come back and maybe take
19	another heap, but what is left there we call the windrow.
20	A windrow can also be a safety device for mobile equipment
21	as well, so you can have it huge so that the trucks, if
22	they're on the road, they're not going to run off the side
23	of the road.
24	I see. The susceptibility of coal fines to spontaneous
25	combustion, the technical explanation for that, is that
26	because of the greater surface area of the coal?Yes, and
27	the ability for oxidation. So the heating-up
28	characteristics allows oxygen in and if it is in a windrow
29	form, you're probably allowing more airflow to get in there
30	too, so it has got the capability to get in and it becomes
31	more porous, a bit like the Latrobe Valley coals.

1 I think you were about to tell us about the third flame 2 event?---The third one was similar to the first one. It 3 was the other end of that west wall and it was in this location, where we had some water pooling in behind, where 4 5 there has been some cracking in that coal wall. It started to work its way out. It has never been a fall-over, but it 6 7 just slides down the down dip and once again where it fractures on the join, it allows oxygen and moisture in 8 there and that is a combination for spontaneous combustion. 9 10 On both of these occasions, we were able to get in there with excavators and dig them out. This one, we felt we put 11 12 it to rest the night before, so we had been working on it, 13 and we walked away, came in the next morning and there was 14 a plume there. Within a couple of hours we were over there 15 and had it out. So it is just a matter of digging it out 16 again and making sure it is deposited somewhere else. Those first and third events, we heard a lot of evidence in the 17 first inquiry about hotspots at the Hazelwood Mine. Are 18 19 they what you would describe as hotspots or is that not a term that really is applicable to what you're talking 20 21 about?---No - well, we don't use that. We just call them 22 flame events at the mine. They may be similar. I'm not 23 familiar with the Hazelwood fire. 24 In any event, you haven't had any ongoing problems with those two areas since that time, since those flame events were 25 addressed?---No. Once you take them out, and we've done 26 27 that, and we've actually gone through and mined all the coal out, it came out as a block anyway, so it's 28 disappeared the problem one way or another, so we took that 29 and took it up to the power station and mined it out. Any 30 31 hot material we forced down in around the sump and got that

- out. As soon as you spread it out and track roll it in,
- 2 our coal tends to all the heat goes out of it. This one
- here, you can see, is totally buried by all our overburden,
- 4 so there is no chance of oxygen getting in there. This one
- 5 we did we dug it out on the night, so it was all gone.
- 6 That process you're talking about, spreading the coal, at the
- 7 risk of stretching my camp fire analogy too far, that is
- 8 essentially the same process of putting out a camp fire, by
- 9 spreading the fuel out so that it cools?---Yes.
- 10 Albeit on a larger scale in a coal mine?---That is correct.
- 11 Thank you. If you'd grab your seat again, please. Just to get
- a slightly better handle on the process of putting out
- those three flame events that you have referred to, did any
- of them require the attendance of any external firefighting
- agency, the CFA or anyone else?---No. To my knowledge, we
- have never had any need for the CFA in any of our years of
- 17 history.
- 18 That will be confirmed by the evidence we hear from the CFA
- 19 tomorrow?---From a coal fire perspective.
- 20 Yes. The resources that you needed to address those events were
- all available at the mine?---Yes, operators and machines.
- 22 I think you made reference to the use of an excavator. Is that
- 23 all that was needed or was there more than one bit of
- 24 machinery needed to deal with the fires?---In the first
- instance we had a dozer and an excavator in there. Very
- 26 tight. There was a power pole above it, so that made it a
- 27 little bit more interesting. The other one, the second one
- in chronological terms, was using a loader, a front-end
- loader with a big bucket on it, a five-metre bucket, and
- 30 the third one was all excavator.
- 31 At paragraph 23 of your statement, if we could just go back to

the previous page - I'm sorry to jump you around like this
- you identify three broad types of fire events that you
have had at the mine and I'll just go through those
briefly. Mobile equipment fires, none of which have
impacted the coal. Coal fires associated with spontaneous
combustion, which you have just been briefly talking about,
and coal fires started by ember attack due to the Ash
Wednesday fires. If we can just deal with the first of
those briefly, that is mobile equipment fires. There is
some history of fires occurring on excavators and other
such equipment at the mine and the board has evidence of a
number of attendances in recent years, it seems, by the
WorkSafe inspectors in dealing with such fires. You say
that none of those have spread to the coal. Can you just
explain what you mean by that?Our highest risk from fire
to equipment is the coal excavated because of the very
nature of breaking up coal and allowing fines in there.
Those excavators, however, have suffered hydraulic hose
failure. If you see the workings of an excavator, they
have got complicated and high pressure hydraulics attached,
so if we've blown a hose, then those machines can squirt
water on to hot parts, so that has given us some issues
over time. We got to a point where one of our machines
actually burnt significantly. In fact, it was destroyed on
the upper part of that machine. We weren't using it at the
time, we were elsewhere, we'd finished our coaling for the
day, and it started burning in the afternoon, when we were
on a different activity, so it was well alight by the time
we got down there and when we got to it with our 60,000
litre water cart and put it out, it was completely
destroyed, but the note that I make is that there was no

1 coal burnt at all during that exercise, so it didn't catch 2 fire to the coal at all.

I understand?---That was probably the worst one I have - it is
the worst one I have seen and there was no secondary
burning of coal involved.

What has been done at the mine to address that risk going forward, that is the risk of equipment fires? Has it led to a change in maintenance practices or what has occurred?---That particular one was an electrical fault, so it was a shorting of a battery cable to a hydraulic hose against the braiding, it had worn over time, and there was an earlier fire where that cable was held up temporarily by cable ties and it has fallen down over the hydraulic pipe and shorted out and caused an electrical fire, which has burnt the hydraulic hose connected to the tank, so it kept feeding oil into it. Typically, those machines have got automatic and manual fire suppression units, foam fire suppression units fitted to them. In that earlier fire we lost the automatic component of that, so unfortunately, we were in the throes of getting a company down to recharge that system. We still had the manual there, but because there was no operator there, we weren't able to hit the button, so that was a Swiss cheese problem, that all the things lined up, and we ended up with a result which was very unfortunate. All the other ones we have got - all the other Alcoa equipment we have got fire suppression on it, but our main focus is on the excavators. We have had small fires on the haul trucks or the other equipment, but very small and only on a rare occasion have we needed to use the auto fire suppression or the manual fire suppression on those units. Sometimes it is a combination between safety

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and just asset protection. A lot of the machines have got that auto and manual fire suppression foam system fitted for just trying to protect the asset.

If I can just return briefly to the spontaneous combustion 4 In your statement, at paragraph 26, you identify 5 6 what you talk about as three stages of spontaneous combustion - steamy coal, smoke or odour coal and open or 7 8 visible flame coal. This, I take it, is based on the experience that you have had of spontaneous combustion 9 10 events and I take it that the two spontaneous combustion events that you told us about a moment ago as part of your 11 12 three flame events, they are not the only examples of spontaneous combustion events at the mine, they are just 13 14 the ones that resulted in flame events; is that 15 correct?---That is correct.

Can you explain to us the difference between steamy coal and what you describe as blue smoke or odour coal. They are stages in a spontaneous combustion process; is that right?---It is our form of understanding and training operators and people like myself to look for evidence of spontaneous combustion. So a morning like this morning, for example, cool ambient temperatures, an excellent time to go down there and have a look to see whether there is any heat or heat haze forming in any of the windrow areas along the coal roads or elsewhere. On a morning like this, you'll see a whole lot of heat coming up or steam coming off the ground anyway, but the trick is to look for steam that continues on after all the other stuff has dissipated because of the ambient temperature rise. It is a precursor probably - it is not an immediate issue, but it is this area is a little bit warmer than the rest and typically

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- 1 that is a trigger for us to get in there and dig it out and
- 2 get rid of it before it turns to what we call the next
- 3 phase, which is the blue smoke issue.
- 4 If I can just stop you there before we get to the blue smoke
- issue. In a given period of time, let's take an average
- 6 year of operating at Alcoa, how frequently would you have
- 7 those first stage spontaneous combustion events, the steamy
- 8 coal events?---I think I mentioned before that sometimes
- 9 after heavy rains and it is drying out, that is when we get
- 10 a few more than normal, so it is not at a spaced period of
- 11 time, but we'd have a dozen of those over time over a
- 12 year.
- 13 A dozen over one year. They might not be spaced monthly, but
- overall, you'd have about a dozen of those events?---Yes.
- 15 Historically how have they been addressed? What do you do
- presently to deal with a steamy coal event? You go in and
- dig it out?---Redirect our resources, typically an
- 18 excavator. If it is able to be dozed out, then we'll just
- 19 send a dozer over there, we have got a wheel dozer, so it
- is easy for that to go over there and push it out and
- spread it, your camp fire example is the one we use, so
- 22 spread it out and track roll it in or wheel roll it in.
- 23 You talked about seeing these, particularly on a morning like
- 24 today. Is there a process of regular inspections that
- 25 presently occurs?---Yes, that is correct.
- 26 Can you just explain who does those and what is the nature of
- those inspections?---It is typically the operators,
- supported by myself. So we have an operating team there
- seven days a week that is charged with doing not only that
- 30 check but a whole range of other environmental and hazard
- 31 checks in the mine, so that checklist includes looking for

- 1 those heat haze or warming up coal issues.
- 2 The checklist that you refer to, I think I'm correct in saying
- 3 we have got a copy of it. It is behind tab 27 in the
- 4 hearing book and the coding it is volume 2 of the hearing
- book, for the board. The coding is Alcoa.0001.005.0001.
- 6 Do you have that?---I do.
- 7 It is an A3 document. Have I got the right document? Is this
- 8 the checklist that is used for the inspection task that
- 9 we've just been talking about?---That is correct. It is a
- 10 multifaceted checklist, so there is only one aspect that
- 11 really refers to our daily checklist for the operators and
- myself.
- 13 Where do we see that? Is that on the - -?---It is the one
- with the big stop sign on it.
- 15 I think that is on the screen now. So it is the second of the
- 16 two pages and it has got a big stop sign. Can you just
- explain to us it is headed Pre, during and post shift
- hazard and environmental impact checklist, which I guess is
- 19 pretty self-explanatory and under the third heading,
- 20 General, there is a reference to hot coal or coal fire. Is
- 21 that relevant to what we've just been talking about?---That
- is exactly what we use to highlight whether there is a hot
- coal issue.
- 24 I think I should probably tender that checklist.
- 25 #EXHIBIT 4 Checklist.
- 26 WITNESS: You'll note down the bottom, Mr Rozen, "mark location
- of hot coal on map and contact mine supervision ASAP and/or
- email mine coal" sorry, "and enact the mine coal fire" - -
- 29 MR ROZEN: Yes. That is the safe work instruction?---Standard
- 30 work - -
- 31 Standard work instruction, I'm sorry. So the checklist process

involves looking for things and in the event that you see
them, such as steamy coal, there is then a process to be
followed in the standard work instruction for coal mine
fires?---Correct, and so the highlighting of where that was
is both for myself but for the oncoming shift, that may be

Yes. You mentioned the operations team doing that inspection work. Can you just explain how many people are in that team, who does it?---We currently have two teams working a 12 hour day shift seven days a week. We have given that responsibility - typically the coal excavator operator does that task or the excavator operator. So there are two components to it, there's the coal excavation, there's the overburden excavation. Both have got different risks and different hazards so we ask them both to do those check lists. Typically if an overburden operator or excavator operator is driving through the coal and sees it, they are not going to go past because 'it's not in my area', so everybody has a responsibility for it, and in fact even though it's the excavator operator with the sole responsibility, he collects data from the truck drivers, so what have you seen out there that's a hazard that I can add to my check list?

As you've told us the check list is not just confined to spontaneous combustion, it's concerned with other geotechnical issues, other safety related issues, and I take it the whole principle underlying it is as with any fire, if you get to it when it's small you can address it far more easily than when it gets bigger. So the early detection is central to your ability to manage that risk?---Yes, and really the risk of putting it out isn't

the next day.

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of the hot coal. So we try to use the early indicators to

- 3 eradicate any issues.
- 4 I think I have seen in the emergency plan, I won't take you to
- it now, it's in the material, but there is a reference to
- one of the early signs of spontaneous combustion being a
- 7 whitening of the coal; you're nodding your head so I'm on
- 8 the right track?---Yes, you are.
- 9 Can you explain that to us?---I'm not technically able to tell
- 10 you what it is but I think it almost seems like it's a salt
- or it might be from the steam that's drying out, as it's
- coming out of the heap of coal fines there is a white
- component to it. I'm not totally sure what it is, it's
- just another indicator this has got some component that is
- heating up, or is heating up over time.
- 16 Before we leave the issue of spontaneous combustion, the board
- has a report from Mr Rod Incoll, I think you might have met
- 18 Mr Incoll when he came and did an inspection of the
- 19 mine?---Yes, I did.
- 20 One of the things he's refers to in his report: "In the context
- of detecting spontaneous combustion events is the use of
- infrared cameras", or thermal imaging cameras, and I know
- they are used in the Latrobe Valley, or have been. Is that
- something you have tried or thought about using at Alcoa to
- assist with detection of heating events?---Yes, we may not
- have the biggest camera around but we have certainly used a
- camera in the last flame event trying to detect any heat in
- the coalface before we walked away from it. We found it
- ineffective and not useful in that we had to get right up
- 30 to the area before we could detect any heat. It's not to
- 31 say that there may be better instruments out there but the

- one we tried really was ineffective for our purposes.
- 2 By that do you mean because you had to get so close you could
- feel the heat anyway?---Yes, so manual or visual was just
- 4 as good as the infrared.
- 5 But that may be, you think, a function of the capacity or the
- 6 sophistication of the equipment you were
- 7 using?---Potentially, potentially. We have also spoken to
- 8 the Latrobe Valley operator about their experience with it
- and, you know, that was varied, the commentary was pretty
- varied from their experience as well. So we have ended up
- going back and looking at our history, our record, and
- suggest that our issue isn't the same as the Latrobe Valley
- and the need for that may not be as apparent as it is for
- 14 Latrobe Valley based on our history.
- 15 Is there a thermal imaging camera at the mine at the
- moment?---At the power station yes, we use it for
- mechanical spotting hot spots in mechanical issues at the
- moment but we trialled it in the mine during that event.
- 19 Just while we're on the topic of equipment at the mine, and this
- 20 may be something I should ask Mr Sharp about, tell me if it
- is, there is a reference to carbon monoxide monitors, there
- are some at the mine at the moment, am I right?---Available
- to the mine operator, yes.
- 24 Is that something in your experience that has been used
- 25 particularly in addressing these fire events?---It's part
- of our standard work instruction, so we ensure all our
- operators who are about to tackle a blue smoke event use
- 28 those in the cabin of the machine and when the alarm goes
- off then the instruction is you pull back, so we ensure the
- 30 safety of our operators who are tackling those events.
- 31 And the hazard we're talking about is obviously that burning

- 1 brown coal can produce quite high levels of carbon
- 2 monoxide?---Yes.
- 3 Which without the use of a detector you don't know about because
- 4 it's odourless and colourless. The operators, I take it
- from what you just told us, are trained in the use of the
- 6 monitors presently?---Yes, they are not difficult to
- operate anyway but yes, we do make sure they are kept and
- 8 calibrated by the control room operators at the moment in
- 9 the power station, that's where the tanks are kept. We go
- and pick them up, they are tested before we take them and
- then we take them down to the mine and if we get an alarm
- we pull them out, so it's not rocket science but yes, they
- are trained in how to use them.
- 14 You have anticipated my next question, the calibration of them.
- I think you told us they are calibrated, is it by staff in
- the power station?---I'm not sure about that, I know they
- are hired or leased equipment, we own some now, I'm not
- 18 sure about the calibration.
- 19 Would Mr Sharp be better placed to tell us about that do you
- think?---Maybe, I'm really not sure.
- 21 We can ask him. The reason I'm raising it is because and you
- can probably understand why post closure as we understand
- it that equipment will still be kept at the site, there is
- reference to it in the CFA discussions that have taken
- 25 place with Alcoa, they obviously have a real interest in
- that equipment in that it's calibrated and so on?---I make
- the point it is calibrated, I just don't know who does it,
- whether it's an outside company or not.
- 29 Do you know if that's something that's been addressed looking
- forward as to who will do it after 31
- 31 August?---No, I'm that aware of that but a whole lot of

- issues that will need to continue on will continue on and
- we just need to pick that up, but someone like I mentioned
- 3 earlier Bryce Hutton, he will be aware of that and probably
- 4 managing that aspect, or somehow being managed by him.
- 5 Did you say Bryce Hutton?---Yes.
- 6 His role is?---Is in the power station, he's the power station
- 7 supervisor.
- 8 He will oversee the dismantling, I think you told us, of the
- 9 power station?---Yes
- 10 MRS ROPER: Mr Rozen, before you move off the equipment, can I
- 11 ask a couple of questions there.
- 12 MR ROZEN: Certainly.
- 13 MRS ROPER: Mr Rolland, I noticed the emergency plan talks
- about a fire truck that the power station has, has that
- ever been called out on the mine site?---We have used it as
- a standby machine when our own water cart has been in
- maintenance for a longer period. We have generally had a
- hired water cart in there for short periods but we know
- it's there, we have had it on standby but never used it to
- 20 fight a fire down there.
- 21 It may be a question for Mr Sharp later because I notice it's
- not one of the pieces of equipment that's staying on site
- post August?---Yes, it's a small machine with a small
- capacity tank on it, whereas in the mine we have a 60,000
- litre water cart which far outweighs that machine.
- 26 I would like to go back to your steamy coal comment, you said it
- was easier this morning to detect steamy coal, and we all
- 28 know how cold it was this morning, but during the fire
- season in the summer is it harder to detect when you do the
- inspections, and the reason for my question is do you need
- 31 more experience to be able to detect a steamy cold event in

- different sort of seasons?---Well, I think it's less
- 2 assistance obviously because of the ambient temperature but
- 3 as you work up the scale there is some odour issues that go
- 4 with it, so you can actually smell the steamy coal, it's
- 5 got a different odour when it turns to blue smoke coal. So
- 6 you have those early indicators, you have visual as well as
- 7 smell and odour. So all those are valuable early stage
- 8 indicators, not difficult to test, they are peculiar
- 9 smells, it's not like burning bush, if you like.
- 10 Thank you.
- 11 MR ROZEN: I should perhaps follow up with one thing and then
- we might have a brief break if that's suitable. We know
- what's currently occurring is the covering of the coal, and
- 14 I'm going to go into some detail on that with Mr Sharp but
- is it fair to say you would anticipate fewer than those 12
- or so events per year of steamy coal once the horizontal
- surface coal is all covered?---In my opinion yes, there's a
- 18 couple of reasons for that. I have talked in terms of a
- 19 generation of windrows on the side and coal fines, that
- will not be the case if we're not operating down there.
- 21 Yes?---Secondly, we won't have any of those heaped up areas
- where it's available for wind to get in there and form
- that, and by that very fact and then it's all covered by
- a metre of overburden, leads me to believe that will
- definitely be the case.
- 26 Yes. I'm about, Chair, to go on to a different topic, would now
- 27 be an appropriate time?
- 28 CHAIRMAN: Yes. Do you want to put a time to resume? We're
- now almost quarter to 12, shall we make it right on 12?
- 30 MR ROZEN: If that's suitable, sir.
- 31 CHAIRMAN: I know you have to juggle, we just need to limit

1 times rather than extend times, what do you think? 2 MR ROZEN: I think that would be suitable, thank you. 3 (Short adjournment.) Mr Rolland, I think before our break we had got to a 4 point where I had been asking you about spontaneous 5 6 combustion, I think I've exhausted that topic and I would like to go on to the third category of fires that you 7 describe. So we've had equipment fires, we've had 8 spontaneous combustion and the third category are ember or 9 ash attack fires, and mercifully they have been very few 10 and far between in the experience at Anglesea, and in fact 11 12 there has really only been the one experience, has there not, which was the Ash Wednesday or the Deans Marsh fire as 13 14 it's known in this part of the world. And you talk about 15 that in your statement at paragraph 39, if I could start there and just see if I can clarify a factual issue with 16 you. Do you have paragraph 39 of your statement. There 17 you say: "The Ash Wednesday fire approached the mine from 18 the northwest." Other evidence before the inquiry that 19 will be led tomorrow particularly from Mr McKenzie from CFA 20 21 and also from Mr Incoll, is by the time the fire 22 impacted Anglesea it was actually after the wind change so 23 that the fire came in from the southwest; who is right there, would you defer to that description that the fire 24 actually impacted on the mine from the southwest?---If you 25 add my service time to the date, I came a year after the 26 Ash Wednesday fires so I got this evidence out of a history 27 of Alcoa, so I defer to the people who were on the ground 28 29 That's all right. I'm not being unnecessarily difficult but in 30 terms of the likely impact of a bushfire on the mine there is a significant difference, I would have thought, from it 31

- 1 coming from the northwest through the forest as compared to
- coming from the southwest, is that fair to say, and maybe
- 3 that's not a very good question?---I'm not a fire expert
- 4 but I would think vegetation or a fire coming from any
- 5 direction would be - -
- 6 Would be problematic if there's enough wind behind it?---That's
- 7 exactly right, and there is vegetation on both those sites
- 8 we're talking about.
- 9 We might perhaps explore that with others. So your description
- of the experience of the mine on Ash Wednesday is
- 11 necessarily secondhand from the records. Is there anyone
- working there now who was working at the time of the Ash
- 13 Wednesday fires?---Yes, so it's just that point I got from
- the books, I spoke to foremen who were there when I was
- there who were there the year before obviously, and there
- are some current employees who work on the power station
- who were there on the day working at the power station.
- 18 At the time of the fire as you say at paragraph 44, "there were
- 19 approximately 30 hectares of exposed coal", that is surface
- 20 coal?---That is correct, yes.
- 21 And hopefully I won't have to get you out of your chair again,
- but if we look at the photograph, exhibit 3B, the close-up
- 23 photograph of the mine, there is a black section on the
- western side of the mine, that's what you're talking about
- as exposed horizontal coal, is that the sort of thing
- you're talking about?---That is correct, but that's
- obviously 2015.
- 28 I understand that, but are you able to estimate the area of that
- 29 black part of that photo in terms of - -?---It's
- 30 approximately 42 hectares, 41 hectares.
- 31 So as at the date of the Ash Wednesday fire there was an area of

- 1 exposed coal about three quarters the size of what we see
- in exhibit 3B?---Once again I went back to the aerial
- 3 photograph and it was a calculation done with SCAA rule so
- 4 it's not an exact thing but it would be around that area
- 5 approximately.
- 6 I should say if an aerial photograph was taken of the same area
- 7 today as is in exhibit 3B a lot of that exposed coal area
- has now been covered as part of the overburden strategy, is
- 9 that right?---In my earlier evidence I talked about block
- 10 1, and yes, that's all been covered.
- 11 Are you able to tell us what area remains to be covered as of
- 12 today?---As of today?
- 13 Yes?---So we start off with this coal coverage process.
- 14 Sorry, I have jumped topics?---So we started this coal coverage
- process with approximately 42 hectares, 41 I think it
- worked out 41.3, I beg your pardon, so we're at about 23
- 17 hectares as of yesterday.
- 18 23 remaining or 23 covered?---I beg your pardon, 23. So that
- 19 gives us 18.3 if you want to be exact.
- 20 Still to go?---Yes.
- 21 Sorry, I did digress. If we go back to 1983 now and your
- 22 understanding of what happened, there was some spotting
- into the mine?---That's my understanding.
- 24 Those small fires were able to put out, they didn't take hold
- certainly in the way we know happened at Hazelwood?---No,
- 26 and there is a lot of so it only caught hold or spotted
- on to three or four different areas on that exposed coal
- area.
- 29 Yes?---Everybody obviously evacuated during that fire front
- going through up to the power station, when the fire front
- had gone through they were able to go out and put those out

just using the equipment type that I have described earlier.

3 So they were able to address that using the local resources
4 available in the mine once again without the need for
5 external fire fighting assistance at that time?---That is
6 correct.

Thank you. If I can turn briefly to the current practices and by that I mean what's in place now, not what's going to be in place after the closure of the mine on 31 August. You detail under the heading, "Current management at risk", at the bottom of page 5 of your statement you were asked specifically: "What policies, procedures and practices does Alcoa current have in place to decrease the risk of fire arising from the Anglesea mine?" Then over the page in paragraph 46 you list a number of policies and practices which I in place, some of which we have already covered. So if we can perhaps quickly go through those. You talk about the, "pre-start checks on mine equipment to ensure mechanical integrity", is that a different pre-start process to the mine inspections we were discussing earlier?---Yes, this is equipment related, so an operator will go out there and do a check on his or her piece of plant and work through a complete check list which includes checking the fire system, fire suppression system on that particular piece of plant just to see whether it's charged or not, and we have fire extinguishers on all our equipment as well. So it's part of the check but there are mechanical ones for oil leaks, whatever issues are around, damaged plant or access issues, integrity of the piece of equipment is the main one.

In paragraph B you talk about the practice of minimising exposed

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- 1 coal surface and you make a point which appears in a number 2 of the statements and that is the overburden to coal ratio
- 3 is much higher at the Anglesea Mine than the overburden to
- 4 coal ratio at the Latrobe Valley Mine, and what that means
- 5 in practice is you have more available to you to be able to
- fill voids and do that backfilling you described earlier
- 7 thus reducing the amount of exposed coal?---Most of the old
- 8 workings are covered up as we go.
- 9 Beyond that we now have a separate process of covering all of
- 10 the exposed horizontal coal with overburden you have
- already spoken of and which I will ask Mr Sharp about in
- more detail. In paragraph C there is a reference to the
- standard work instruction which I think goes by the acronym
- 14 SWI which you referred to earlier, you do annex that to
- 15 your statement, it's annexure D to your statement, Alcoa
- 16 001.002.0113, do you have annexure D in front of you?---I
- 17 do, yes.
- 18 Firstly if we look at the first page of that, it's your standard
- work instruction management of hot coal and coal fires, and
- if our attention goes to the bottom of the page we can see
- it's quite recently been modified, 18 June 2015, do you see
- that?---Yes.
- 23 On the footer at the bottom of the page and the modification,
- correct me if I'm wrong here, of this document has occurred
- recently to take into account some of the learnings of the
- 26 Hazelwood Mine fire and the report that came out of the
- inquiry?---That's correct.
- 28 If we flip over, please, to page 3 of the document or the coding
- 29 115, there is a heading, "Coal fire sources", do you see
- 30 that in the middle column?---I do.
- 31 Step 1.02?---Yes.

1	Then there is a recognition of external sources such as ember
2	attack, and then in the third column, internal sources, and
3	we have there spontaneous combustion, and just whilst we're
4	looking at spontaneous combustion I think this is where I
5	got the white discoloration from, you see in the second
6	paragraph under spontaneous combustion, there is a
7	description there of the various stages of spontaneous
8	combustion, and that would seem to accord with the evidence
9	you gave us earlier about that. Just whilst we have that
10	there, if I can follow up on a question asked of you by
11	Mrs Roper, it's fair to say, isn't it, experience in a
12	brown coal mine is probably the best quality of a person to
13	be able to detect early those signs there; putting it
14	another way if I was hired by Alcoa tomorrow and my job was
15	to look out for those things I would probably be less able
16	to pick them up at an early stage than someone who had some
17	experience working in the mine, is that a fair general
18	observation or is it not that complicated?I don't think
19	it's that complicated really.
20	That I could do it?I didn't say that - sorry.
21	Leading with your chin?I'm terribly sorry about that.
22	Everyone in the room would say I asked for it?Leading the
23	witness. Look, I'm sure we could train you up, Peter. We
24	do have new operator coming in and everyone in the mine has
25	that skill, it's not that difficult. You're really looking
26	for a heat haze and we can all see that and if you're
27	looking for detecting a different smell you can smell that.
28	And another question asked by Mr Taylor is the high sulphur
29	content of the coal, does that make early detection with
30	the nose - does that make a difference?No, you can't

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smell the sulphur.

1 But burning coal has a particular smell?---Aromatic and so 2 forth. 3 If we go over to the fourth page under the heading, "Internal sources of fire", we have a heading, "Other potential 4 internal ignition sources", and they are your equipment 5 fires and the like you were talking about earlier?---Yes. 6 Before leaving that, there is, "Anglesea Power Station hot work 7 8 policy and procedures", which we don't need to go to but it is as its name suggests a policy that addresses risks 9 10 associated with hot work so as to minimise the risk of ignition from those sources?---That is correct, and that is 11 12 site wide but has implications down the mine obviously. If we go through the remainder of the document, in that same 13 14 page there is a heading, "Activity 3, external ember 15 attack", and there is a procedure there for dealing with external ember attack and it's fair to say, is it not, that 16 procedure is essentially responsive to a bushfire in the 17 vicinity and the steps that ought to be taken. I have not 18 seen a procedure, and it may be that I have missed it and 19 you might be able to help me, I have not seen a procedure 20 21 that deals with the steps to be taken in the mine say on a 22 high fire danger day when there is no bushfire but there is 23 obviously a risk of it. Is that something that's been addressed at the Anglesea Mine and by that I mean we know 24 from the Latrobe Valley Mines they have quite 25 sophisticated, certainly now, procedures for wetting down 26 and look outs et cetera in advance on a high fire danger 27 day, is that a something that in is in place in 28 29 Anglesea?---This is why it defers to the emergency management plan which is where it's more detailed, there is 30 a bushfire element in there and also a coal fire element in 31

- 1 that document.
- 2 All right. Perhaps we might just go to those given I have asked
- 3 you that. The emergency plan is attachment E to your
- 4 statement and the code is 0001.002.0120 have you got that
- 5 there?---I have, I'm just looking for where you're going
- 6 point me to.
- 7 Looking for the page dealing with bushfires?---Yes.
- 8 I can take you to that?---Got it.
- 9 Section 16, the page is 001.002.0161, page 42 of the plan, do
- 10 you have that?---Yes, I do.
- 11 Is that what you were just referring to as setting out in more
- detail those matters?---Yes, if we heard about a bushfire
- that was about to impact on a mine, we revert to the
- emergency plan.
- 15 I understand that, I think we might be at slightly
- 16 cross-purposes. I accept the materials do deal with the
- looming bushfires, so it's already started and it's burning
- out there in the Otways somewhere and we're at risk. What
- 19 I'm more interested in is at an earlier stage of
- 20 preparation where you have a total fire ban day, for
- 21 example?---Yes.
- 22 Or even more significantly a code red day, what's in place by
- way of preparation of the mine for that sort of extreme
- fire weather where the risk is that much higher than
- 25 normally, where do we look for that?---If you look at the
- 26 responsibilities over the page.
- 27 Yes, this is page 44?---Yes, so we have a range of different
- responsibilities, so having people available on
- 29 night-shift, having more management coordinate activities
- with the control room during day shifts and all through the
- 31 day. We would enact this if we were threatened by a

- 1 bushfire.
- 2 I see just on that page 44 under the heading, "16.5,
- 3 responsibilities", there is a link to, "OPG 024
- 4 bushfires"?---Yes.
- 5 That is code, if you like, for there being another document that
- is available presumably on the internet at Alcoa that deals
- 7 with that. I'm not sure we have seen that and I don't
- 8 think we have asked for it, but is that where one would
- 9 find more detail about these matters?---It's more related
- 10 to control room activities in the power station, so the
- power station are the owners of that document. So it gives
- them instructions as to what to do in a bushfire, I don't
- see it as being mine related but at least we know what the
- 14 control room people are doing, because they are there seven
- days, 24 hours a day. And I guess, you know, we have got
- examples of where that has occurred being in here on
- weekends on when the station's been threatened by fire.
- 18 In fairness to you, if you look at the next page 164, page 45 of
- 19 the plan, do you see on the left side the second heading,
- "Coal production overburden removal", and there is a series
- of dot points in the next column, top one is, "move
- 22 equipment off coal surfaces"?---Yes.
- 23 Then the last dot point: "Water cart to be filled with water
- and located immediately in main fire front. If a total
- 25 fire ban day is declared and/or the threat of fire to the
- 26 mine is high, organise a call-in roster for the
- 27 night-shift", so that's really what I'm talking about, sort
- of in advance of an actual fire?---Yes.
- 29 And so is there anything else in place in terms of what is done
- to address risk when there is a total fire ban day called,
- or is that the limit of it?---Typically it's securing the

1	asset - sorry, prior to that protecting people's welfare
2	but securing the asset by moving equipment off the coal
3	surface to a safer place and that might depend on which
4	direction the fire's coming from but definitely off coal.
5	And then moving people to an isolated area such as the
6	power station where it's free from vegetation. But
7	typically, you know, we'll have the water cart prepped and
8	ready to go and it is on a regular basis anyway
9	irrespective of whether we have a fire front coming in or
10	not, it's always left full and ready for use.
11	I understand, and what seems to be referred to there is having
12	the ability to call in additional resources in the event a
13	fire occurs, so that sort of pre-planning?Yes.
14	I know there is in fact scheduled a meeting with the CFA next
15	Monday, I think it is, 3 August, to address the amendments
16	to the pre-incident plan in anticipation of the closure of
17	the mine, is that a process you're involved in or is that a
18	question for Mr Sharp?I'm involved in it so I get to
19	review it along with others in the organisation and as well
20	as the CFA of course, it's their document.
21	And is that a matter that could be on the agenda, I suppose, for
22	discussions with the CFA on what pre-planning occurs at the
23	mine on total fire ban or other high fire danger days?It
24	will certainly be a topic, we will need to work through our
25	own emergency management plan as well, so that reflects the
26	fact we're in a shut down mode post 31 August, so the two
27	documents combined will form our basis if you like, for
28	operating past that point.
29	Thank you. I think we can leave the emergency plan there and if
30	we could go back please to your statement. The last topic
31	I want to ask you about is the risk assessments that have

1	been carried out that you make reference to. On the final
2	page of your statement, page 9, you will see the question
3	you were asked, going back to the statement, there was a
4	question asked: "Detail any risk assessments that have
5	been conducted by Alcoa", and then there is a reference to
6	the relevant regulations, and at paragraph 50 you say: "In
7	response to the Hazelwood Mine fire and ensuing inquiry
8	Alcoa proactively undertook an internal risk assessment in
9	December 2014 prior to a risk assessment process being
10	developed and directed by authorities." I take it from
11	what you're saying there that was a proactive response to
12	the findings of the Hazelwood Mine fire inquiry?Yes,
13	there was some discussion by both - well, Earth Resources
14	to be specific around conducting risk assessments on all
15	the brown coal mines. We were one of those so we didn't
16	totally understand the issue at that stage, it hadn't been
17	developed by the department but we knew a risk assessment
18	process was about to be imposed so we did our own internal
19	one and it was one of the processes we do from an Alcoa
20	risk perspective.
21	We do have in the materials that have been provided to the
22	inquiry by Alcoa a copy of that assessment. It is behind
23	tab 14 in volume 2 of the hearing book and the coding for
24	it is Alcoa.001.001.0007, if I could ask for that to be
25	brought up on the screen, please. Do you have that in the
26	folder in front of you?I have the front page, yes.
27	And that is the December 2014 risk assessment you refer to in
28	your statement?That is correct.
29	And if we look at the first page there we see under the heading,
30	"Objective scope", that the purpose of doing this exercise,

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"was to identify possible ignition sources of a coal fire

1	in the Anglesea Coal Mine", and then it goes on, and you're
2	listed as the team leader. Can you tell us what that meant
3	in a practical sense, were you out there doing the
4	assessing or you had a team of other people doing it for
5	you, how did it work?I guess it was facilitated by
6	Warren and myself. The team leader aspect was - I guess I
7	held a lot of the historical knowledge and the ability to
8	interpret what had happened over time into that risk
9	assessment. Some of the people that were in that inquiry
10	report to me but - or sorry, work in the mine as well but a
11	lot of the history sat with me.
12	I understand that?It was my responsibility, coal fire risk
13	assessment obviously sits with myself.
14	Obviously you drew on the experience you told us about in
15	performing that role, I assume that's the case. Have you
16	received any specific training from Alcoa or from any other
17	source in conducting risk assessments?No, I haven't - I
18	have been through risk assessment processes over time but I
19	haven't got a tertiary qualification or the like.
20	I understand that. The participants other than yourself and
21	Warren have not been revealed there and there is no
22	particular reason why we need to know them but amongst them
23	there are health and safety professionals on the staff at
24	Anglesea, is that right?That's correct.
25	And the team that performed the risk assessment, did it
26	including a health and safety professional?No, it didn't
27	but it had an environmental professional so yes, it was
28	more operational side of things.
29	There is only one thing I want to ask you about from the
30	assessment itself which is self-explanatory, if you turn
31	over to the third page, the one in my copy that folds out

- to A3, does it fold out to that for you?---Yes, it does.
- 2 The font size tests my eyes anyway, but we see down the
- 3 left-hand column there is a heading, "Key element" and as I
- 4 understand that, that's an identification of different ways
- fires might start either in the mine or come into the mine
- from the outside, is that right?---That's correct.
- 7 So we see there is a coal fire as a result of bushfire, coal
- fire as a result of hot work activity, and there are eight
- 9 different ways in which the risk assessment identified a
- fire might occur in the mine?---That's correct.
- 11 And then we can trace along towards the right of the document,
- we can see various headings, and in the sixth column there
- is a heading, "Existing controls"?---Yes.
- 14 Then the next heading is, "Consequences" and it's the
- 15 consequences heading I want to ask you about. The
- 16 consequences referred to as impact areas, I take it from
- that that what was being assessed was firstly, the risk of
- a fire falling into one of those eight categories actually
- 19 starting, and then the consequences ask you consider if a
- 20 fire of that description happened what are that possible
- 21 range of consequences that might occur under the five
- headings we see in the document, is that right?---That's
- correct.
- 24 So we have health and safety consequences, environment,
- regulatory, image and reputation and financial impacts; and
- if we take that first one as an example, coal fire as a
- 27 result of bushfire, they have each been given a numerical
- rate, and I'm right in saying, aren't I, 1 is the lowest
- rating you can get using this risk assessment tool?---Yes.
- 30 There is a legend at the back?---That's right.
- 31 So 1 is the lowest and I think 1 equates to

1 insignificant?---That is correct.

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2 As a rating. And 5 is the highest which is catastrophic, and if we look at coal fires as a result of bushfire the health 3 and safety and environment consequences are each rated at 4 1, that is if the fire resulted from a bushfire coming into 5 6 the mine there is a rating of 1 for each of those, and I think I'm right in saying that is the case with each of the 7 8 eight types of fire, health and safety and environment is 9 always rated as a 1?---That is correct.

My question is this, and you may or may not be able to assist us but we know from the events we heard from Ms Burton from the department earlier about the higher sulphur content in the coal, and we know the Hazelwood fire led to six weeks of pain for the residents of Morwell in terms of the smoke and so on which is both a health and safety and an environment impact. My question is when this risk assessment was done did you take into account that higher sulphur content in the coal, in other words if a fire was to occur however unlikely that might be, you have this potential for the smoke blowing into Anglesea with this higher sulphur content, was that something that was taken into account in assessing the health and safety and environment consequences?---I think we would take just the emission of fumes and odour as the health and safety issue. The component of sulphur is bound to be small but then I take you back to the point we have a history as well of fire - or the lack of fire if you like. So there is no evidence we have had that we could potentially even have a Hazelwood event. So from that perspective, you know, the health and safety gets down rated because of the possibility of having an event like that.

- 1 I understand, I think I understand what you're saying is you
- 2 can't really look at the risk of it happening and the
- 3 consequences as entirely separate, that the two are related
- and that's taken into account in the assessment?---That's
- 5 right.
- 6 Thank you?---And I have I just remembered I have had risk
- 7 assessment training, sorry, I beg your pardon, not that
- 8 it's important but I have gone through an arms risk
- 9 assessment process.
- 10 When did you do that?---That would be I would be guessing,
- five to ten years ago.
- 12 Certainly prior to the time you were involved in this
- 13 process?---Yes.
- 14 There has been a subsequent risk assessment which we know is
- 15 attached to Mr Sharp's statement, you were also involved in
- that?---Yes.
- 17 And I think I will ask Mr Sharp about that?---I should tender
- that December risk assessment if I could please.
- 19 #EXHIBIT 5 December 2014 risk assessment.
- 20 And as you say in your statement, of those eight potential
- ignition sources none of them were rated as a high risk, is
- 22 that right?---That's correct.
- 23 There were a couple that were rated as medium, most of the rest
- were rated as low risk and those ratings took into account
- 25 the then existing control risks for fires and the
- like?---That's right, and the mediums were really a sign of
- 27 the times, this is post Hazelwood and the perception around
- the Hazelwood Mine fire event and the potential for that
- impact on the community.
- 30 Yes. In the subsequent risk assessment which has been done more
- 31 recently it was done taking into account the process of

1	covering the coal, and that of course has had a very
2	significant effect on the risk profile making it
3	considerably lower than it even was back in December, is

- 5 You were provided yesterday with a letter that I think has
- 6 recently been sent to you and I just want to identify it.

that a fair summary?---Yes, that's exactly right.

- 7 You still have that second folder in front of you and if
- 8 you go behind tab 26 and the coding for this is
- 9 VGSO.1009.001.0001, do you have a letter addressed to you
- 10 from the Department of Economic Development Jobs Transport
- and Resources, Mr Rolland?---Yes, I do.
- 12 If you go to the first page of that you see it's dated 27
- July and was signed by Mr John Mitas, the general manager
- of Earth Resources Operation, he's the regulator or a
- person who works for the mine regulator, is he not?---He
- 16 is, yes.

- 17 I take it this is a letter you have received in the last few
- days?---Yes, I received it as an email attachment.
- 19 And are you able to tell us when that was, was it the same date
- as the letter, the 27th?---Which was what day?
- 21 Good question, Monday of this week?---Yes.
- 22 And without going into it in detail, Mr Mitas, he variously uses
- the verb "requires" or "requests" in different parts of the
- letter, but the gist of it is they want some more
- information from Alcoa about various matters to do with
- fire prevention post 31 August, is that a fair summary of
- the letter?---That seems to be the gist of it.
- 28 The background to that is there has been some previous
- correspondence that's passed between Alcoa and the
- regulator about that matter, as more information has been
- 31 provided by Alcoa as is often the way with these things,

- 1 more questions have been asked of Alcoa about those
- 2 matters, is that a fair summary?---Yes, we have been trying
- 3 to share all our information with the various stakeholders,
- in that analysis this is the outcome of that.
- 5 Have you had an opportunity to at least consider in a
- 6 preliminary way how you're going to go about responding to
- 7 this request for information from Mr Mitas?---No, to be
- 8 truthful I have only read it in the moment and moved on, I
- 9 received a phone call from Mr Mitas some time after that
- 10 suggesting he had sent the email and meant to talk to me
- prior to that but I got the phone call, we had a quick
- discussion about that, I have had some subsequent
- discussions and he's preparing to come down and see us and
- 14 discuss the issues in person.
- 15 Do you know if a date has been set for those discussions or is
- that something you're still working towards?---Because of
- his schedule more than ours but it's Monday week which is
- the 10th, we have a community consultation meeting, he was
- intending to come down to that, so we will do that prior -
- 20 my understanding is I think it's 3 o'clock but he's
- organising that meeting, not myself.
- 22 Thank you for that. Yes, I should tender that letter too.
- 23 #EXHIBIT 6 Letter from Mr John Mitas dated 27/7/2015.
- 24 Thank you, they are all the questions I have for you,
 Mr
- Rolland, thank you for much. It might be appropriate if
- the board have any questions?
- 27 CHAIRMAN: I have no questions at this stage.
- 28 < CROSS-EXAMINED BY MR TAYLOR:
- 29 I can't resist, Mr Rolland, but could I learn how to spot a
- 30 potential spontaneous combustion?---I think you would be an
- 31 excellent candidate for it.

- 1 Thank you. Now, let's perhaps deal if we could with the current
- 2 state of the world and there are some photographs that were
- 3 provided and we will give copies. I think we have provided
- 4 those to the board and we will give copies to our learned
- friends. Can we bring up initially Alcoa.0001.005.0009,
- 6 please. Do you have a hard copy so I can leave you in your
- 7 chair, Mr Rolland. Do you have a hard copy of the
- 8 photograph that's now projected on the screen that I think
- 9 self-evidently shows the floor of the mine and some of the
- 10 overburden and the black face of the west wall, is that
- 11 what we're looking at?---Yes, I do, and that is what you're
- 12 looking at.
- 13 When was that photograph taken?---That was taken yesterday
- 14 morning, I believe.
- 15 Does that accurately reflect the state of the mine floor and the
- batters, the benches and so on as it currently
- 17 stands?---Yes.
- 18 So again, let's try and keep you in your chair so we don't have
- 19 to drag microphones around, if you have a look at the large
- 20 photograph, exhibit 3B, showing the aerial photograph of
- 21 the mine as at 1 January 2015, can you see progressively
- 22 the amount of area that's been covered, putting it this
- way, none of the overburden work specific to the mine
- closure of course commenced as at 1 January this year, had
- it?---No, that's correct.
- 26 The process has consistently been in the conduct of mining
- operations at Anglesea, and if I direct your attention to
- 28 the area in exhibit 3B to the north of the rectangular
- section that's marked off, do you see that, that is green
- 30 vegetation and then further north of that there is a grey
- 31 area, do you see that?---I do, yes.

- 1 Is that the remediated part of what you described to the board
- 2 earlier as remediated block 1?---Yes, that's correct.
- 3 So that's an example of the progressive remediation over the
- 4 life of the mine, is that correct?---That's correct.
- 5 Thank you. If you then go back to the photograph, that is
- Alcoa.0009, can you see there a great deal more of that
- 7 black area having been covered by overburden?---Yes.
- 8 Is that progressing to relate the two photos, towards the
- 9 western side of the mine and towards that western face, is
- that right?---Yes, to a north and north westerly.
- 11 Northwesterly direction generally?---From the south you're
- 12 looking the bottom of the photo is the south portion of
- that exposed area.
- 14 So when you say the bottom, the photographer is standing
- effectively at a location to the south of the aerial view
- of exhibit 3B, correct?---Yes.
- 17 The western wall has been the subject of some questioning, do
- 18 you know how long that area has been exposed to the
- 19 elements?---There are varying lengths of time and I'm not
- sure whether the photo shows it but just to the right of
- 21 that wall there is a variation in colour.
- 22 When you say that wall, what are you indicating on the photo on
- 23 screen?---It's below the natural vegetation, there is a
- 24 white line of overburden.
- 25 I will turn the photograph around to me and are we looking at
- this area here towards the right of the photo?---That is
- correct.
- 28 So using what you have described as a wall?---Yes.
- 29 Using that as a marker and working your way to what must be the
- 30 south of the photograph, what is the exposure period for
- 31 the western wall?---I was pointing out that just to the

- 1 right in that wall is about 28 years, and it varies in time
- 2 across the rest of the wall from three to 28 years.
- 3 So you know in the assessments conducted both certainly from
- 4 Mr Farrington from mining 1, but also I think from Mr
- 5 Incoll, that exposure of the face that is less than 12
- 6 months requires great frequency of inspection but that
- 7 inspection period extends out depending on how long the
- 8 wall area has been exposed to a period of up to two
- 9 years?---And I'm aware of the technical report, it's not
- our experience at Anglesea but I'm aware of the comment in
- 11 there.
- 12 None of the wall that at the moment isn't covered with
- overburden has been exposed for a period of anything like
- less than two years, is that right?---That is correct.
- 15 In terms of the overburden process, and this is where we might
- just interface briefly with the rehabilitation process,
- it's intended ultimately, is it not, to cover all of that
- 18 wall with overburden?---The close plan needs to be
- 19 developed but the strategy or the concept would be to
- 20 batter down non erodible slabs from whatever point of an
- 21 outer boundary and by the outcome of doing that process it
- 22 would cover that area, but it's yet to be determined.
- 23 While certainly in the short-term and for the immediate term of
- reference period for the board the monitoring processes
- 25 that have been set out and are proposed will be the
- controls, it's not a question of not recognising that
- further work will form part of the rehabilitation process
- will relate to that area?---Exactly, yes.
- 29 I tender that photograph at this point.
- 30 #EXHIBIT 7 Photograph dated 29/7/2015.
- 31 If I could now ask for Alcoa.0001.005.0010. Mr Rolland, there

- is now on screen another photograph that depicts a part of
- the pit floor, is that correct?---That is correct.
- 3 It might be convenient, are you able to identify by reference to
- 4 exhibit 7 where in the pit floor that photo was
- 5 taken?---Where am I doing it, on the photo?
- 6 Yes, the photo you have just looked at and then I will come to
- 7 what this depicts?---All right. If you look at the photo
- 8 right down where the orange material is just past just in
- 9 between to the north of the white material, around about
- 10 that area, if you can see a little dozer poked down in
- 11 there, it's right of that.
- 12 I can, there is a dozer located just about sort of here, and
- then there is a track, what looks like a roadway or black
- area running through it, do you see that?---Yes, so it's to
- 15 the right of that.
- 16 CHAIRMAN: Could you put it up and just point as closely as you
- 17 can to that so we can - -
- 18 MR TAYLOR: Hold it up or put it up on screen, perhaps go back
- 19 to the previous one, 009?---Just to the right of the dozer.
- 20 There is a pointer on your desk or a laser?---Technology.
- 21 There. Where is the dozer?---Look. (The witness
- demonstrated.)
- 23 Take the microphone with you, we will go back to plan A. Can
- you pick the dozer out on that photo?---You need to move
- 25 the photo, no, the other way. Now, there is the dozer, and
- over here is where the pins were, down below that face.
- 27 So having established that's where that was taken, can we go
- back to the original photo, thank you. The lighter
- coloured material, that's the overburden, is that
- 30 correct?---That's correct.
- 31 In your experience in terms of your years at that mine, I have

1	read somewhere there is an estimate of a clay content in
2	that of about 20 per cent, do you agree with that?I
3	would for that material, yes. Bearing in mind this is part
4	of the 70 per cent that doesn't require that 10 per cent -
5	in our technical briefing.
6	So there is some that does and some that doesn't?Yes.
7	The stakes that are in the ground, what are they for?They are
8	to give the operators a measure, if you like, as to the
9	height we're trying to achieve so as the tip head or the
10	material gets pushed out towards those stakes, the top of
11	the stake is a metre above the surface it's been driven
12	into.
13	The dozer operators who are pushing this are expected to reach a
14	surface that is level with a minimum of the top of those
15	stakes, is that right?That is correct, it only looks
16	high in that picture because there is a windrows yet to be
17	pushed off so that gives rise to the height.
18	The purpose of the stakes is to guide the operators and they are
19	set out throughout the process?Yes, so we set them in
20	front of the dump.
21	And then they might move and there might be some more set out
22	further so you have a minimum of a metre. In terms of
23	expressions such as approximation, is it the case we're not
24	grading here a road, are we, we're putting in place
25	something that eventually will be hopefully returned to and
26	reintegrated with the heath environment but it may well be
27	there are areas that are deeper than a metre, is that

doing.

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exposed coal with 1 metre of overburden, that's what we're

correct?---That's correct, we're talking about bulk

earthworks here and the main aim is to cover all the

- 1 And that's at the minimum?---Yes.
- 2 I will tender that photograph also, please.
- 3 #EXHIBIT 7B Photograph, Alcoa.0001.005.0010.
- 4 Just on the subject of flame events, there have been I think as
- 5 you described very few of those at the site. We're talking
- in simple terms about burning coal, do you agree with
- 7 that?---Agreed.
- 8 How big an area are we looking at? Are we talking about the
- 9 size of a bucket, a wheelie bin, a tipper truck bin, how
- 10 much coal is involved in one of the flame events at
- 11 Anglesea?---Typically we measure it in metres, several
- metres square, if it's something big in those fire events
- that was the case. The one that happened overnight was a
- 14 little bit more extensive so it was about 5 metres wide by
- about 3 but it was contained in that area. When the other
- 16 two happened in the face it wasn't spreading up the face,
- it was contained in this pocket, if you like, within the
- 18 wall so we just had to find that - -
- 19 When you say pocket, again what sort of dimensions are we
- 20 talking about?---A couple of metres square block.
- 21 And the case is that not one of these have ever escaped from the
- 22 mine into the surrounding vegetation?---In my opinion it's
- impossible to do that and no, it hasn't, it's impossible to
- jump up 50 to 80 metres up a batter.
- 25 You have never seen it happen and you can't conceive of it
- actually getting up the batters side of the mine and then
- out into the vegetation?---It's not like a bushfire where
- you've got ember attack and so forth, you don't see hot
- embers being driven away from the fire.
- 30 You were asked some questions by Mr Rozen about the Deans Marsh
- fire passing, you may not be able to answer this because

- 1 your knowledge is I think anecdotal, but you were asked
- 2 some questions about the ember attack on the mine floor and
- 3 the fire passing through, do you know how long it took once
- 4 the fire had passed through to extinguish any areas of
- 5 ember attack that had taken hold?---Not in exact terms no,
- but it certainly wasn't days and my understanding was it
- 7 was in hours.
- 8 In hours?---Yes.
- 9 And do you have any knowledge of specifically and it may well
- 10 be impossible to isolate given the devastation that the
- district suffered, but of any particular adverse impact
- directly resulting from the ember attack on the mine on the
- local residents?---No, there was not from the mine, no.
- 14 There was a fallout from the fire itself, there was peat
- burning in the town, in the river valley system, so that
- was more impactful or that was the impactful issue going on
- for the town at that time.
- 18 Very briefly, you were asked some questions about carbon
- 19 monoxide detectors and calibration of them, do you know a
- Lisa Mills?---Lisa Mills, yes.
- 21 She's an employee of the mine at Anglesea?---She's an
- 22 environmental scientist there.
- 23 You understand it's her responsibility to calibrate the CO
- 24 detectors?---I understand it's her ultimate role, I didn't
- know whether we got a company in to do that but it's her
- 26 responsibility.
- 27 It's her responsibility to make sure they are calibrated and to
- 28 make sure they are appropriate for use?---Yes.
- 29 You said towards the end of your evidence you had some formal
- 30 conduct in relation to risk assessments. There is the
- formal training and also the practical reality of

1 conducting risk assessments. How many risk assessments have you conducted, are you able to give the board a best 2 3 estimate of how many you have conducted over your time bearing in mind you're a graduate and you have some skill 4 and assessment as an engineer in looking at problems and 5 solving them; how many risk assessments do you think you 6 have done?---There are more formal ones than informal ones, 7 we do risk assessments all the time and our SWIs are based 8 on that but the full blown one, a dozen to two dozen, I 9 10 think, over the time. I don't conduct them, we usually have a facilitator in that does it in that area but I do 11 12 participate in having some knowledge in whatever the 13 subject matter is.

The risk assessment Mr Rozen put to you in terms of the earlier one that was done immediately following the Hazelwood incident, that was in a sense a preemptive strike by the Alcoa site of Anglesea directly recognising that this had happened and something needed to be done. It wasn't something you were stood over and told to do, it was something initiated at the site and taken to that level?---My initial understanding of Earth Resources requirement was to do a risk assessment internally and work out if the risk is higher then you will need to do a full blown risk assessment based on that aspect, we elected to go away and do our own risk assessment internally in a proactive nature.

Thank you. If the board pleases those are all the matters I have for Mr Rolland.

- 29 CHAIRMAN: Thank you. Any matters arising?
- 30 MR ROZEN: No. Perhaps if Mr Rolland could be excused.
- 31 CHAIRMAN: Mr Rolland is excused and we adjourn now to 2

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- 1 UPON RESUMING AT 2.01 P.M.:
- 2 MR ROZEN: The next witness is Mr Warren Sharp.
- 3 <WARREN STEPHEN SHARP, affirmed and examined:
- 4 MR ROZEN: Afternoon, Mr Sharp. Could you please repeat your
- full name and your work address for us?---Warren Stephen
- 6 Sharp. Anglesea Power Station, Camp Road, Anglesea.
- 7 Mr Sharp, you are the manager of Alcoa's operations at
- 8 Anglesea?---Correct.
- 9 Does that put you one up from Mr Rolland in the pecking order,
- or do we not say that?---We don't say that, but yes, that
- is right.
- 12 You have held your current position since September of last
- 13 year?---Yes, correct.
- 14 And before that, you also worked at the mine, did you, or you
- worked at Point Henry?---I've been involved at the mine
- over probably more than 10 years. My role from 1 September
- was a dual role; the Point Henry site manager for the
- ongoing closure and rehabilitation process and also to
- manage the Anglesea operations. My role previously was at
- the Point Henry smelter as well.
- 21 So in terms of a full-time role at the Anglesea Mine, that's
- only been since September of last year?---Yes.
- 23 You also presently still have responsibilities in relation to
- Point Henry, am I right?---Yes, correct.
- Will there be a 50/50 split in your time, from 1 September this
- year, between the two sites?---Yes, we would anticipate
- 27 that is the case. In reality, I will spend whatever time
- is required at both locations to manage the various issues
- from 1 September.
- 30 And your formal qualification is a Bachelor of Electrical
- 31 Engineering?---Correct.

- 1 From which institution did you receive that qualification?---The
- 2 University of Western Australia.
- 3 Before your employment with Alcoa, did you have any other mining
- 4 employment experience?---No.
- 5 What were you doing before you were with Alcoa?---I was at the
- 6 University of Western Australia.
- 7 I want to understand, if I can, the role you will have after
- 8 1 September with just a little bit more precision. The
- 9 inquiry has been provided with a submission by Alcoa, by
- 10 your employer, and it is behind tab 23 in the second volume
- of the hearing book, which is just being handed to you,
- 12 Mr Sharp, and the code is Alcoa 0001.004.0009. I suspect
- you have had a hand in the preparation of this submission,
- Mr Sharp, and there's obviously quite a bit of overlap
- between this submission and the statements that you
- 16 provided to us?---Yes.
- 17 And I don't want to spend too long on it, but could you have a
- look at paragraph 59, please, of the submission. You will
- see there is a heading Decrease in fire risk by having
- clear lines of accountability at the bottom of the
- page?---Yes.
- 22 It reads as follows, "Alcoa has a well established and
- experienced team that will manage the Anglesea site,
- including Alcoa's freehold land, during the 2015-2016
- summer season and will have in place the necessary
- resources to provide extensive site and fire management
- 27 knowledge." Am I right in understanding that you will lead
- that well established and experienced team?---Yes, for the
- 29 Point Henry site. I also will lead that for the Anglesea
- 30 site.
- 31 I'm just confining myself now to the Anglesea site. Are the

- 1 members of that team, in terms of employees of Alcoa, has
- 2 that been finally determined, who will be the members of
- 3 that team?---Yes, it has.
- 4 We have heard that Mr Rolland has got a gig?---(Witness nods)
- 5 And the gentleman in the power station, Mr - -?---Bryce
- 6 Hutton.
- 7 Hutton, thank you. Are there other members of the team?---Yes,
- 8 if I can - -
- 9 Please?---Assuming Chris is going to be retained as the mine
- 10 rehabilitation supervisor, Bryce Hutton will be retained as
- 11 the power station supervisor and Dean Schmidt will be
- retained as the project engineer, electrical. It is
- important to note in the process moving forward that whilst
- those three resources are dedicated to Anglesea and will be
- based at Anglesea, they will be supported by the team that
- is already in existence at Point Henry, which includes
- health and safety professionals, environmental
- professionals, finance, procurement, other engineering
- 19 professionals, some of whom are familiar with Anglesea, so
- there is the intent that the three and a half, including
- 21 myself, resources at Anglesea will be fully supported by
- 22 the team at Point Henry as well.
- 23 I understand. In addition, and I'll come to this in a moment,
- it is also envisaged that there will be a contracted
- security detail, who will be present on site?---Correct.
- 26 And potentially other resources involved in equipment
- 27 maintenance and operation as well, which we'll come to
- presently. But if I can just go back to the submission,
- paragraph 60. It says, "After operation ceases on
- 30 31 August 2015, the Anglesea site will be managed by
- 31 Alcoa's eastern Australian asset planning and management

- group, APM, based at Alcoa's Point Henry site. APM will
- 2 provide services to Alcoa relating to decommissioning and
- 3 rehabilitation of the mine and power station." Are they
- 4 the resources you've just been talking about, the health
- 5 and safety people, the environment people and the
- 6 like?---Yes.
- 7 For completeness, if we go over the page to paragraph 61, there
- is a reference to you and then at 62, "APM is part of Alcoa
- 9 Inc's global international project and asset management
- 10 group, IPAM", and then we get a bit of information about
- 11 IPAM and then it goes on, at 63 and 64, to talk about
- access that you and your team will have to the expertise,
- both in Western Australia and also globally?---Yes.
- 14 And I just ask that you confirm that that is how you envisage
- that all working?---That's certainly the case.
- 16 Presumably within Alcoa globally, there is a great deal of
- experience about the sorts of issues this inquiry is
- 18 concerned about?---Yes.
- 19 And you will have ongoing access to that?---We certainly will.
- 20 Thank you. I probably should, for completeness, tender the
- 21 Alcoa submission.
- 22 CHAIRMAN: Yes.
- 23 #EXHIBIT 8 Alcoa submission.
- 24 MR ROZEN: Mr Sharp, you have made two statements to the
- inquiry. Perhaps we can just deal with those sequentially.
- The first should be open in front of you, behind tab 3, and
- that is a statement dated 22 June 2015?---Yes.
- 28 As with previous witnesses, Alcoa was sent a letter setting out
- a series of questions and you have attached the letter and
- I don't think I need to take you to that, but that first
- 31 statement of yours addresses numbered questions 12 through

- to 20 in that initial letter, with Mr Rolland having
- 2 addressed matters 1-11?---Correct.
- 3 Have you had a chance to read through the statement of 22 June
- 4 2015 before coming along this afternoon?---Yes, I have.
- 5 Is there anything in that you'd like to change?---No.
- 6 And are the contents of the statement true and correct?---Other
- 7 than progress since that point in time, certainly.
- 8 As at that time, it was an accurate reflection of what had
- 9 happened?---Yes.
- 10 I tender the statement on that basis.
- 11 CHAIRMAN: Yes.
- 12 #EXHIBIT 9 Witness statement of Mr Sharp.
- 13 MR ROZEN: In addition, Mr Sharp, you made a further statement,
- dated 14 July 2015, and in it you explain, in paragraph 4,
- and this is behind tab 4 in the folder in front of you, you
- explain that the purpose of the second statement,
- supplementary statement as it's described, was to update
- the board on progress in implementing the steps that were
- identified in the first statement?---Yes.
- 20 The number of the second statement is Alcoa.1001.008.0213 my
- 21 apologies. I can't read my own writing.
- Alcoa.0001.002.0213. Once again, Mr Sharp, have you had an
- opportunity to read through that before coming along this
- 24 afternoon?---Yes, I have.
- 25 And are the contents of that true and correct?---Yes, they are.
- 26 I tender the supplementary statement.
- 27 CHAIRMAN: Yes.
- 28 #EXHIBIT 10 Supplementary witness statement of Mr Sharp.
- 29 MR ROZEN: Just to complete the picture, Mr Sharp, very
- 30 helpfully, the inquiry was provided with another couple of
- documents yesterday which it is probably convenient to ask

- 1 you about briefly. The first of them is a table or a
- 2 spreadsheet and the code is Alcoa.0001.005.0002. Do you
- 3 have a hard copy of that in front of you, by any
- 4 chance?---I probably have one at my seat, but I didn't
- 5 bring one up with me.
- 6 I think one is being provided to you now. Is this a table which
- 7 has been produced by Alcoa in part from a request from the
- 8 inquiry, which summarises Alcoa's response to
- 9 recommendations not just from its own consultant report but
- 10 also from other evidence before the inquiry, including
- 11 Mr Incoll's report and some observations made by Mr McGowan
- as well?---As those reports became available to us, as is
- the normal part of our process, we review those, we take
- them seriously and we were building review recommendations
- and building action lists from those reports in any case.
- 16 We thought it prudent, in the circumstances, to
- 17 consolidate.
- 18 And it is probably self-explanatory. Maybe one thing it lacks
- is a title. Can I suggest Alcoa Recommendations Table,
- 20 29 July 2015?---Alcoa's response to recommendations is
- 21 probably more accurate.
- 22 Even better. We'll go with that. This document represents the
- state of play, if I can put it like that, as of yesterday
- in terms of what Alcoa is doing under these various
- 25 headings?---Correct.
- 26 I tender that.
- 27 CHAIRMAN: Yes.
- 28 #EXHIBIT 11 Alcoa's response to recommendations.
- 29 MR ROZEN: Just to complete that picture, the other document
- that was provided to the inquiry yesterday is a work pack
- 31 specification for security services at the Anglesea Power

- 1 Station and Mine, and I think a copy of that has been put
- in front of you. It is Alcoa.0001.005.003. Do you have
- 3 that in front of you, Mr Sharp?---I do.
- 4 Perhaps if you could tell us what it is?---The purpose of this -
- as I say, we have already communicated our intent and our
- 6 intent has always been to have 24-hour security to help us
- 7 manage various aspects of the facility from 1 September.
- 8 As is a normal part of engaging a workforce or a
- 9 contracting company, you develop a scope of work that
- 10 really lays out what are the key elements of the activity
- moving forward. This is the scope of work that has been
- developed, over a number of iterations, again, as is
- normal, that's been provided to the company that we are
- engaging at this point in time to provide security
- 15 services.
- 16 I will come back to that topic, but for the moment if I can just
- 17 tender that, please.
- 18 CHAIRMAN: Yes.
- 19 #EXHIBIT 12 Scope of work.
- 20 MR ROZEN: I think that probably completes the formalities for
- 21 us, Mr Sharp. I'll try and do a couple of things in
- summary form, but please tell us if you want to expand on
- 23 anything in more detail. You deal with the broad topic of
- the Anglesea coal and the fire risk from the coal in, I'm
- 25 pretty sure, your first statement sorry, it is your
- second statement, that is Exhibit 10, which is behind
- tab 4. If you could have a look, please, at
- paragraph 12?---Yes.
- 29 That is Alcoa.1001.0001.002. It has got a heading Effective
- 30 Closure on Fire Risk and you identify four reasons in
- 31 paragraph 12 why you say the current risk of fire at the

- 1 Anglesea Mine is low. I just want to touch on those
- 2 briefly. The first concerns the experience of fire, that
- is the three occasions where there have been visible flames
- in a 46-year period, and I take it you have been in court
- 5 when Mr Rolland gave evidence about that this morning you
- 6 would agree with his description about those
- 7 matters?---Certainly.
- 8 So if I can perhaps summarise that. As I understand what is
- 9 being said, the assessment of risk is low, and we'll come
- 10 to the current risk assessment presently, but broadly
- speaking, the assessment that the risk is low is based not
- only on the features of the coal and the differences
- between the Anglesea Mine and those in the Latrobe Valley
- but probably more importantly on the practical experience
- on the ground of the experience of fire at the mine?---They
- are both key elements, yes.
- 17 In a sense, one reflects the other. The experience validates
- the science, if I can put it that way?---Yes.
- 19 And you also make reference to the only experience the mine has
- 20 had of externally sourced fire coming in was the
- 21 Ash Wednesday experience. Once again, I take it you would
- agree with what Mr Rolland said about that this
- 23 morning?---Certainly.
- 24 The second matter you refer to is the inherent properties of the
- coal, and particularly as it impacts on the risk of
- spontaneous combustion. We've heard about that. The third
- is the progressive backfilling and rehabilitation practice,
- which is itself a consequence, in part, of the overburden
- to coal ratio?---Correct.
- 30 And am I right in understanding the point being made there is
- 31 that that has meant less exposed coal than would otherwise

- 1 be the case?---Correct.
- 2 And if we just take, for example, the Hazelwood Mine, with which
- 3 we're familiar, one only has to visit the two to
- 4 immediately be struck by the vast area of exposed coal at
- 5 Hazelwood as compared to the situation at
- 6 Anglesea?---Correct. We're in effect moving the hole
- 7 around over time is what we are doing.
- 8 And you've been able to do that because of the presence of
- 9 overburden. The final matter, which we need to look at in
- a bit more detail in a moment, is the policies, procedures
- and practices in place that are there to manage and
- mitigate fire risk. It is fair to say, isn't it, that in
- relation to that, one of the challenges you have got going
- forward is your ability to ensure that, with a smaller
- number of staff present, you're able to continue to
- implement those policies and practices?---Correct, albeit
- in a lower-risk scenario moving forward.
- 18 Yes. You make a fair point, if I say so, Mr Sharp, that what
- 19 you're going to be dealing with is a different risk profile
- because of the additional steps that are taken,
- 21 particularly the covering of the coal, which I'll come
- to?---Correct.
- 23 In terms of managing the fire risk post-closure, so that is
- 24 after 31 August, can I summarise what I understand from all
- of the evidence are the sort of key planks in Alcoa's
- strategy and you can tell me if I'm missing anything. The
- 27 first is what has been abbreviated as the overburden
- strategy, that is the covering of the coal, and coupled
- 29 with that has been an external review of that or at least
- more than one external review of that process?---Yes.
- 31 The second step or plank has been updating the internal risk

1	assessment. We learnt from Mr Rolland's evidence this
2	morning that a risk assessment was done last December and
3	that has been updated more recently - I think in July it
4	was completed, 10 July?Correct.
5	To take into account the changed circumstances. The third is an
6	updating of the emergency plan. So the emergency plan,
7	which had already been updated in light of the Hazelwood
8	experience, is now in the process of being updated to take
9	into account the closure?Yes, that is correct.
10	The fourth is updating what is referred to as the CFA
11	pre-incident plan, so that is a document which sets out,
12	for the CFA's purposes, how it will prepare for incidents
13	and then how it will respond to those incidents. That is
14	also in the process of being updated, taking into account
15	the closure decision?Yes, that is correct.
16	Perhaps associated with that are steps that are being taken to
17	retain certain equipment on site that will be available for
18	firefighting agencies and also an assessment of the
19	availability of water on site that will be available to
20	them?(Witness nods)
21	There is also a process of updating the relevant safe work
22	instruction?That's right.
23	The SWI I think Mr Rolland called it this morning. And then
24	associated with those are some proposals in terms of
25	contracting additional staff to deal with site security,
26	inspection of the coal and maintenance and operation of the
27	equipment that we've just referred to?That's right.
28	So is that broadly - are they the headings of the various
29	steps?I would say the one element that is probably being

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missed in that is the retention of the Alcoa expertise. We

see that as a key element required for the ongoing closure

- 1 rehabilitation in any case, supported by the (indistinct)
- 2 team, but it obviously also provides us some great
- 3 continuity and experience in terms of management of fire
- 4 risk moving forward.
- 5 In a way, it is almost the glue that holds the various bits
- 6 together?---Correct.
- 7 It is the people that are there to see all that work in
- 8 practice?---Yes.
- 9 It is fair to say, isn't it, that over the last when was the
- announcement made, May?---The 12th.
- 11 May 12. It is a date that is etched in your mind?---Yes.
- 12 That after an initial period of very concentrated action on the
- staff and their future, that a lot of work's been done by
- Alcoa, in association with a whole lot of agencies, to
- achieve progress under each of those headings?---Yes, I
- think that is a good summary.
- 17 As we stand here now, with a month or so to go before the mine
- 18 closes, there is, in a sense, a lot of balls in the air
- 19 because work is being done in relation to each of those
- things on a progressive basis?---Yes, that is the case.
- 21 To take a simple example, obviously the overburden. There is
- 22 probably people out there now doing that?--- I hope so.
- 23 You hope so, yes. When you're not there, you hope it is still
- going on. And on Monday you have got a meeting scheduled
- with the CFA to discuss the pre-incident plan and the
- emergency plan and so on?---That is correct.
- 27 I'm not going to go through each of them in detail because you
- do that in your statements and we can all read that, but I
- do want to spend a little bit of time on the overburden
- 30 strategy because in terms of altering the risk profile and
- 31 reducing the risk, that is a key plank of the overall

1 strategy, I think it is fair to say?---Certainly. 2 And covering coal with clayey overburden as a means of reducing 3 fire risk is not something that has been invented in Anglesea this year, it is something that has got a fair 4 history in mining, not just in Australia but worldwide?---I 5 assume so. I don't have the experience to make the comment 6 on that. It is the first time that we have done it from a 7 8 deliberate fire risk mitigation perspective. I know there 9 is experience around the world doing it as well. 10 This may be something I should have asked Mr Rolland. Whose 11 idea was it at Anglesea to do this, because it predates 12 getting the experts involved, doesn't it? You started this - - -?---I would say it was a collective decision that 13 14 Chris and I made on behalf of the Anglesea facility, the 15 organisation. The depth of a metre, where did that come from?---There was 16 probably a couple of factors that influenced that. When 17 Chris and I sat down originally and spoke about how best to 18 park the mine in a safe and appropriate manner and we 19 talked about fire risk, as you would, of course, we talked 20 21 about what might be appropriate from a depth perspective. 22 We also talked about what might be possible in the 23 timeframe that we had and how we might go about that, with

about what might be appropriate from a depth perspective. We also talked about what might be possible in the timeframe that we had and how we might go about that, with our first intent being to use our own employees, for a variety of really good reasons. So I would say there was some experience in judgment, relying on Chris' experience, around particularly spontaneous combustion risk with the mine moving forward. There was also an element of practicality, what do we reasonably believe we can get done by 31 August, bearing in mind that the welfare and safety of our people is key in terms of what we are doing.

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1 From the Mining One report, which is attached to your statement

2 and which I'll take you to in a moment, we learn, as I

3 understand, that there is a balance to be struck between

putting enough overburden on the coal to reduce the fire 4

5 risk but not putting so much on that in the event that you

did have a hotspot, you have got to be able to get to it

and deal with it?---Yes. 7

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8 So I take it that sort of consideration was in the mix in terms 9 of deciding how much to put on?---Certainly from our 10 perspective. The initial discussion Chris and I had - you know, arguably you could say, "All we will do is leave our 11 12 coal and we'll compact it or roll it flat and leave it." I 13 mean, we have 18 years worth of experience on the emergency 14 stockpile that says if we do that, it is unlikely to have a 15 spontaneous combustion event. I guess we determined that 16 that probably wasn't appropriate in the circumstances and it was a good opportunity for our people to do something 17 that was practical and consistent with future requirements 18

the final closure of the mine, the detailed closure

strategy for the mine yet, so too much in the wrong spots

could be a problem and could also hinder rectification of

in any case, so we undertook the exercise. Certainly too

much can be a problem for two reasons. One, we don't know

an issue if one occurred. 24

You have touched on something which is important - as it turns 25 out, probably peripheral to the terms of reference of this 26 inquiry, but it is a reality that this is very much a 27 short-term fix which is occurring in the context of a sort 28 29 of medium and long-term overall rehabilitation of the 30

site?---Certainly. There is no doubt about that.

And you have been conscious to ensure that what you're doing

1	doesn't jeopardise or get in the way of whatever those
2	options might be medium term?Certainly for us, that is
3	an important consideration. There is no doubt in all of
4	this, as I think Chris covered this morning, that the west
5	wall will be covered in due course as a result of that
6	broader strategy being implemented, but we are conscious
7	that we want to be consistent with but not preclude or
8	hinder whatever the outcomes of that process might be in
9	the future.
10	Initially, as I understand it, looking at your first statement,
11	the understanding internally within Alcoa was that you had
12	about 32 hectares to cover?Yes.
13	As it turned out, that was a bit of an underestimate?Yes.
14	It has turned out it is more like 41, or just over?Correct,
15	yes.
16	Was it also part of the initial plan that you would cover all of
17	the exposed coal, including the western wall referred
18	to?It certainly was.
19	What was it that got in the way of that part of the plan?When
20	we did our own assessment of what we thought the surface
21	area was, it came out, incorrectly, at just over
22	30 hectares and we embarked on a strategy on that basis and
23	we recognised that there was a possibility that we really
24	needed some advice on two aspects: one, was our basic
25	maths correct, was our estimate of the area correct, our
26	estimate of truckloads a day correct and could we get it
27	done in time, so we engaged Mining One to give us some
28	advice about that part of the process and also we chose the
29	1 metre for the reasons that I have spoken about; to what
30	extent might that reduce the risk from a spontaneous
31	combustion perspective. When we had Mining One come and do

1	the assessment for us, they quickly worked out that we'd
2	erred in our original assessment. They did two things,
3	really. They confirmed the horizontal surface area at just
4	over 41 hectares. They also made some estimates about what
5	it might take to cover the west wall particularly, which is
6	more challenging for us because we couldn't come at the
7	west wall from the top of the west wall for some other
8	reasons.
9	Can I just stop you there because it is those other reasons that
10	I want to briefly explore. The west wall, as we can
11	imagine, is a near vertical wall?Yes.
12	And I think you saw Mr Rolland point out where it is and its
13	dimensions and I take it you'd agree with all of
14	that?Certainly.
15	You said that ordinarily the way you'd want to cover that would
16	be by pushing material down from above, have I understood
17	that?That is the most expedient way to do it, yes.
18	And what is the difficulty? What has been the difficulty with
19	doing that?The area itself, right at the top of that
20	wall, is subject to a heritage management plan overlay. It
21	is an area that has been identified as potentially having
22	artifacts of cultural significance and before you can
23	undertake any activity in that area, there needs to be some
24	detailed assessments and analysis done to make sure that
25	there is no disturbance of cultural heritage sites, so that
26	is an aspect in itself. The end respect, to be quite
27	honest, if that wasn't there, particularly given the risk
28	profile that we believe is there, you'd have to question
29	strongly about whether you actually got up there and pushed
30	what would ostensibly be good healthy heath into the mine
31	just to cover up the west wall, which in itself is low

- 1 risk, from our perspective.
- 2 You have mentioned the Mining One engagement and I think you
- 3 have probably answered my next question, which is why did
- 4 you feel the need to get an external consultant to come in
- 5 and assess that, and maybe you'd like to just expand on
- 6 that briefly?---I probably covered the areas earlier on.
- We are very big in our business on peer review and
- 8 independent peer review, to be honest, and for us
- 9 particularly, it was probably a time I certainly
- 10 recognised, I guess from the senior management position at
- the site, that the people who undertook the initial
- assessment for us, they were actually under a lot of duress
- themselves because of the nature of the situation that they
- 14 were in with the recent closure announcement, so Chris and
- I had a short conversation and said it is the right thing
- and the smart thing to do to get a second opinion, and that
- is why we engaged Mining One.
- 18 At the risk of doing them a disservice, if I could summarise the
- findings in the Mining One report and we'll, of course, be
- 20 hearing from Mr Farrington. He was the mining engineer who
- 21 did the work involved in the report and he came out on site
- and met with you and Mr Rolland, I understand?---Not with
- 23 myself. Very briefly with myself, but with Chris.
- 24 With Chris?---Yes.
- 25 And the report that was provided and, for completeness, it is
- Attachment B to your supplementary statement. I don't
- think we really need to go to it at this point in time,
- 28 unless you need to, but the big picture interpretation of
- 29 the report is that they generally endorse the strategy of -
- 30 the overburden strategy of covering the coal, they include
- in the report an assessment of the overburden material, its

1 clay content and sand content, and there are 2 recommendations in there about that they are satisfied -3 findings that they are satisfied with the material that you have got available to you for the task, and in particular 4 in relation to the western wall, which is what I want to 5 concentrate on, they do express a preference for covering 6 it, that is their starting position, is it not, but at the 7 same time, consistent, I think, with what you have just 8 told us, they assess the risk of fire, either externally 9 10 sourced or from spontaneous combustion, they assess that as unlikely - I think that is on page 15 of the report?---Yes. 11 12 And that was a consistent assessment having regard to your experience and knowledge of the mine, or consistent with 13 14 that experience?---Yes. 15 They have an alternative strategy in the event that covering is 16 not practical, and that essentially involves a regime of inspection and I think I'm right in saying that in the 17 document that was provided yesterday - that is Exhibit 11 -18 you respond to those recommendations about the inspection 19 regime by setting out how that is going to be put into 20 21 practice?---Yes, that is right. 22 So you intend to act on those recommendations? --- Certainly. 23 The recommendations about inspection frequency, as I think was 24 raised by my learned friend Mr Taylor earlier today with Mr Rolland, depend in part upon how long the coal has been 25 exposed; that is, more recently exposed coal is seen as a 26 higher risk and therefore deserving of more frequent 27

inspections?---That's right. 28 29 Is any part of that western wall coal that has been exposed for 30 less than two years, to your knowledge?---No. Minimum 31

exposure time is three years.

1	Because two years seems to be the figure that is settled upon as
2	the trigger for more frequent inspections. Is it Alcoa's
3	intention to go back to Mining One generally, or
4	Mr Farrington specifically, with that sort of detailed
5	proposal, "This is what we're going to do, does that meet
6	the recommendations that you have made?", is that part of
7	the plan?No. In itself, no. There is no real need for
8	us to do that. We engaged Mining One to provide us some
9	advice and we're hopefully clearly taking that advice
10	seriously and we're progressing, but not in any formal
11	sense to respond to Mining One.
12	I understand that. There is reference in the Mining One report
13	to a suggestion that you consider the use of a chemical
14	suppressant. Are you familiar with that part of the
15	Mining One recommendations?(Witness nods)
16	How does Alcoa respond to that? Is that something that you have
17	looked at, you think is worthy of looking at, or what?It
18	has been looked at in the past. We are particularly guided
19	by our experience here with fire in the mine, in an
20	operating mine, and considering that the risk over the
21	operating mine will reduce further, we believe that the
22	measures that we have in place, or we intend to have in
23	place, with retaining equipment, the appropriate operators,
24	the appropriate supervision available, that the
25	equipment and the measures we will have in place will be
26	adequate to deal with any fire event without the use of
27	additional chemical suppression.
28	Specifically in relation to the risk of fire - ember or ash
29	attack coming into the mine from outside, Mining One rate
30	the risk as low, essentially because of the covering of the
31	coal, but they do recommend nonetheless the implementation

2	action response plan, and what they talk about, and this is
3	page 11 of their report, is to "provide appropriate
4	procedures for the escalation of a nearby bushfire event",
5	and that seems to be picking up on some of the questions I
6	was asking Mr Rolland earlier - I don't know if you recall
7	- about what the inquiry learnt from the Valley was the
8	importance of not waiting for a bushfire to start and then
9	having a plan that is that as the trigger but having
10	preventative action, staff on call and so on, in the event
11	of an appropriate trigger, whether it be a total fire ban
12	or a severe fire risk or whatever it happens to be. As I
13	understand it, that is what Mining One seem to be talking
14	about and that, unless I'm missing it, that doesn't seem to
15	be present in the existing emergency plan that Alcoa have
16	presently. Would you like to comment on that?Not in
17	itself, probably not in a form that you - you know, we have
18	used TARPs before in response to a specific issue within
19	the mine, but not in the format of trying to guide
20	emergency response from a weather trigger perspective. We
21	currently rely on the emergency management plan as it is
22	and other processes that we have.
23	Do you think that is something which could usefully fit on to
24	what is probably already a crowded agenda for discussions
25	with the CFA in the pre-incident plan?Certainly it
26	is - in terms of recommendations and feedback from the
27	various review activities, it has come up a number of
28	times. In fact, we have committed internally to building a
29	TARP that will identify all the appropriate triggers,
30	whether it is rainfall or heavy rainfall from an erosion
31	perspective, whether it is total fire ban days or whether

of a TARP - I think I've got the acronym right - a target

it is just high risk from a fire perspective weather, that
we will build that document and we'll use that to guide our
responses and incorporate the appropriate activities,
responses, into things like the hot coal SWI, the emergency
management plan and I'm sure the BIP.

You've just mentioned something which I meant to ask you a moment ago, and that is that in the process of implementing the Mining One recommendations for the inspection regime, we heard evidence earlier today from Mr Rolland about what is there currently, that is that daily inspection pursuant to that checklist and that is part of the work of people that are in the mine. Post-31 August, they won't be there available as a resource to do that and yet there are a number of things which need to be inspected periodically, some daily, some weekly, some only after heavy rain, for example, and so on. Who is going to be actually out there doing that? What is the current plan about that?---We anticipate, at this point in time, that the security team will be trained to be able to undertake those inspections on a frequency of at least twice daily. I would say at least twice daily because we just talked about the TARP and if it is a total fire ban day, then that would probably step up the inspection frequencies. That group will be specifically supported by Chris, who has, obviously, expertise and experience in the mine to not just support the training but to make sure they understand what they are looking for moving forward in that transition period. group will also be supported by Bryce Hutton, by Dean Schmidt and by the team out at Point Henry as required.

I don't want to be seen as disparaging the security guard industry, and maybe it is just me, but the expertise you

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1 have got in the mine now and the experience of people to 2 know what they're looking for and to understand how much 3 erosion is too much and so on, are you confident that security people with no previous experience in mines can be 4 sufficiently trained to perform that work adequately?---We 5 are to the extent that - I think you come back to Chris' 6 comment this morning. We're not looking for any group to 7 try and detect minute changes or small changes, we're 8 looking for a group of people to be able to detect simple 9 10 changes, so a heat source - almost anybody can do that - a change from an odour perspective. Again, almost anybody 11 12 can do that. From an erosion perspective, the advantage of us retaining Chris is that Chris will undertake his own 13 14 inspections of the mine and I don't doubt that our TARP, 15 once we get that in place, that will trigger Chris, or somebody of Chris' capability, to actually go and do the 16 inspection in conjunction with the security people. 17 I think you have anticipated my next point, and that is it is 18 not going to be a position where they're there on their own 19 doing all of that, we know that there is going to be that 20 21 supervision around their work?---Absolutely. 22 Just in relation to the role they'll perform, can I ask you 23 briefly to have a look at the work pack specification for 24 the security services - that is Exhibit 12, which is Alcoa.0001.005.003, and if you'd have a look at page 4 of 25 There is a heading Scope of Work, and I understand this 26 to be a list of duties that the proposed security 27 contractor will be able to provide as part of the contract 28 that they're working under and I note there is a catch-all. 29 The last dot point is, "Other security duties as required 30 31 and directed by Alcoa." I might be wrong about this, but I

- 1 don't see in that list of duties carrying out this sort of 2 inspection work?---Can I refer you to the next page, 3 section 8, page 5. Heading 8?---Heading 8, mine patrols and reporting. I think 4 there is two specific duties that we have called out for 5 6 this group, other than the general duties that we just 7 referred to, mine patrol and reporting and water management and reporting, which are two key activities that we see, 8 9 particularly for the coming summer period. 10 Thanks very much. And I see in the fourth dot point under 8 the 11 provision of training about the matters that we've just 12 been talking about; is that right? --- Correct. Just before leaving this and no doubt you'll point me to 13 something else here as well, but I don't see - I withdraw 14 15 In other material, particularly from Mr Barry's 16 statement, and I don't need to take you to it, but he is one of the senior CFA officers who will provide evidence 17 tomorrow, he talks about the provision for the CFA of what 18 he calls access and escort services?---Correct. 19 And I assume from that the idea is that if the CFA have to 20 21 attend an incident, the security people will be there to let them in and take them around the site as is necessary. 22 23 We know from our experience with the Hazelwood fire that getting to the right places within the mine and finding 24 water sources and so on, especially in the middle of the 25 night, can be very challenging. So I take it once again 26 27 that is part of the role envisaged for the security 28 people? --- Certainly.
 - Thank you?---That would be supported by the supervision that
 will remain in place, supervisors that will be contactable
 24 hours a day, so that group will also be involved in that

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- 1 response in the event that a response was triggered.
- 2 Can I take you to a couple of other aspects of the strategy.
- 3 The first is the revised risk assessment that was done.
- 4 Perhaps if we go to that. It is Attachment C to your
- 5 statement in the folder in front of you and the code for it
- is Alcoa.0001.002.0273. This is an updated risk
- 7 assessment, updated in the sense that it builds on the one
- 8 that I was asking Mr Rolland about earlier today, that had
- 9 been done in December of last year?---That is correct.
- 10 The principal difference, apart from the dates the two documents
- bear, is that this one has been done taking into account
- the overburden strategy, the alterations to the various
- documents that we've been talking about?---Yes, that is
- 14 correct.
- 15 So this is a fresh look at risk. Why did you feel the need to
- do this? Why did you think it was necessary to do another
- 17 risk assessment?---For us, we're undertaking a significant
- 18 exercise in the organisation, for a variety of reasons, and
- 19 triggered by the closure announcement and for us, we would
- describe this as almost normal business. We undertake risk
- 21 assessments on a regular basis for certainly for
- 22 significant terms, and as Chris indicated before, we do a
- lot of informal things for smaller things, but with a
- significant change, we normally go to the extent of a
- 25 significant risk assessment.
- 26 I won't go through it in detail, but I think one aspect of it
- will suffice to explain how you have gone about it. If you
- turn over to the third page of the document that is the
- first page of tables with the various columns, and if we
- 30 could just have the entire page. It follows a similar
- format to the one we looked at earlier. So we have a range

of what are described as key elements, but they are really categories of fires that might be started, either inside the mine or might come into the mine from outside?---Correct.

And then once again, the first one is coal fire as a result of bushfire. If we just track along the page under the heading Cause, we identify the way in which fires might occur, lightening, deliberately lit, an external cause

bushfire. If we just track along the page under the heading Cause, we identify the way in which fires might occur, lightening, deliberately lit, an external cause within the heath, and then we see, "This is not a credible event, given that all horizontal coal surfaces will be covered. Not assessed further." So unlike the situation in the previous risk assessment, where we saw a risk rating given to it and consequences considered, here the conclusion seems to be - is that because of the steps we're taking in terms of covering the coal, we rate this as a zero risk, is that correct, or - -?---For this particular event or aspect, certainly. In terms of the people undertaking a risk assessment, including myself, we could not see any way that an external bushfire ember attack on a metre of overburden could possibly set the coal alight, and that is why that one, from that point forward, says there is no point progressing that risk element any further.

And for what it is worth, Mr Incoll's report seems to come to the same conclusion about that particular risk. By contrast, you do, in this document, accept that there is a risk of a fire - an externally sourced fire starting a fire on the exposed coal on the western wall, albeit a risk that you assess as being low?---Correct.

And we can see the risk rating given to it is low. I don't want to go through the rest of the document, but you have engaged in a similar process in relation to each of the

eight ignition sources that were identified in the first risk assessment?---That is correct.

3 If we can just go back to your second statement, there is one 4 thing I want to ask you about that, and it is on - this is 5 the supplementary statement behind tab 4. If you go to paragraph 40, which is at page 9 of the statement. It is 6 Alcoa 0001. That is it. If you can just go back to the 7 previous page. This is a heading Internal Risk Assessment 8 Process and then you discuss the process of the risk 9 10 assessment which we've just looked at. At paragraph 40 you say, "Alcoa is currently seeking to engage an independent 11 12 fire expert facilitator to assess the internal risk assessment outcomes and the process." I just want to ask 13 14 you about that. Does that remain part of the plan? I have 15 not seen anything else about that?---Quite frankly, we are 16 reconsidering the need for that, and that is by virtue of this process. As a result of this process, we have engaged 17 Mining One, rod Incoll has done a separate review and 18 19 independently to ours and we've provided a copy of that risk assessment to any number of departments that are 20 21 interested in that. We know some of them have been through 22 it in reasonable detail. So we're actually reconsidering 23 the need for a further independent assessment of that because there's been a lot of eyes on that particular 24 document already. 25

I understand that. I think it is fair to say, and I might be

wrong about this, but I know the risk assessment we've just

looked at and the Mining One report, they've both been

provided to the two regulators, that is Earth Resources and

WorkSafe?---Correct.

And in each case, they are going through a process of reviewing

- those and giving you feedback?---We believe so, yes.
- 2 We can ask them specifically about their feedback, but as I
- 3 understand your answer, in a sense you're getting lots of
- 4 independent input about your internal risk
- 5 assessment?---Certainly, and we've had some formal and some
- 6 informal questions about our risk assessment which leads us
- 7 to believe that people are looking at it closely.
- 8 The emergency plan I think we have already touched on. That is
- 9 a document which has been in place for some time and was
- 10 modified in light of the Hazelwood fire experience?---That
- is correct.
- 12 And is going through a process of further modification in light
- of the closure?---Yes.
- 14 And I think you have told us you have got a further meeting with
- 15 the CFA on Monday. When do you expect that to be in a
- final form?---We have set a target date of the 14th, which
- would give us sufficient time after the review with the CFA
- and we also have WorkSafe due back on site, currently
- scheduled for the 12th. Once we have got that document to
- a state that it is appropriate to share with WorkSafe,
- 21 we'll share that as well. That will give us some time to
- incorporate any other feedback and we'll try to finalise
- that by the 14th.
- 24 Just to clarify the difference between the emergency plan and
- 25 the pre-incident plan, the pre-incident plan is a CFA
- document that they consult you on?---Correct.
- 27 The emergency plan is your document that you consult WorkSafe
- and others on?---That is a good summary.
- 29 In a way, the two documents sort of meet, but they have separate
- owners and they serve different purposes?---Certainly.
- 31 The only other thing I want to ask you about, Mr Sharp, is back

- 1 to this issue of the staffing presence on site. We have 2 talked about the security detail and their duties. In your 3 statement - I'll just find it. In your supplementary statement, at paragraph 64 - this is page 12 of your 4 statement - you say, "Alcoa will have in place" - that is 5 6 just a couple of pages further on. Do you have 64 in front 7 of you, Mr Sharp? --- Yes, I have that. 8 "Alcoa will have in place the necessary resources to provide 9 both continuity and appropriate site and fire management 10 knowledge at the Anglesea site following cessation of 11 operations. The precise resourcing needed to achieve this 12 are still being worked through by Alcoa." That wasn't quite the reference I was after but I know there is a 13 14 reference to contract resources to do maintenance and 15 operation of the equipment?---Yes. 16 Just before I get to that, I'm reminded of a question Mrs Roper asked about earlier about the fire truck, that is part of 17 the equipment that is on site. I don't think that is 18
- 19 targeted as a resource that will stay on site, or is it?---No.
- 21 It is not going to?---No. It will remain for a period of time in any respect. So currently we don't plan to retain it 22 23 long-term, but it will remain on the site short-term in any respect. So if we reviewed that requirement we might keep 24 it but in reality, I wouldn't call it a fire truck. People 25 think of a big red fire truck when they hear that word. It 26 27 is a more a small tray back truck with a water tank on the back that has got much less capacity than a water cart. 28 29
- You have got a 60,000 litre water cart. What is the capacity of 30 a fire truck?---I couldn't tell you. Visually it is much 31 smaller.

- 1 Less than that?---Yes.
- 2 If you go over to paragraph 72, that is what I meant to ask you
- about, of the same statement. This is under the heading,
- 4 "Equipment retention", so you identify the equipment that
- is to be retained, we have talked about the fire truck.
- And then 72, "The equipment will be located in an
- 7 appropriately safe and secure position on site and an
- 8 appropriate maintenance and testing regime implemented to
- 9 ensure that the equipment is functional as required." And
- then you go on in 73 to talk about the contract resources
- 11 to do that, a few questions about that. Where is it
- 12 envisaged that the contract resource will be? I assume
- they'll be on call to help you?---Certainly.
- 14 Where do you see them as being sited?---We would anticipate
- locally. It is obviously not going to make much sense to
- try and get operators out of Melbourne in the event we have
- an issue so we expect that to be local, that would be part
- of our assessment process.
- 19 What is envisaged that they will do? Will they do, for example,
- 20 preventative maintenance on the equipment from time to time
- or will they just come in when there is a problem or how is
- 22 that going to work?---There are really two aspects. One is
- 23 the maintenance of the equipment and one is the operation
- of the equipment, and it may well be the same group that
- does both moving forward, but with all equipment to ensure
- it operates when you need it to operate preventative
- 27 maintenance is key. So that will be a programmed routine
- activity that may happen on a frequency to be determined
- which would include doing all the right checks and starting
- 30 the equipment and making sure it operates correctly so when
- 31 you need it, it will operate. The second a aspect is

- operating the machinery itself and we expect that to be on
- 2 a call-out basis as well.
- 3 So, for example, hotspots identified, you need to spread some
- 4 coal, you have got the equipment, you get the person to
- 5 come in and do it?---Yes, we have got the equipment that
- 6 we're confident will operate because of the maintenance
- 7 regime and we also we'll contact the right party to come
- 8 in and operate - -
- 9 I understand. The other aspect of equipment I wanted to ask you
- about I did touch on with Mr Rolland, and that is the
- carbon monoxide monitors, a topic that was very significant
- in the first Hazelwood inquiry. It is a simple question,
- who is going to do the calibrating and look after that
- equipment if - -?---The responsibility for that will fall
- to Bryce Hutton, there is no doubt about that from my
- perspective, and Bryce himself may not do the actual
- calibration, he will be the one that ensures the process is
- done on the required frequency to ensure they're operable.
- One of the good things that came out of the Surf Coast Mine
- Task Force, we used to have three of those on site. We
- 21 have currently increased that to six and we intend to
- 22 retain all six.
- 23 I think there have been discussions with the local CFA about
- that number and I take it they are satisfied with six?---I
- wouldn't presume to speak about any department's
- satisfaction but certainly the CFA didn't raise any
- significant concerns with it and I would anticipate if they
- had any concerns that will come up on Monday in our further
- detailed review.
- 30 MRS ROPER: Just before we get too far away from the operating
- 31 equipment, Mr Sharp, can you give us some idea of the

- timing because I'm not sure if I have missed it, but I

 haven't seen anything in the plans that talk about engaging

 the maintenance and the operational people post 31 August.
- We have got the security material and we've got the table

 but we've sort of gone silent on the operational side of
- 6 it?---I thought it was covered in the table. Certainly our
- 7 intent - -
- I might have missed it?---Possibly. Certainly our intent is to have both groups engaged prior to the end of August. In reality we have to do that, and we're really effectively planning for in worst case, an event on 1 September. Our intent is to be ready should that happen, in the unlikely

event that that should happen.

14 Thank you.

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15 MR ROZEN: You mentioned just a moment ago about the risks of ascribing to others that they're satisfied with things and 16 so on, and it just reminded me of something I need to ask 17 you about. There is a reference - I think this might have 18 been raised with you by your counsel - there is a reference 19 in some minutes of a meeting. I don't necessarily want to 20 21 take you to the document unless you need me to. It 22 attributes to you in the minutes a suggestion that after a 23 visit to the mine by the board that views were expressed by the board about being satisfied with the overburden 24 strategy, or something like that. I would suggest to you 25 that there certainly have been visits to the mine by 26 members of the board, but other than listening to what 27 Alcoa is saying there have not been any views expressed by 28 29 members of the board about whether or not the strategy is a 30 good one?---Look, that is correct. I haven't seen the 31 meeting minutes so I can't comment on them specifically,

- but the board, or representatives of the board, have
- 2 attended a number of times but honestly I would say the
- 3 board has been very careful not to express any opinion,
- 4 other than to seek information.
- 5 Thank you, Mr Sharp. They are the questions that I have for
- 6 Mr Sharp. Mr Taylor has got some questions.
- 7 <CROSS-EXAMINED BY MR TAYLOR:
- 8 The question that Mr Rozen just asked you about a meeting that
- 9 you were involved in, do you recall from checking some of
- 10 the records held by Alcoa that in fact present at that
- meeting were not members of the board but in fact Mr Incoll
- and one other person?---Yes. I understand the date in
- 13 question is the 29th.
- 14 The 29th?---On that date it was Rod and Janelle.
- 15 29 June, I think?---Yes.
- 16 And the minutes that Mr Rozen has asked you about weren't in
- fact minutes of that meeting, they were apparently an
- internal technical report prepared by WorkSafe inspectors
- that contain a number of things that quote or perhaps don't
- 20 quite accurately record a conversation between you and
- those inspectors; is that right?---I assume so, yes.
- 22 There are just two other brief issues. At present, the plant
- operators that I think you have been asked about, both for
- the dozers and other equipment that will remain on site,
- 25 there is currently already a heavy plant operating
- subcontractor on a site at Anglesea, isn't there?---That is
- correct. We have engaged we have a longstanding
- relationship with a heavy earthmoving organisation, we have
- engaged them recently. In fact, they are starting tomorrow
- 30 to provide us some assistance to ensure we complete the 41
- 31 hectares so that will give us confidence, and they are

- 1 certainly an option moving forward.
- 2 Without at the moment getting you to bid against the business
- 3 itself, and contracts might not yet have been let, there is
- 4 local capacity for contractors to be engaged and on call to
- 5 operate all of that equipment?---Certainly.
- 6 Now, as far as access to water in the event that the CFA
- actually have to attend a mine fire, noting that that
- 8 hasn't yet had to happen, has there been any work done in
- 9 relation to the inclusion of stand pipes or checking that
- they're all compatible with the CFA's equipment?---Yes. In
- 11 fact we had it has been a longstanding issue for us, we
- typically use the CFA fitting on site. In a previous
- discussion we had the CFA to appraise them of our current
- shut-down plans, that issue came up. We took them for a
- walk around site, Bryce Hutton took them for a walk around
- site. Since that walk we have actually added one fitting
- into the town water supply tank which will be available
- post the shut down and we're undertaking a review of other
- 19 locations where, for convenience, we can additional
- fittings or provide standby diesel pumps to assist in the
- 21 availability of water.
- 22 And that is being worked through with the CFA?---That is
- correct.
- 24 And to the best of your understanding they are certainly content
- with the progress that's been made and the plans that are
- envisaged, is that correct?---Again, yes, certainly I think
- 27 they certainly didn't express any concern that there
- wouldn't be enough water available. There would be three
- 29 significant sources of water available.
- 30 That is all that I had.
- 31 CHAIRMAN: Thank you, Mr Taylor.

- 1 MRS ROPER: Can I just make one observation to go back on
- 2 something that Mr Sharp said in relation to the short-term
- 3 nature of the clay versus the long-term rehabilitation and
- 4 just to note because this board has received a number of
- 5 submissions from community organisations such as ANGARE and
- 6 SCAA council and also individuals, referring to the
- 7 rehabilitation and their concern that the work we're doing
- 8 at this point in time and with the inquiry and then the
- 9 work that Alcoa is doing on a short-term nature will not
- impact the longer term options or reduce the options for
- 11 rehabilitation. So I was sort of pleased to hear you make
- some comments about that because that is certainly in the
- minds of the community around Anglesea?---We held a
- community consultation meeting on the 13th and that
- specific issue was raised and I provided a similar response
- today that what we're doing is consistent with but will not
- 17 preclude any anticipated outcome from that future process.
- 18 Thank you.
- 19 MR ROZEN: There is nothing arising out of that, so if there are
- 20 no further questions from the board for Mr Sharp.
- 21 CHAIRMAN: Thank you, Mr Sharp. You are excused.
- 22 <(THE WITNESS WITHDREW).</pre>
- 23 MR ROZEN: The next witness is Mr Ross McGowan whose statement
- 24 appears behind tab 5 in volume 1 of the hearing book,
- 25 VGSO.1001.0001.
- 26 < ROSS GREGOR MCGOWAN, sworn and examined:
- 27 MR ROZEN: Good afternoon, Mr McGowan. Can you please repeat
- your full name and tell the inquiry your work
- 29 address?---Ross Gregor McGowan, 121 Exhibition Street,
- 30 Melbourne.
- 31 Mr McGowan, you are the executive director of the Earth

- 1 Resources regulation branch?---Correct.
- 2 In the regulation compliance division of the Department of
- 3 Economic Development, Jobs, Transport and Resources?---Well
- 4 done. Yes.
- 5 Thank you. That is DEDJTR as it's known and I think you were in
- 6 the hearing room when Ms Burton gave evidence earlier. She
- 7 also works not in your division but within the same
- 8 department, is that right?---Correct.
- 9 You have helpfully provided us with some organisation chart.
- 10 Perhaps if we can start there just to understand where you
- are and where Ms Burton is in relation to those. We can
- start with the chart which is attachment 1 to your
- statement, VGSO.1003.001.0019. That is described as the
- interim organisation chart, 30 June 2015, and that is a
- chart showing the department as a whole with Mr Bolt, the
- secretary, at the top. Your name doesn't appear on this
- but I think I'm right in saying that you work under the
- heading, "Agriculture, energy and resources", the third box
- 19 from the left at the top?---That is correct.
- 20 Mr Wilson is the lead deputy secretary and then if we go down to
- 21 the second box, regulation and compliance, and that is
- where we find you; is that right?---That is correct.
- 23 So far so good. If we then turn over two pages to RGM-2 and
- that is VGSO.1103.001.0021. This is a chart of your
- branch, if I can call it that, with you at the top as the
- 26 executive director?---That's correct.
- 27 Is that the same position that was previously filled by Kylie
- White at the time of the first Hazelwood inquiry?---That's
- 29 correct.
- 30 She's gone on to big better things, different things
- 31 anyway?---Bigger and better.

- 1 Bigger and better, thank you. And there are a couple of other
- 2 names we have all come across and I want to work out where
- 3 they sit, if we go to the left of that chart there is a big
- box, John Mitas, general manager, Earth Resources
- 5 operations, do you see that?---Yes.
- 6 And he would seem to be answering directly to you, is he your
- 7 senior inspector for want of a better term, or am I doing
- 8 him a disservice?---He's the chief mine inspector.
- 9 So in terms of the hands on day to day inspection role, he is in
- 10 charge of a group of inspectors one of whom is Bessie
- 11 Abbott, we see her name in a light green box two levels
- down from Mr Mitas?---Yes.
- 13 And Ms Abbott, we know from your statement, has had some on the
- ground experience of the Anglesea mine dealing with a
- number of regulatory issues?---She is the district manager
- 16 for this particular region.
- 17 Thank you. I think we can leave organisation charts for the
- time being. If we return to your statement page 2, please.
- 19 You have made a statement for the inquiry responding to the
- letters that Ms Burton referred to earlier in her evidence,
- 21 you may or may not recall that, but answering the questions
- that were asked by the inquiry, some were allocated to you,
- 23 some were allocated to Ms Burton?---Correct.
- 24 You have done your best to answer the questions we have asked of
- you in a statement dated 17 July 2015?---Yes.
- 26 And have you read through the statement before coming along to
- give evidence this afternoon?---Yes.
- 28 And is there anything you would like to change?---No.
- 29 Are the contents of that statement true and correct?---Yes.
- 30 #EXHIBIT Witness statement of Robert Kelly.
- 31 Perhaps the simplest way of noting what your statement covers

would be by looking at paragraph 6 of your statement
firstly, and we see a number of questions that were asked
that you address in your statement which are broadly about
the way in which your department has regulated the mine and
the history of its involvement with the Anglesea Mine. And
then in a separate letter there were some questions asked
more specifically about the coal and it will be recalled
Ms Burton dealt with some of those and perhaps left the
more difficult ones for you to answer, and specifically if
we look at paragraph 8 of your statement at 8.2 there are
four questions there. Ms Burton dealt with the first
three, you deal with the question of flammability of the
coal and I will come to that presently and you were
specifically asked at 8.3 to: "Describe the implications
of the differences, if any, on the likelihood of fire
arising from or impacting on the Anglesea Mine compared to
the position of the Latrobe Valley and the consequences to
the environment and the health of the population of
Anglesea of a fire taking hold in the mine." I don't want
to spend too long talking about the answers you have given
us with the historical interaction between the department
and the Anglesea Mine, but I have to ask you about
paragraph 16 where you use a term not often used in the
context of the regulation of mines or anything else, the
first sentence at paragraph 16 reads, "The legislative and
regulatory framework governing mine work at the Anglesea
coal mine is bespoke"; made to order is my understanding of
bespoke, what do you mean when you talk about the
regulatory scenario?Made to order, one-off, it's a
one-off because of the way - the construct of the Anglesea
coal mine and its history starting back in 612 under the

- lease agreement. So it is quite an unusual arrangement
- from its very start and hence the use bespoke.
- 3 The history is that there was minimal regulation initially under
- 4 the 1961 Act and the agreement it attached, when the
- 5 agreement was renegotiated and the new agreement came into
- 6 effect, I think, 1 January 2011 or 2012?---Around there.
- 7 It doesn't really matter, the Anglesea Mine was regulated in a
- 8 manner more like other mines in Victoria?---Correct.
- 9 Although not identical to them?---Correct.
- 10 In relation to that, in a general sense has that different
- 11 regulatory environment meant that you have been less able
- to get the Anglesea Mine to do what you want to do, have
- they been harder to regulate or easier, or has it made no
- 14 difference?---I have been in this particular position since
- early February, my dealings with Alcoa have been minimal
- except for when the closure was announced. The
- discussions, conversations and meetings with Alcoa have
- been all in a constructive manner and as a regulator I have
- 19 been at this point of time extremely satisfied with the
- 20 way in which they have conducted themselves.
- 21 Thank you. I wasn't really limiting myself just to your own
- 22 personal experience of them but I really meant you in a
- corporate sense, the experience of the department
- generally, is it any different to the answer you have just
- given about your own experience?---No, I don't believe so,
- I don't believe so.
- 27 What I want to focus on is what's happened as between the
- department and Alcoa in recent months since the closure
- announcement in May and if I could draw your attention to
- 30 paragraph 46 of your statement under the heading, "Changed
- 31 conditions at Anglesea Coal Mine", page 10 of the

- 1 statement?---Yes.
- 2 And you describe the mine closure announcement as: "Initiating
- 3 the first of three periods of time in which new challenges
- 4 in preventing, mitigating and suppressing the outbreak of a
- fire at Anglesea Coal Mine may arise." If I can summarise
- those periods of time because I think it's helpful from our
- 7 perspective. Firstly there is the period between the
- 8 announcement and the closure on 31 August, that's obviously
- 9 the period we're in now. The second period commences once
- 10 closure occurs when you say that the bulk of the workforce
- will depart and, "during the period commencing 31 August
- this year Alcoa will carry out previously approved
- progressive rehabilitation work, will prepare a plan for
- the final closure of the mine and then will carry out final
- rehabilitation work in accordance with the final
- rehabilitation plan." I will go to those documents briefly
- in a moment. Are you able to put an end date on that
- second period or is that a somewhat fluid thing?---The
- second period being the planning?
- 20 Yes?---I would envisage over the next 18 months we would have
- completed what we consider to be a robust period of
- discussion with Alcoa and the local community and
- Government and come to an agreement with respect to what
- rehabilitation might look like.
- 25 That's final rehabilitation for want of another word?---Yes.
- 26 And then the period following that will be that being put into
- 27 effect and ultimately the land being transferred back to as
- you say to the appropriate land manager under paragraph
- 29 49?---Correct.
- 30 At paragraph 51 and following you talk about your communications
- 31 with Alcoa, and you note that: "The current endorsed

Τ	renabilitation plan requires consideration of ongoing life
2	risk management", and I want to ask you a little about
3	that, the current endorsed rehabilitation plan is part of
4	the approved work plan for the mine, is that right?Yes.
5	And I think it's as well if we just briefly go to that document
6	in volume 2 of the hearing book behind tab 13 and it starts
7	at Alcoa.001.003.0002. Under the renegotiated agreement
8	under which Alcoa is mining at Anglesea you had the
9	facility for the first time as a department to approve a
10	work plan for Anglesea, albeit under a somewhat different
11	regulatory regime to what applies, for example, to the
12	Latrobe mines, is that right?No, this is a work plan
13	that is consistent with the others.
14	There is no difference albeit the power to do it comes from the
15	agreement, doesn't it, but in other respects it's the
16	same?Yes.
17	If we go please to page 27 of the work plan which is
18	Alcoa.0001.003.0046, there is a heading, "Mine
19	rehabilitation and closure plan", is that the endorsed
20	rehabilitation plan you refer to in your statement?Yes,
21	it is.
22	And at the start under the heading, "Introduction", it tells us:
23	"The mining organisation and the mine closure elements are
24	detailed in the Alcoa Anglesea land management plan and the
25	Anglesea site closure plan and are attached as appendix F
26	and G respectively"; then at the bottom of the page under
27	the heading, "Mine closure concept", we see five
28	paragraphs, the last of which sees: "The 2061 closure plan
29	generally depicts all high batters being completely filled
30	and redeveloped into rehabilitated slopes that feed down to
31	a flooded void and valley system that disguises the

1	distraction of the coal volumes"; am I right in
2	understanding that means there's going to be some form of
3	lake in the pit?This work plan envisages the mine
4	working through to 2061, that is as it's called at point 4,
5	mine closure concept. It is just that, a concept, and it's
6	a matter that as I said earlier now that Alcoa have decided
7	to exit from the site we will have discussions with
8	Government and with Alcoa about what the final
9	rehabilitation looks like for the mine as well as other
10	parts of the leased area.
11	So just to expand on that, were the mining to have continued to
12	2061 the mine would look a lot different probably to what
13	we currently have?Correct.
14	So rehabilitation of it would be a different question to
15	rehabilitation of what's going to be there on 31 August
16	this year had it finished?I believe so.
17	I understand that. Just before we leave that document, if we
18	can turn to the land management plan which is appendix C to
19	the work plan, Alcoa.0001.003.0134, do you have
20	that?Yes.
21	Not the easiest document to navigate around if I can put in my
22	little complaint?Noted.
23	You probably look at it more often than I do so I shouldn't
24	complain. Looking at the second page, "Land management
25	programs", and one of them we see concerns fire management,
26	and just for completeness I think we should just go to page
27	35 of the land management plan. So the bit we're looking
28	at at the moment, and the code is Alcoa.0001.003.0168,
29	there is a discussion under the heading, "Fire management",
30	and it sets out aspects of ongoing responsibilities for
31	fire management that exist under the current work plan, and

- as I understand what you're saying in your statement, that
- 2 is something that you would expect to see continue into the
- final rehabilitation plan as well?---Yes.
- 4 I will tender that, I think.
- 5 #EXHIBIT 14 Fire management current work plan.
- 6 If we then go back to your statement now, please, Mr McGowan,
- 7 VGSO.1003.001.0012, page 12 of your statement, do you have
- 8 that?---Yes, I do.
- 9 What you set out as I understand it from paragraphs 58-61 is a
- series of communications between your department,
- specifically through Mr Mitas, your senior mining
- inspector, and representatives of Alcoa as well as
- discussions you yourself have had with Mr Sharp of Alcoa in
- which a couple of things have been happening, you have been
- seeking information from them about their plans for 31
- August, they have provided you with information and you
- have been in the process of providing feedback to them and
- that's all been going on over the last month or
- 19 so?---That's correct.
- 20 And one of the things you were particularly keen to know from
- 21 them is once they had decided they could not cap or cover
- all of the coal, specifically they were going to be leaving
- 23 the western wall as it's been referred to uncovered, you
- 24 were keen to know what they were going to do to mitigate
- 25 the risk of fire in relation to that part of the
- 26 mine?---That's correct.
- 27 And as part of that process you were provided, this is at
- paragraph 60, with a copy of the risk assessment and you
- sought from them a copy of the risk assessment and you also
- asked the measures to be put in place to manage the
- 31 coalfaces that will remain exposed. At paragraph 61 you

```
1
          say: "On 15 July 2015 I received a copy of the risk
 2
          assessment from Alcoa." Just stopping there for a moment,
 3
          I think it might be used in the inquiry terms in different
          ways, when you're referring to a risk assessment there,
 4
          that's the Mining One report, is that right?---Yes.
 5
    Have you also seen the document entitled, "Risk assessment",
 6
          that I was asking Mr Sharp about, that is more in the
 7
          nature of a formal risk assessment with risk and
 8
          consequences and the like?--- I don't believe I have, no.
 9
10
     Is that because you haven't asked for it or it hasn't been
11
          provided, or is there another explanation?---It's not
12
          something I have turned my mind to at this point in time, I
          have been dealing with the issue of fire and the coverage
13
14
          of coal and the issues of closure.
15
    In fairness to you, the evidence before the inquiry is it's a
16
          document that has been sought and received by WorkSafe who
          is your co-regulator, if I can tall them that, and that
17
          reflects, does it not, the complementary roles the two
18
          agencies are playing in relation to this issue?---Yes.
19
    As far as the Mining One report is concerned you say at
20
21
          paragraph 61: "At the date of making this statement", and
22
          that was 17 July so some two weeks ago, "The ERR branch",
23
          your branch, "had not had an opportunity to review the
          report", that had subsequently been with you? --- Correct.
24
    And who did the reviewing of the Mining One report?---Because of
25
          the complex nature I guess of Government and the amount of
26
          work that is required to review these sorts of things, I
27
          had I guess call it a working group. We had WorkSafe, EPA
28
          and ourselves meet to discuss the issues that were raised
29
          in the risk assessment to determine and - and dealt, sorry,
30
31
          with the land manager to have a discussion more broadly
```

- about whether we were satisfied with the issues that were
- being raised in that assessment.
- 3 And - -?---It's an attempt to I guess assist Alcoa by giving
- 4 more of a joined up approach although it's me asking
- 5 questions on behalf of Earth Resource regulation we are
- drawing from a bigger pool of expertise, if you like, to
- 7 make sure we're asking the right questions.
- 8 Yes, and it's fair to say, isn't it, that expertise and the
- 9 experience the department has as you say it's drawn from a
- 10 broader pool than just the experience of Anglesea, and in
- 11 particular you can bring into play experience from the
- 12 Latrobe Valley Mine and the legally Hazelwood Mine in
- particular to inform the decisions that are made in
- Anglesea about the mine here albeit recognising the
- differences which have already been examined?---There were
- significant learnings, yes.
- 17 Significant learnings, that's right. And specifically just
- 18 recently Mr Mitas from your department has written a letter
- which if I understand it correctly puts in a letter what
- your department have learned about the Mining One report as
- a result of that review?---M'mm.
- 22 And I don't think I need to show it to you because I think you
- know the letter I'm talking about, exhibit 6 in these
- 24 proceedings, a letter Mr Mitas wrote to Mr Rolland, I don't
- think it's in the book, if you need to see it I can have it
- 26 brought up for you?---No well it depends on your
- 27 question, I suspect.
- 28 It is in your book, perhaps look behind tab 26. VGSO, it is on
- the screen and without going into it in too much detail in
- 30 the letter Mr Mitas asks Mr Rolland specifically and Alcoa
- 31 generally to respond to a number of concerns he has and the

1	concerns, if I can put it this way, fall into two camps;
2	one is Mining One report itself and there are also other
3	concerns about what Alcoa is doing to implement the
4	recommendations in the Mining One report. Is it envisaged
5	by your department that Alcoa will go back to Mining One to
6	clarify some of these concerns or is how Alcoa responds
7	really a matter for them as far as you're concerned?To a
8	certain extent - well, to a large extent it's a matter for
9	Alcoa to decide how they respond but I have an expectation
10	they will respond and clarify the matters we have raised in
11	that particular letter.
12	I think we heard earlier from Mr Rolland a meeting has in fact
13	been organised that Mr Mitas will attend on 10
14	August?Correct.
15	Will you also be involved in that or will you leave that to
16	him?I will probably attend.
17	And there is a cut-off of 21 August I think, in the letter as
18	the latest time that you want the various matters
19	addressed. The last matter I want to ask you about
20	Mr McGowan, is the question of the coal and its
21	flammability, and I suspect you will tell me what you have
22	set out in your statement is the extent of your ability to
23	assist us in that regard. You will recall that one of the
24	questions that the department was asked was about whether
25	the nature of the coal meant it was more or less flammable
26	really than the coal in Latrobe Valley, and the response we
27	find in your statement to that I think is at paragraph 74
28	on page 15, and without going into too much detail because
29	we certainly covered it in detail at the previous inquiry,
30	this question of the regulation of the risk of fire in
31	mines has had a bit of a checkered history in Victoria,

- 1 perhaps that's not the right way to put it, the
- 2 responsibilities moved from your department and its
- 3 predecessors to WorkSafe but now there is a degree of joint
- 4 responsibility for regulation of that issue?---Yes.
- 5 And you make the point at paragraph 74 that: "Throughout all of
- 6 these periods of varying responsibility and shifts in
- 7 statutory and regulatory focus ... regulation of fire risk
- 8 at Victoria coal mines has proceeded on the following
- 9 assumptions, that is coal is highly prone to ignition on
- 10 the basis of those various ignition sources and that
- adverse health and environmental impacts might be caused by
- smoke from a fire irrespective of the comparative
- characteristics of coal mined at any of the four coal mines
- in Victoria." I take it from that what you're saying is
- the regulatory approach doesn't really change from the
- issue in the Latrobe Valley as compared to the issue at
- 17 Anglesea?---Correct.
- 18 That in each case you're dealing with risks that have to be
- managed appropriately?---Yes.
- 20 As between the three mines in the Latrobe Valley, they don't
- 21 present identical risk profiles either, there are
- differences, so too differences here, ultimately it is a
- 23 matter of controlling the risks as they arise?---Yes, I
- think paragraph 75: "The underlying premise of the
- regulation of fire risk is to prevent, mitigate and if
- 26 necessary suppress the outbreak of my fire in a coal mine
- in Victoria", and that's the way we operate.
- 28 I understand. They are the questions I have for Mr McGowan.
- 29 CHAIRMAN: Thank you, Mr Rozen.
- 30 MR TAYLOR: Nothing from us, Chairman.
- 31 MR ROZEN: Mr Attiwill has nothing. We have one more witness

- scheduled for today and I'm happy to proceed.
- 2 CHAIRMAN: I think we just proceed. If we can finish the
- 3 witness before or after 4 that may be the best course, see
- 4 how we go.
- 5 MR ROZEN: The last witness for today is Robert James Kelly.
- 6 <ROBERT JAMES KELLY, affirmed and examined:
- 7 MR ROZEN: Good morning, could you please state your full name
- 8 and work address for us?---Robert James Kelly, 222
- 9 Exhibition Street in Melbourne.
- 10 You are the acting director of the Hazard Industries Group at
- 11 WorkSafe Victoria?---Yes.
- 12 That's a different role to the one you had when you gave
- evidence in the first Hazelwood Mine fire inquiry?---Yes.
- 14 For the purpose of the inquiry you have made a witness statement
- 15 dated 21 July 2015?---Yes.
- 16 And have you had an opportunity to read through that statement
- before giving your evidence this afternoon?---I have.
- 18 Is there anything you wish to change?---No.
- 19 And are its contents true and correct?---Yes.
- 20 I tender, that.

22

- 21 #EXHIBIT 15 Statement of Robert James Kelly dated 21 July 2015.
- 23 Mr Kelly, I think as you say at paragraph 4 of your statement,
- 24 prior to holding your current position which you have been
- in since February of this year, you were the manager of the
- 26 Earth Resources Practice in the Hazardous Industries Group
- at WorkSafe?---Yes.
- 28 And that of course is the role you held when you gave evidence
- last May, I think it was, in the Hazelwood inquiry number
- 30 1, and the person who now holds that position answers to
- 31 you; is that how it works?---Yes.

.DTI:ELV 30/7/2015

- 1 Who is the person that is in that position now?---Kevin Hayes.
- 2 I think we also heard from Mr Hayes, didn't we, the first time
- 3 around?---Yes.
- 4 Thank you. As with other witnesses we have heard from today the
- 5 agency for which you work was asked to provide a witness
- 6 statement responding to a number of questions that were set
- 7 out in the letter?---Yes.
- 8 And you have helpfully set out in your statement each of those
- 9 questions and you answer them sequentially in the document,
- is that right?---Yes.
- 11 A number of those provide very helpful background information
- about the role that WorkSafe have played in regulating
- Occupational Health and Safety matters at the Anglesea Mine
- leading up to the closure announcement this May, and I
- won't ask you about those in detail, you have set those out
- and you very helpfully attach a number of reports that were
- 17 completed by inspectors, entry reports which summarise the
- activities, why they went on site, what they were doing and
- so on and that material is there for us all. What I want
- 20 to focus on is the more recent history, that is the
- interaction between WorkSafe and the Anglesea Mine. I
- 22 might start by just asking you about what your view is
- about the regulatory context, in other words what is
- WorkSafe regulating in relation to the Anglesea Mine?---The
- Occupational Health and Safety of the mine, so that will
- cover anything to do with in a sense the Occupational
- 27 Health and Safety of the employees of the mine
- predominantly, and that can be anything from injuries
- through to particular incidents, fire being one.
- 30 Without going back over history, we did examine in the first
- 31 Hazelwood inquiry the specific regulatory environment under

1	I think it's part 5.3 of the Occupational Health and Safety
2	Regulations that apply to mines, one significant difference
3	here as I understand your statement is unlike the Hazelwood
4	Mine the Anglesea Mine is not a prescribed mine?That is
5	correct.
6	And in summary what that means is the regulatory imposts that
7	are on Alcoa are less than is the case in relation to the
8	prescribed mines in the valley?Yes.
9	They are still required to assess risk and control it, but those
10	additional requirements of having a safety management
11	system and the like do not apply?Yes.
12	Who is that assesses whether or not a mine is a prescribed mine,
13	how does that happen?The legislation itself sets outs a
14	prescribed mine to be in its worst instance an underground
15	mine or otherwise determined by the Authority. My
16	understanding is with the three in the valley by the nature
17	they are open, in the first instance they would not be
18	prescribed but historically they have been prescribed. If
19	the Authority felt at any stage any particular above ground
20	mine required a certain higher level and therefore wanted
21	to deem it a prescribed mine they would go through a
22	determination phase with the particular mine and say right,
23	we believe on these grounds you should be a prescribed
24	mine.
25	That process evidently has not occurred in relation to the
26	Anglesea Mine?no.
27	Does that reflect an assessment by WorkSafe that the overall
28	risk profile of the Anglesea Mine doesn't justify that
29	additional layer of regulation?Yes, I wouldn't say we
30	have assessed it specifically as to whether it's prescribed
31	or not but if I'm understanding what you're saying, it is

1	reflective we don't see it as being a prescribed mine.
2	So it may not be quite as active a process as I have suggested
3	but nonetheless that is the outcome, that it doesn't have
4	that additional layer of regulation imposed on it and that
5	reflects the assessment of the overall level of risk, okay.
6	If we can focus specifically on question 6, and you set
7	that out at the bottom of page 8 of your statement, it's a
8	wordy question but I think it might be worth me reading it
9	out: "WorkSafe was asked in its role in the regulator of
10	fire in the Anglesea Mine advises that the Victorian
11	WorkCover Authority is satisfied the mine operator has
12	considered and implemented all of the sustainable,
13	practical and effective options to decrease the risk of
14	fire arising from or impacting the Anglesea Mine, if so
15	what is the basis of the satisfaction? If not what is
16	WorkCover doing to satisfy itself of those matters?" Then
17	you point to the role WorkSafe plays monitoring the mine
18	for compliance with the Act, and if I can draw your
19	attention to paragraph 51 you note that there is a capping
20	strategy that is being implemented, that is covering the
21	exposed coal with suitable inert material overburden which
22	we have heard quite a bit about, and you note the 1,000
23	millimetre thickness which will effectively prevent
24	underlying coal in this area from exposure to oxygen
25	thereby mitigating the fire risk. You go on: "The
26	remaining exposed coal along the batters will be subject to
27	a monitoring program. WorkSafe is currently reviewing the
28	adequacy of this strategy and the preliminary assessment
29	that it is based on", and you then focus on the history of
30	mine fire, risk assessment in comparison with Latrobe
31	Valley mines, the Mining One report and the preliminary

1	review of the industrial capping practices. And my
2	question is how is WorkSafe currently reviewing the
3	adequacy of that strategy and who is doing that?That's a
4	discussion that's happening internally with my team with
5	senior mining engineers and safety assessment specialists
6	and inspectors, and we will be meeting - Ross McGowan
7	mentioned in his statement we will be meeting with Alcoa in
8	conjunction with the whole of Government to discuss those
9	matters.
10	Is that a meeting that is scheduled, or is it a meeting to be
11	organised?I believe that is the meeting of 10 August.
12	That is a meeting that will involve your agency as well, right.
13	Further down that page you note an internal risk assessment
14	had been performed and I think you might have been in the
15	hearing room earlier when I was asking some questions of Mr
16	Sharp about the risk assessment that had been performed
17	recently, is that a document that has been provided to
18	WorkSafe?There is a document I have seen that I believe
19	was provided to us on or around 15 July.
20	And is the assessment of that part of this assessment process
21	you have been talking about?Yes.
22	You refer at paragraph 54 to being informed by Alcoa at a
23	meeting, I think back at the end of June, about the capping
24	strategy and you then attach a document which is a
25	technical report that was prepared arising from that visit.
26	I want to ask you about that, it's attachment 25 to your
27	statement and to help you locate it, it has the number in
28	the top right-hand corner VGSO.1006.001.0173. Those
29	numbers should be sequential, if you go to the one that
30	ends in 173 you should be looking at this same
31	document?Yes.

- 1 This records an attendance by WorkSafe officers, Mr Faraz, Mr
- Walsh and Mr Bird, are they all part of your
- 3 department?---Yes.
- 4 And this visit was part of the way in which WorkSafe has
- 5 informed itself about these development and the
- 6 plans?---Yes.
- 7 Without going through the document in detail, can you go to the
- 8 fourth page of it there is a heading, "Actions"?---Yes.
- 9 Before that, if you go above that to the heading, "Findings",
- 10 you will see it's the next page: "These enquiries together
- 11 with the site inspection suggest that the OB", overburden,
- "capping works present no immediate risk to health and
- safety of employees and the controls in place are
- sufficient insofar as is reasonably practicable." Can I
- 15 clarify that, obviously risks to employees is an important
- part of the role of WorkSafe but perhaps you can tell us,
- is part of WorkSafe's role here to consider broader risks
- including risks to public safety that might arise from if
- there were to be a fire in the mine?---Yes.
- 20 Then it goes on: "The 1 millimetre thick OB layering used to
- cap the coal is in excess of the 300 millimetre OB capping
- commonly used in the Latrobe Valley coal mines for the same
- 23 purpose." That 300 millimetre height, is that a practice
- that you're aware that's used in the Latrobe Valley?---On
- 25 this advice, yes.
- 26 Do you know is there any sort of technical guidance material
- that you're aware of or a standard that sets that 300
- 28 millimetre figure, or is that just the industry
- 29 practice?---My understanding is industry practice.
- 30 You then go on: "Further enquiries that WorkSafe and Alcoa will
- 31 provide further confidence in the effectiveness of this

1	control", then there is a series of actions set out. The
2	first was provision to WorkSafe by the Technical Review
3	Centre of Excellence report and the Mining One report, have
4	they both been provided to WorkSafe?Yes.
5	It says for an assessment, can you explain to the board what
6	that actually means?You notice there about where you
7	spoke of further enquiries by both WorkSafe and Alcoa, "see
8	actions below to provide further confidence of the
9	effectiveness of this control"; my reading of that is we
10	are saying the site has advised us they are going to use
11	one metre based on standard practice in the valley 300
12	millimetres seems to be the standard practice, however, we
13	want to make our own enquiries and our own assessment to
14	satisfy ourselves 1 metre is appropriate in that
15	circumstance.
16	Thank you. And then at point 5 under the heading, "Action:
17	WorkSafe to conduct an over site visit on 24 July to follow
18	up on verification recommendations related to current
19	emergency plan and to assess Alcoa's progress against the
20	OB capping plan." That was last Friday if I'm right, did
21	that visit take place?Yes.
22	And were you personally involved in that? I take it not, these
23	are the officers that have been previously involved, and
24	has there been feedback given to you about what they saw at
25	that visit?Yes.
26	And are you able to summarise for us what the feedback is?The
27	capping was progressing and progressing well in relation to
28	the improvement notice that had been issued on the visit of
29	the 29th, there was a follow up on that and that actual
30	original notice had been withdrawn and a new notice had
31	been written in relation to hazard identification in

- 1 relation to plant use in relation specifically to fire.
- 2 In relation to that I probably skipped over it but in your
- 3 statement you do refer to, I think I'm right in saying
- 4 three instances of equipment fires that have occurred at
- 5 the site and Mr Rolland gave some evidence about those
- 6 earlier today and the notices that have been issued by
- 7 WorkSafe over the last two years or so have tended to focus
- 8 on issues arising out of those investigations, is that
- 9 right?---Yes.
- 10 And so as things presently stand there is a meeting organised
- for 10 August that your department - -?---That I'm aware
- 12 of.
- 13 And will be involved in?---Yes, between ourselves and DEDJTR
- that's a matter we continue to communicate on.
- 15 Thank you. They are the matters I have for Mr Kelly.
- 16 MR TAYLOR: No questions from us, thank you.
- 17 CHAIRMAN: Thank you. Mr Kelly you're excused.
- 18 < (THE WITNESS WITHDREW).
- 19 CHAIRMAN: I know you have been rather busy today, Mr Rozen, but
- do you want to give us an outline of what's for tomorrow.
- 21 MR ROZEN: Yes. With Mr Kelly that completes the witnesses
- from Alcoa and the regulators, if I can put it that way.
- Tomorrow we will be hearing from two witnesses from the
- CFA, the first will be Robert Barry, Mr Barry will be an
- important witness because he had, as the board will
- remember, very extensive experience as an incident
- controller at the Hazelwood Mine and he's able to bring
- that experience to bear on his assessment of risk at the
- 29 Anglesea Mine. He does that in his statement.
- 30 He will be followed by Jamie Mackenzie, a well-known
- 31 local CFA volunteer and employee with a very long history

both at the CFA and initially I think the Forests
Department, I think is right, and more recently he will
talk about the CFA's local experience. Then Craig Lapsley
who is also well-known to the board from the first
Hazelwood inquiry will share with the inquiry his
experience as the emergency management commissioner and the
role he's played in chairing the Latrobe Valley and Surf
Coast Task Force.

After lunch tomorrow we will hear from two experts, the first mining engineering expert, Mr Farrington, who was retained by Alcoa as part of Mining One to give advice, that's been referred to extensively today, and Mr Rod Incoll, the independent fire expert that's been engaged by the board and who has been present in the hearing today and will give evidence about the two reports he has written.

Before sitting down there is one last thing I have been reminded I need to do and that is to tender a statement that was provided to the board by Dr Smith, it's behind tab 6. It is a very comprehensive statement and Dr Smith is the deputy secretary of the Land Fire Environment Department in the Department of Environment, Land, Water and Planning and his statement deals extensively with the role of that department as the land manager of the Anglesea Heath which the board will recall we saw in the earliest of the photos we look at today, and Dr Smith gives an extensive description of the department's role and particularly focuses on fire management and gives evidence about the role the department will play post closure of the mine, and so the decision was made it was not necessary to call Dr Smith but if we could mark his statement as an exhibit and as a useful part of the

1	material.
2	#EXHIBIT 16 - Dr Smith's statement.
3	MR ROZEN: Before the board rises there was some discussion of
4	starting early tomorrow. Given it is Friday and people
5	probably want to get away we have discussed with counsel
6	about a 9.30 start, if that's acceptable to the board I
7	think that will ensure we get through tomorrow's witnesses
8	without any undue haste.
9	CHAIRMAN: That's fine. We will start at 9.30 tomorrow
10	morning.
11	ADJOURNED TO 31 JULY 2015 AT 9.30 A.M.
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