

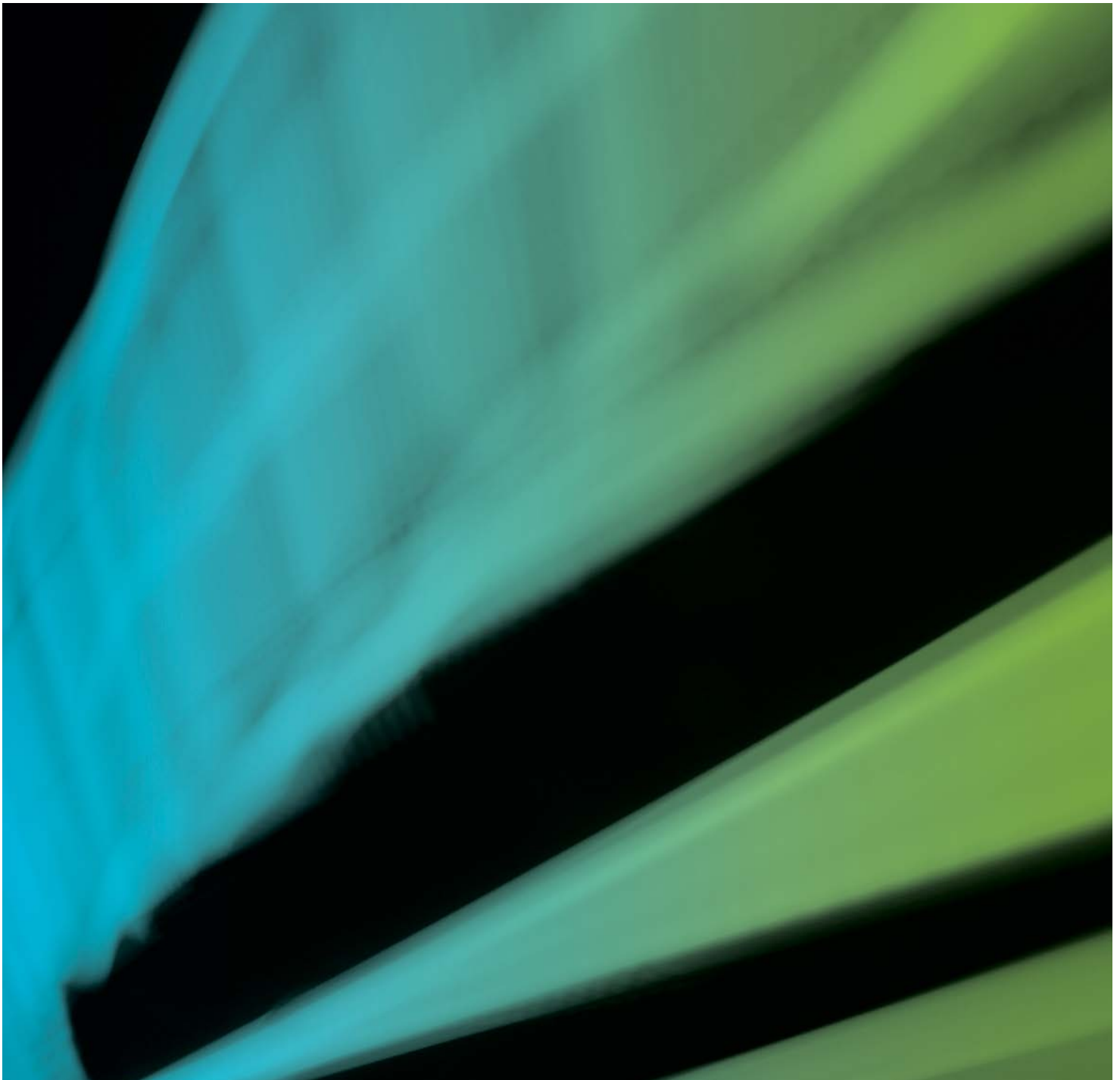


Closure Costs  
Department of Economic Development,  
Job, Transport and Resources (DEDJTR)  
07-Dec-2015

**Commercial-in-Confidence**

# Estimation of Rehabilitation Costs

AGL Loy Yang Mine - 2015 Work Plan Variation



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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
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## Estimation of Rehabilitation Costs

AGL Loy Yang Mine - 2015 Work Plan Variation

Client: Department of Economic Development, Job, Transport and Resources (DEDJTR)

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3	07 Dec 2015	Final	Bryan Chadwick Senior Principal	

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## Abbreviations

Abbreviation	Description
AMD	Acid and Metalliferous Mine Drainage
BPEM	Best Practice Environmental Management
BWE	Bulk Water Entitlement
DEDJTR	Department of Economic Development, Jobs, Transport and Resources
DPI	Department of Primary Industries
EOD	External Overburden Dump
ERR	Earth Resources Regulation
ET	Evapotranspiration
Ha	Hectare
LYM	AGL Loy Yang Mine
mAHD	Metres above Australian Height Datum
MRSDA	Mineral Resources (Sustainable Development) Act 1990
MT	Metric Tonnes
NPV	Net Present Value
PS	Power Station
RCB	Raw Coal Bunker
RL	Reduced Level
SECV	State Electricity Commission Victoria
URS	URS Australia Pty Ltd (now trading as AECOM Services Pty Ltd)

## 1.0 Introduction

Earth Resources Regulation (ERR), from the Department of Economic Development, Jobs, Transport and Resources (DEDJTR), engaged URS<sup>1</sup> Australia Pty Ltd (URS) in March 2015 to provide an estimate of the rehabilitation (closure) costs for AGL Loy Yang Mine (LYM).

### 1.1 Aims and Objectives

The aim and objectives of the URS scope of works are:

- Provide an independent estimate of cost for closure based on the approved work plan and assumptions provided by ERR;
- Provide general advice to ERR to determine whether the existing Rehabilitation Bond lodged by the licence holder is appropriate to cover the cost of rehabilitation in accordance with the approved mine rehabilitation plan; and
- Support ERR in any negotiation for a change in the Rehabilitation Bond.

This report presents the results of the independent estimate of rehabilitation costs.

### 1.2 Exclusions

The work undertaken in generating closure costs does not include an assessment as to whether the closure strategy provided is viable or that it provides the best outcome to any of the various stakeholders.

The cost estimates generated herein use the information contained within the various documents provided and assume the conclusions and assessments made are valid and will be achieved. Furthermore, the brief for this work was a desk top study of the rehabilitation costs and therefore did not include the following:

- Site inspections;
- Development of detailed closure data such as designs for final slopes, water quality modelling or closure criteria; and
- Collection of contractor quotations.

The estimate of costs has been largely based on experience and judgement, as well as rates included in the ERR rehabilitation bond calculator. In some instances individual cost estimates have been provided by ERR for specific closure related activities. In addition URS compared a number of unit rates to those provided by the site's operators. The rates provided by the site operations generally fall within the range of rates that have been used for the URS cost modelling.

The estimate of closure costs is limited to areas within the current MIN and therefore excludes any power station or other operations or activities located outside the MIN.

It is also important to note that for the closure concepts costed has not considered the cumulative impacts, risks or synergies of the other Latrobe Valley coal mines closing at the same time and how this might impact concept and thus costs.

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<sup>1</sup> Now trading as AECOM Services Pty Ltd

## 2.0 Methodology

### 2.1 Data Acquisition

#### 2.1.1 ERR Briefings

ERR provided a briefing (20 April 2015) to URS to confirm the scope and outline the data sources that would be made available. The core URS team and representatives from the ERR group attended the meeting.

A subsequent meeting held with DEDJTR on 20 July 2015 further clarified assumptions to be used in the closure cost estimates and the scope of the deliverable.

URS also facilitated a workshop (15 May 2015) in order to allow the URS and ERR technical teams to reach agreement on the status of progressive rehabilitation which has occurred to date and what assumptions to use for the closure of LYM.

#### 2.1.2 Information Sources

ERR provided the following documents and/or information:

- AGL Loy Yang Mining Licence Work Plan Variation. Revision 5, dated 11 September 2015. Lodged 05 October 2015.
- Work Plan Conditions – Mining Licence 5189. Dated 27 November 2015.
- GHD, AGL Loy Yang, Mine Hydrogeological and Geotechnical Performance Report, 6 monthly Report, July to December 2014, March 2015;
- Loy Yang 2013\_14 annual expenditure return.pdf;
- MIN5189 Bond calculator\_na07\_concept.xls; and
- Rehabilitation plans provided (extracted 12 November 2015) on:  
<http://www.energyandresources.vic.gov.au/earth-resources/information-for-community-and-landholders/mining-and-extractives/latrobe-valley-coal-mines/annual-rehabilitation-reporting>

In addition, the following URS reports were reviewed as part of the data acquisition task:

- Mine and Power Station Closure under Contract for Closure, Implications and Costs (June 2012); and
- Water Resource Options for a Sustainable Coal Industry (August 2007)

The latest version of the ERR bond calculator<sup>2</sup>, which was developed to address the need for a consistent methodology for estimating rehabilitation costs for the extractive, exploration and mining operations, was used as a key reference document.

In addition to the reports, URS was allowed access to ERR personnel in order to clarify key assumptions in relation to the proposed closure concepts.

LIDAR data was provided to URS, however as it only covered a small portion of the mine licence area it was not used in the estimates for areas, slopes, and void volumes. As a result URS generated its estimate of areas and volumes based on plans provided in the documents outlined above and then were able to compare and confirm these estimates with a specific data request sent to Loy Yang management in late October 2015.

### 2.2 Closure Cost Estimates

Cost estimates have been developed for the following scenarios:

- Work Plan Variation (Revision 5, dated 11 September 2015):
  - End of Mine Life – closure based on the maximum approved footprint outlined in the 2015 mine plan with closure commencing in 2037.
  - Early Closure with current footprint – a “close tomorrow” scenario

<sup>2</sup> Last updated – 24 February 2014.

<http://www.energyandresources.vic.gov.au/earth-resources/licensing-and-approvals/minerals/guidelines-and-codes-of-practice/establishment-and-management-of-rehabilitation-bonds-for-the-mining-and-extractives-industries/bond-calculator>

The cost estimates are based on the closure domains outlined in **Table 1** (below) and which are consistent with the format of the ERR bond calculator. Where there are items, which are not considered in the bond calculator, a new domain has been developed: such as Domains 5, 6 and 7.

**Table 1 Closure Domain Descriptions**

Domain	Description	Inclusions/Exclusions
1	Infrastructure areas – includes the removal and demolition of conveyors, buildings, power lines	Includes: Mine Workshops, Administration buildings, Sediment dams, Fire reservoir, Conveyors, Fire services equipment and pipework, Access roads, Raw coal bunker.
2	Tailings and coarse rejects – includes capping, reshaping and landscaping of ash ponds	LYM has no ash ponds or coarse rejects in mining licence area.
3	Overburden and waste dumps – includes overburden dumps	Includes external overburden dump (EOD)
4	Active Mines and Voids – includes the backfilling of mine voids, slope reshaping, fencing and landscaping	Includes: North East Batters, North West Batters, Western Batters, Southwestern Batters, Southeastern Batters, Mine Floor/East, Haul roads.
5	Execution management costs - including mobilisation and demobilisation	-
6	Fill pit with water - including all aspects of filling the pit with water	Includes: maintenance of extraction bores, water licence acquisition (if necessary) and annual fees
7	Post execution maintenance and monitoring – including all costs to conduct monitoring and maintenance post closure	-



## 3.0 Mine Status

### 3.1 Current Mine Status

Mining began at LYM in 1982 and is scheduled to continue until the mining licence expires in 2037 with the extension of the pit to the east and south east.

The LYM Mining Licence boundary (MIN 5189) is shown in Appendix A and is approximately 4,561 ha in area. The Loy Yang A and B Power Stations are excluded from the mining licence and are not considered in this costing.

LYM submitted a Work Plan Variation (WPV), which was approved by ERR in November 2015. The assumed limit of mining is similar to that outlined in 1997, and is shown in Figure 9 (Revision 5, dated 25 September 2015).

Mining is currently conducted using four bucket wheel excavators and overburden is conveyed to the External Overburden Dump (EOD) by two conveyors. The overburden dump strategy for the former Work Plan (1997) assumes the EOD is constructed to 7 levels, with no material going to an internal dump. However, the current WPV is for a maximum of 4 levels and the first conveyor to be moved to internal dumping by 2018 and the second by 2023.

Runoff from the EOD is monitored, treated and discharged to Traralgon Creek under EPA licence.

The MIN5189 expiry date is 6 May 2037.

### 3.2 Rehabilitation Plan

The 2015 WPV outlines the key objectives of the Rehabilitation Plan<sup>3</sup> and provides a number of technical studies and reports on the closure methodology for end of mine life. There is no commentary around the applicability or validity of planned rehabilitation for early closure (i.e. closure today), however, it is assumed for the purposes of this costing that it broadly holds true.

The end use concept is:

*...partially flood the final open cut to form a lake and return the remaining disturbed land to agricultural use.*

The other key elements in the 2015 WPV relating to closure are:

- Cover placed across exposed coal with overburden and water;
- EOD is limited to 4 levels with internal dumping of overburden to commence in 2018 (one stacker) with second stacking going internal approximately 5 years later;
- Pit void to be actively filled with water to -22.5 mAHD and then naturally filled to equilibrium, estimated to be between 0 and -10 mAHD;
- Source water to fill pit void to target level is to come from:
  - Existing power station entitlements;
  - Groundwater licences, and
  - Pit catchment.

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<sup>3</sup> Section 6 Rehabilitation Plan. Revision 5, dated 11 September 2015.

## 4.0 Closure Strategy

### 4.1 Background

The 2015 WPV closure concept is to partially flood the pit to form a lake and return the remaining disturbed land to agricultural use. It is also noted that prior to lake filling the in-pit overburden dump will be used to profile the void and cover areas of exposed coal.

The 2015 WPV closure strategy does provide estimates on the assumed water sources, potential filling time and end land use<sup>4</sup>.

In generating the closure cost estimates it was necessary for URS to develop a broad closure strategy in terms of the various domains. These are outlined below in **Section 4.2**.

### 4.2 Closure Activities Used as Basis for Closure Cost Development

#### 4.2.1 General Land Use

The final land use is assumed to be:

- Restricted access (pit lake); and
- Grazing (remainder of lease).

#### 4.2.2 Domain 1 – Infrastructure Areas

The basis for Domain 1 closure is summarised as follows:

- All major mining infrastructure including buildings, conveyors and dredgers will be decommissioned, decontaminated and demolished for sale as scrap. No salvage has been incorporated into the costs to off-set some or all of this task.
  - Also included as part of the infrastructure decommissioning is the Raw Coal Bunker (RCB), and associated Bunker Driver Tower, both of which are assumed to be within the MIN licence.
- All mobile plant and equipment will be decommissioned and decontaminated.
- Concrete structures will be decommissioned, decontaminated and demolished to a maximum depth of 1 m below ground. Cost for this task incorporates demolition, crushing and/or placement in an on-site location.
- Allowance for clean-up of localised zones of soil contamination of 500 m<sup>3</sup>. Cost includes excavation and transport to local off-site facility.
- All haul and access roads that will not be subject to lake inundation will be ripped and seeded, unless the road is deemed necessary for post closure land uses.
- Some access roads will be retained for the duration of the maintenance and monitoring phase, after which they will be ripped and seeded.
- Firefighting services will be decommissioned after attainment of target lake level or until approved by relevant authority.
- All exploration bores were appropriately decommissioned immediately post their installation.

#### 4.2.3 Domain 2 – Ash Ponds

No ash ponds and/or tailings dams exist within MIN5189.

#### 4.2.4 Domain 3 – Overburden Dumps

The 2015 WPV states that progressively from 2018 overburden will be placed in-pit. Thus the closure strategy is:

- Reshaping of former EOD footprint to enhance drainage;
- Planting of EOD footprint with low maintenance, shallow rooted, native vegetation endemic to the region; and
- Major earth works of in-pit overburden dump to level and cover exposed coal faces.

<sup>4</sup> Appendix C of Work Plan Variation (September 2015)

#### 4.2.5 Domain 4 – Pit

The closure concept is as follows:

- Individual batter slopes to be re-shaped to approximately conform to the overall final slope.
- For the early closure case, the entire North East and North West batter slopes will require cutback to achieve 1:3 (V:H) overall slope
- Progressive rehabilitation has been reported to have been achieved across the batters indicated in the Rehabilitation Report of September 2015 and the following works are necessary for the remaining pit slope areas above final lake level:
  - Installation of a track rolled cover layer over pit slopes above target lake level (-22.5 mAHD) comprising inert material with nominal 0.75 m (minimum 0.5 m) thickness to enable a water shedding and reduce fire risk;
  - Installation of 0.1 m thick topsoil or equivalent growing medium;
  - Planting of slopes (above -22.5 mAHD) with low maintenance native vegetation endemic to the region;
  - Intermediate surface drainage works will be installed at 50 m vertical heights in the exposed final batters;
- A 0.75 m thick rip rap zone will be installed in the final slope as a rim around the lake within a range of 2 m above and 2 m below final lake level to control wave erosion.
- Actively fill pit void with water to target weight balance level (-22.5 mAHD) using available water licences (Assumed to be 50 GL/y), then allow natural catchment to slow fill to 0 mAHD.

#### 4.2.6 Domain 5 – Management

Domain 5 includes all the costs for the third party implementation of closure, such as:

- All necessary investigations, studies and detail design for closure
- Mobilisation and demobilisations of contractors
- Project management all on-site works and contractors
- Necessary audits at closure

Costs for Domain 5 have been generated as follows:

- Mobilisation – 5% of total execution costs
- Engineering, procurement and construction management – 15% of total execution costs

#### 4.2.7 Domain 6 – Pit Lake Filling

The following has been used in the costs for filling the pit void with water:

- Active filling to -22.5 mAHD to achieve pit floor stability
- All water used to fill pit void to -22.5 mAHD will be from the Bulk Water Entitlement (BWE<sup>5</sup>) of 40 GL/year and the current groundwater extraction total of 10 GL/year<sup>6</sup> from the mine. Further:
  - There will be no cost to transfer the BWE and GEL for use in closure;
  - The annual fees for use of the BWE and GEL will be the same as currently paid;
- End of Mine (EoM) and Early Closure (EC1) time taken to fill the pit void to -22.5 mAHD is estimated to be 15 years and 8 years respectively.

Closure is to fill the mine void with water to a level which achieves floor and batter stability. This effectively creates a lake for which the long term water balance will be dominated by incident rainfall and evaporation as well as any local inflows. For maintenance of water levels a balance of rainfall and inflows over evaporation is required.

<sup>5</sup> Total from both Loy Yang A and B power station.

<sup>6</sup> It is noted that the mine's Groundwater Extraction Licence (GEL) (20 GL/yr) is greater than its current use (~10 GL/yr). However, the assumption is that current usage is approved and increasing to the licence limit would require agreement from the licencing agency (Southern Rural Water).

The water balance study in the 2015 WPV appears to have considered the differential between rainfall and evaporation on a long term annual basis and concluded there is a slight positive balance, or equivalence, in rainfall falling to the ground and evaporation leaving the ground. An annual comparison is problematic since it does not take account of the seasonal changes between rainfall and evaporation, or the effects of prolonged wet or dry periods. For this reason a closer examination of the rainfall – evaporation differential was undertaken as well as local catchment inflows. This concluded that there was a high risk for a small annual deficit of inflows during and following filling of voids. Therefore the assumption used herein includes a cost for supplementary water costs during the active filling period.

It should also be noted that for the purpose of the water accounting, it was assumed that there is no seepage or other groundwater loss from the void as it fills.

#### 4.2.8 Domain 7 – Monitoring and Maintenance

Domain 7 includes all the costs associated with maintaining the necessary infrastructure during closure and the various monitoring such as:

- Maintenance. Cost to maintain the following for period of closure:
  - Rehabilitation areas, based on an assumed 15% vegetation fail over 5 years
  - Fire services
  - Site security
  - Erosion repair
  - Council rates
  - Site services (buildings, power water etc)
- Monitoring. The scope of monitoring includes: surface water (flow and quality), groundwater (level & quality), geotechnical stability, ecological (including rehabilitation) fire, dust, and odour.
- Management. To cover the costs for managing and procuring the contracts a sum has been generated based on 3% of total maintenance and monitoring cost.

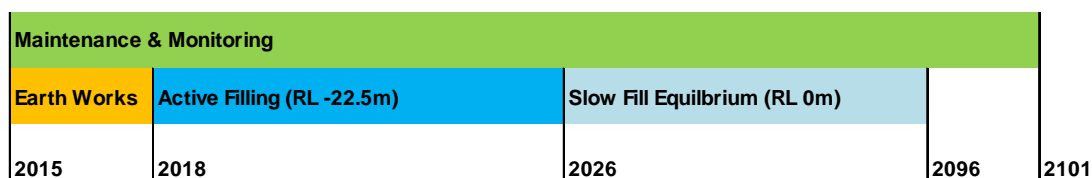
### 4.3 Timing of Closure

Two costings have been generated for the following closure timeframes:

- End of mine life – within the model this is referred to as EoM
- Early closure (closure based on current footprint) – within the model this is referred to as EC1 – refer to **Figure 1**.

The main difference between the current and end of mine closure costings is the mine's footprint and the effect of discounting.

Figure 1 Costed Early Closure Schedule



#### 4.3.1 Execution Phase

The closure execution phase is assumed to run for 3 years and commences in the year after production shutdown. It comprises the period of intense closure activity, including rehabilitation, slope shaping, slope soil cover, decommissioning, decontamination and demolition of infrastructure and general site clean-up.

#### 4.3.2 Void Filling Phase

The void filling phase is the period over which the mine pit will fill with water:

- EoM - active void filling phase of 15 years
- EC1 – active filling phase of 8 years

#### 4.3.3 Post Execution Maintenance and Monitoring Phase

This phase begins after the closure execution phase (Year 4), with the activities during this phase comprising the following:

- Ongoing water level, surface water quality, groundwater quality, ecological, slope stability, fire risk and rehabilitation monitoring;
- Ongoing maintenance including erosion repair, replacement of failed rehabilitation areas, sediment dam and fire reservoirs maintenance, security, Council rates and upkeep of monitoring/maintenance infrastructure and equipment.

For the 2015 WPV maintenance and monitoring have been costed to cover a 78 year period after completion of closure execution for early closure.

## 4.4 Summary of Assumptions

In preparing this costing for the Loy Yang Mine the following have been assumed:

- End of mine life of 2037, based on no extension to the current mining licence expiry date;
- A portion of the batters have been reshaped and rehabilitated;
- 15% of the planned vegetation will fail within the first 5 years of the maintenance and monitoring phase and require replacement;
- Final pit slopes of 1V:3H will have long-term geotechnical and erosional stability;
- No major cut-backs of slopes are required (apart from the northern batters at Loy Yang which are less than 1V:3H);
- Final pit water is suitable for the required beneficial use;
- There is no groundwater contamination present which would present a human/ecological risk;
- No seepage or groundwater loss from the voids on filling;
- Little or no additional rehabilitation will have been carried out by end of mine life;
- Current power station BWEs can be transferred and used for void filling at zero cost;
- Current groundwater pumping use can be used for void filling;
- Monitoring will confirm compliance with the closure criteria and performance assumptions.

## 4.5 Exclusions

The following items have been excluded from the closure cost estimates:

- Community costs associated with managing the closure transition
- Asset recovery amounts from sale of scrap, recoverable metals, oils etc
- Reimbursement/sale of water allocation rights

## 4.6 Key Risks

If the assumptions indicated above are not correct then they represent risks to the closure costing. Risk cost has been incorporated into our closure costing as risk events with estimates of degrees of likelihood of occurrence and consequence.

In addition, the following key risks have been identified for each closure concept:

- Seepage of acid mine drainage (AMD):
  - The risk event is that AMD and/or other contaminants, primarily from the EOD, impact on surface water and groundwater to the extent that clean-up and treatment is required.

- The consequences were estimated as the capital costs for interception wells and a treatment plant plus ongoing operational costs for 20 years
- The likelihood was judged on the basis that there is a possibility groundwater treatment will be required
- Batter failure in an area where infrastructure is affected;
  - The risk event is that a slope failure occurs on a batter adjacent to major public/private infrastructure that requires stabilisation.
  - The consequence includes estimates of costs for long term slope stabilisation, rehabilitation and compensation.
  - The likelihood was based on whether there had been any historic events and other information provided on geotechnical stability of the batters
- Batter failure in an area where no infrastructure is affected;
  - The risk event is that a slope failure occurs on a batter where there is no adjacent or nearby major public/private infrastructure.
  - The consequence is stabilisation of batter for long term and rehabilitation of slope.
  - The likelihood was based on whether there had been any historic events and other information provided on geotechnical stability of the batters
- Coal fire;
  - The risk event is that a coal fire occurs during the closure period that requires management and land requires subsequent rehabilitation.
  - The consequence is both the management of the fire when it occurs and rehabilitation post the event.
  - The likelihood was judged on the basis that there is a possibility an in-pit or bush fire within the MIN will occur prior to closure being completed
- Pit water quality is unsuitable;
  - The risk event is specifically if the water quality of pit lake does not meet the standard for its target beneficial use.
  - The consequence is that lake water requires treatment.
  - The likelihood was based on the chance that the lake may not maintain water quality
- Inability to secure existing water licences;
  - The risk event is that the existing BWE and current groundwater use is not able to be used in filling the pit void.
  - The consequence is that all water sources need to be purchased on the open market at commercial rates.
  - There is a chance that the existing licences will not be able to be transferred as mine closure was not explicitly included as the intended use
- Requirement for water sources to maintain lake level:
  - The risk event is that there is significant periods post closure where there is a net water deficit, and thus purchase of water is needed to maintain the lake level.
  - The consequence is that other water sources to maintain the lake level need to be purchased on the open market at commercial rates.
  - There is a chance that overall water balance for the pit lake is in the deficit and additional water is required in perpetuity.

It is considered that most of the risks for the early and end of mine life closure scenarios are similar in terms of likelihood and consequence.

Each closure concept has been costed and the concept of “risk cost” has been factored into the total closure costs.

## 5.0 Cost Estimates for Closure

### 5.1 Methodology

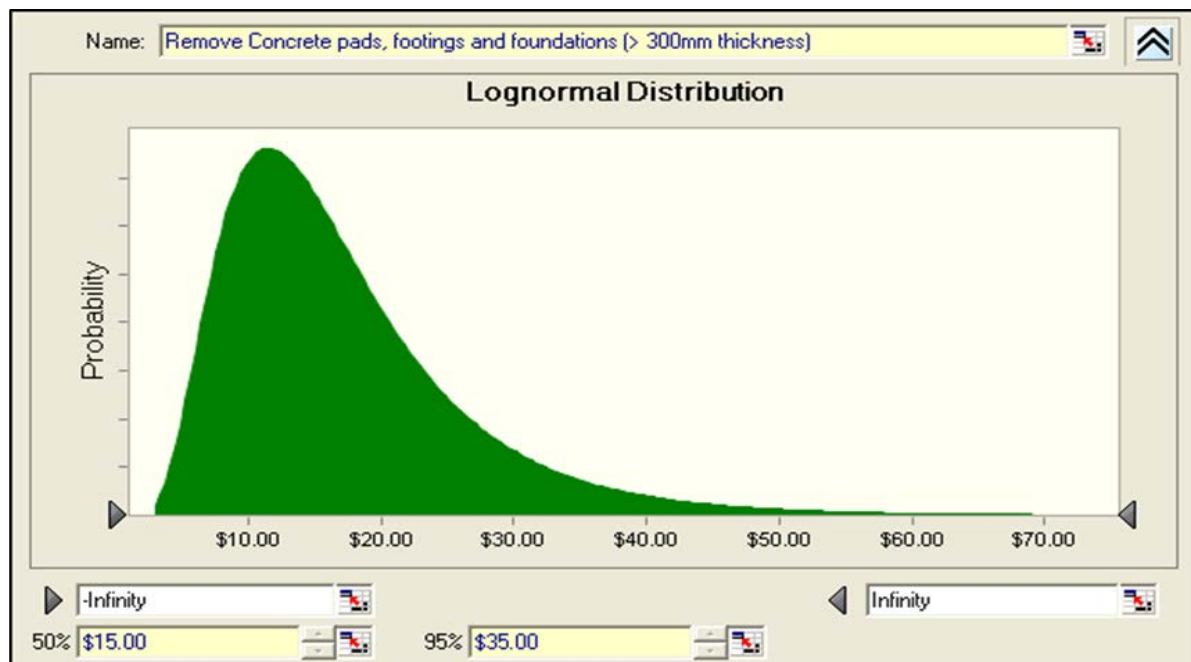
A probabilistic costing model was developed in Excel using URS' previous experience of mine closure costings and the information from the documents provided by ERR. The costing model built upon the costing work, which was conducted in 2012 for the former Department of Primary Industries (DPI). The costing model incorporated Monte Carlo simulation, which is a statistical technique that uses random numbers to account for uncertainty in a mathematical model. URS uses the spread sheet add-in, Crystal Ball™, to run the Monte Carlo simulation.

The basis of Monte Carlo simulation is that it recognises variables (in this case the cost of individual mine closure items) as probability distributions rather than single numbers. The probability distribution chosen for cost estimates is lognormal as this assumes the following conditions in relation to costs and other variables such as length, area and volume:

- Costs are strongly skewed towards high values;
- Variable (cost) can increase without bound but is confined to a finite value at the lower limit i.e. the costs cannot be less than \$0; and
- The distribution can be defined by two cost estimates (the P50, or 50% confidence level estimate and a P95, or 95% confidence level estimate) provided by a relevant specialist; the P50 estimate is a best estimate (50% chance that the given cost would not be exceeded) and the P95 is a very conservative estimate (95% chance that the indicated cost would not be exceeded, or conversely, a 5% chance that the cost would be exceeded).

**Figure 2** shows an example cost distribution where the specialist judged that a best estimate of the cost to remove relatively thick concrete pads etc. would be \$15/m<sup>2</sup>, and a very high estimate that would have around a 5% chance of being exceeded would be \$35/m<sup>2</sup>. The relatively large difference between the P50 and P95 shows that the specialist considered that there is a high degree of uncertainty in the potential cost outcome. The spread of potential costs across the chart also shows that although there is no theoretical upper limit to the cost, the specialist also considered that a practical upper limit to the cost could be \$60 to \$70/m<sup>2</sup>.

**Figure 2** Example Probability Distribution for Infrastructure Cost Item



For each closure concept and for both of the closure scenarios (close tomorrow and end of mine life) expert judgement was used to derive cost estimates at a 50% probability (best estimate) and 95% probability (very conservative, high estimate), for each cost component. The decisions were informed by discussions with ERR technical staff. The inputs for each of the mine closure concepts are provided in **Appendix C**.

The Monte Carlo simulation was run at least 2,000 times and a curve of total project costs was obtained for each closure option.

The time value of money was factored into the model using net present value (NPV) calculations. NPV is the net present value of an investment over a period of time, calculated using a discount rate and a series of future payments and incomes. The discount rate adopted is a real NPV discount rate of 3% as instructed by ERR.

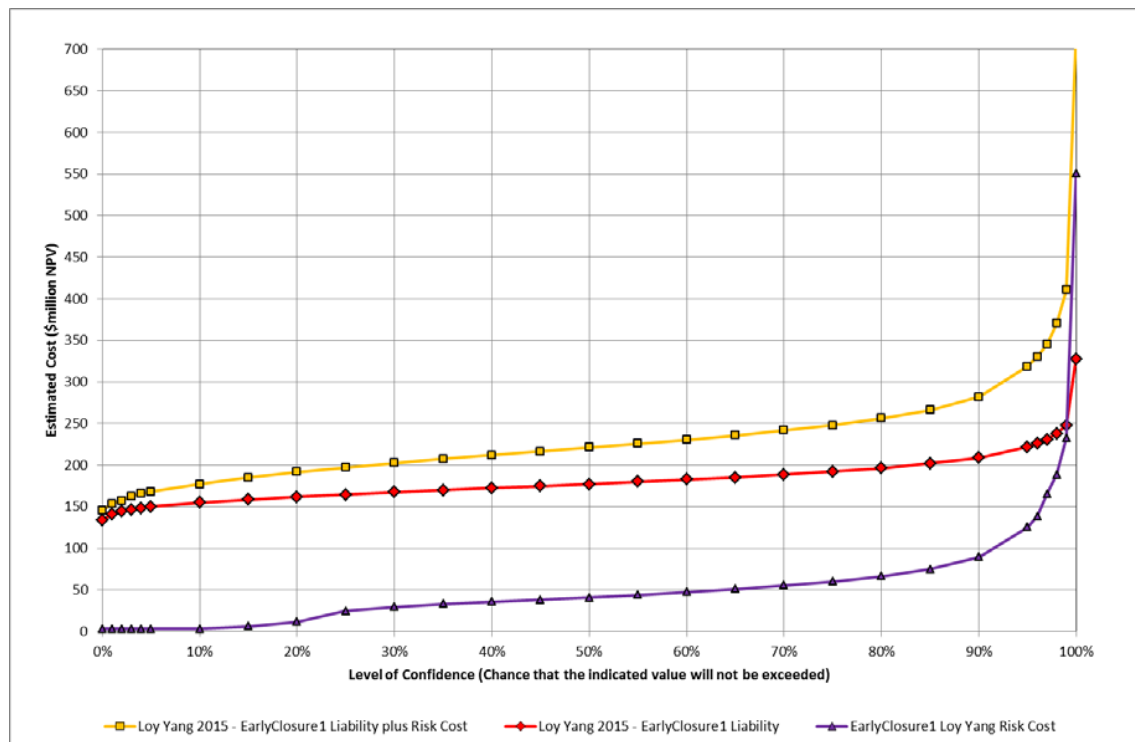
## 5.2 Model Results

### 5.2.1 Overall Costs

The results of the Monte Carlo simulation for total project costs for early closure concept (2015 WPV) at a range of confidence levels is provided in **Figure 3**.

A summary of the 50%, 80% and 95% Confidence Level outputs for each closure concept is provided in **Table 2**.

**Figure 3** Early Closure Liability and Risk Costs



**Table 2** Summary of Closure Costs

CONFIDENCE LEVEL	P50 OPTIMISTIC	P80 CONSERVATIVE BUT REALISTIC	P95 VERY CONSERVATIVE
Early Closure Liability Cost	177	196	222
Early Closure Liability Plus Risk Costs	221	256	319
End of Mine Life Liability Costs	129	150	179
End of Mine Life Liability Plus Risk Costs	230	305	392

It should be noted that the end of mine life cost estimates are significantly lower due to the fact that all estimates are discounted costs. That is the cost is based on expenditure in the future at a present value discounted by 3%<sup>7</sup>.

<sup>7</sup> Based on published wage discount rate: <http://www.dtf.vic.gov.au/Publications/Government-Financial-Management-publications/Financial-reporting-policy/Wage-inflation-and-discount-rates>



For the 2015 WPV, in 80% of the 2,000 trials for early closure concept (excluding risk) the estimated cost was less than \$196 million. That can be interpreted as there being an 80% chance that the rapidly filling closure cost will be less than \$196 million. Alternatively, the same result shows that according to the simulated results, there is a 20% chance that the cost will be more than \$196 million.

This way of interpreting the results makes it possible for decision-makers to link any of the estimated cost outcomes with its associated confidence level, and to select cost estimates that reflect their level of conservatism. For example, a decision-maker might feel that a 20% chance that an allocated cost would be exceeded is too high, and that a 5% chance would be more appropriate. In that case, the decision-maker would select the 95% confidence level estimate, which for the early closure (current footprint, including risk costs) is \$319 million. On the other hand, a much less risk-averse decision-maker might select the cost (\$230 million) that has a 50-50 chance of being exceeded.

In essence, the simulation results allow ERR (and any other stakeholder) to assess the full range of potential cost outcomes and to choose allocated costs at the confidence level that most suits their position.

The wide range of cost estimates for each option is indicative of the degree of uncertainty inherent in the risk model. This is a function of the lack of precise data available which meant that the cost inputs to the model adopted wide ranges.

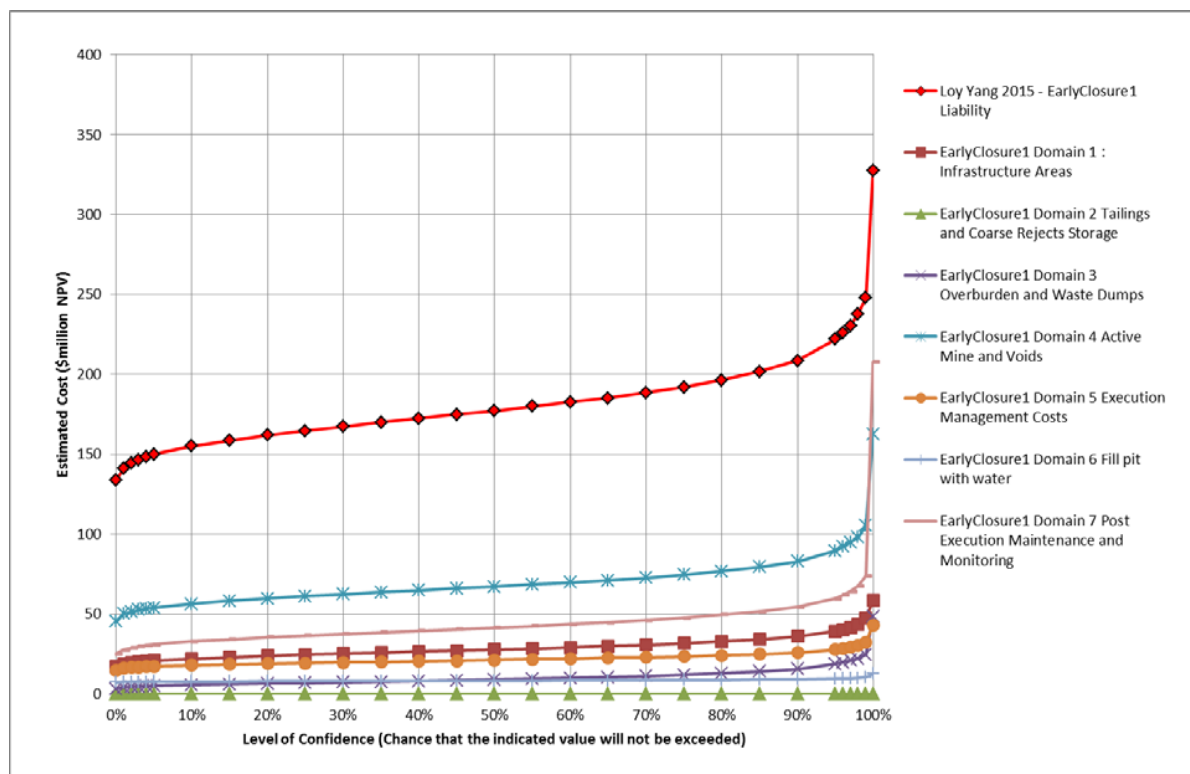
## 5.2.2 Early Closure Contributor Costs

The following provides additional detail in terms of the where the majority of the liability costs for early closure are, in terms of the domains and specific items:

### Domains

The domain liability costs (excluding risk costs) with regards early closure are presented in **Figure 4**.

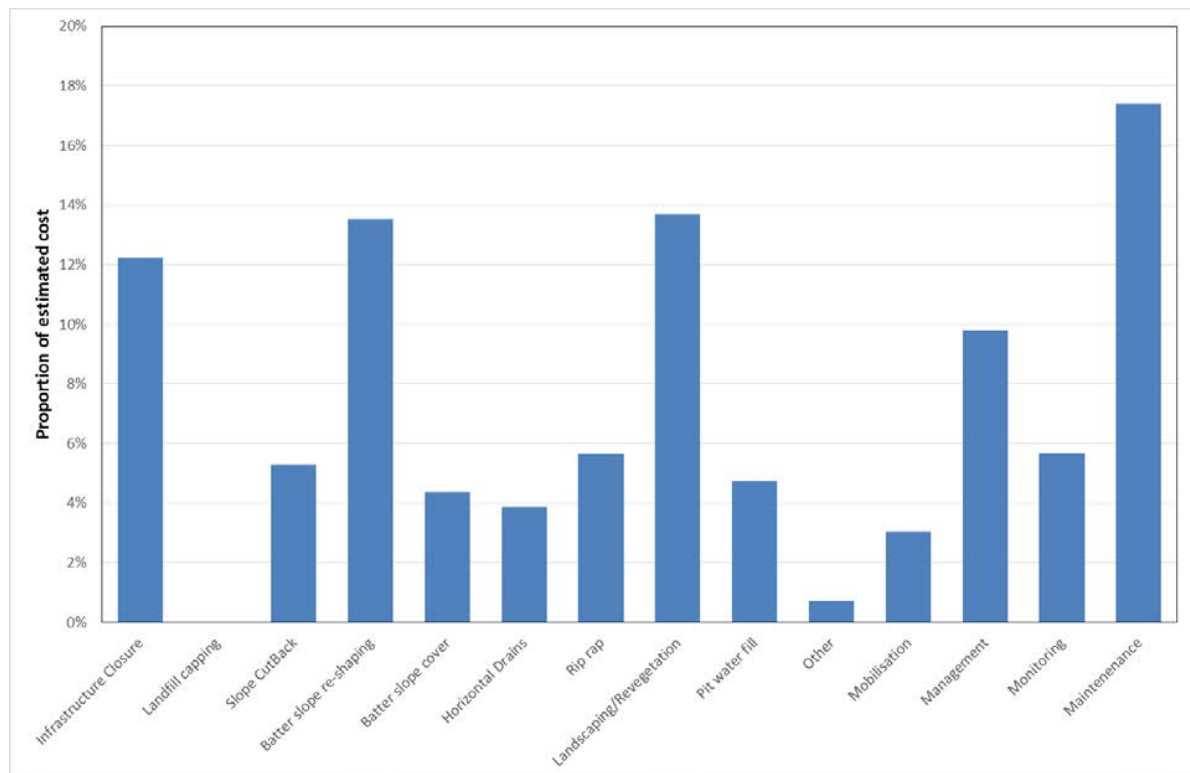
**Figure 4** Domain Early Closure Liability Costs



### Key Contributors to Costs

The key contributor items to the overall liability cost for early closure are summarised in **Figure 5**. This shows that the major contributors to the overall discounted closure cost are those for decommissioning, landscaping/revegetation and long term site maintenance. Other major cost activities include, reshaping of batter slopes and installation of rip rap.

**Figure 5 Key Contributors to Early Closure Liability Costs (P50)**



### 5.2.3 Early Closure Uncertainty

Sensitivity analysis of probabilistic models is calculated as part of the Crystal Ball Monte Carlo simulation process where the outputs show which assumptions most affect the uncertainty in the result for a given forecast (in this case the estimated early closure liability).

**Figure 6** shows the proportion that each of the identified assumptions contributes to the total variance of the given forecast result.

In order to have an impact on the forecast result the assumption usually has to have an impact on both the quantum of the result and the spread (uncertainty) of the result. This analysis only considers the uncertainty (not magnitude) caused by assumptions. For example, an assumption that has a big impact on the quantum of the answer, but is very well known (input as a single value, or close to that) would not feature in this sensitivity analysis.

The sensitivity analysis identifies which assumptions in the model would reduce the overall uncertainty of the result, if the issue (represented by the assumption) was better understood by further investigation.

Figure 6 Key Contributors to the Variance - Early Closure

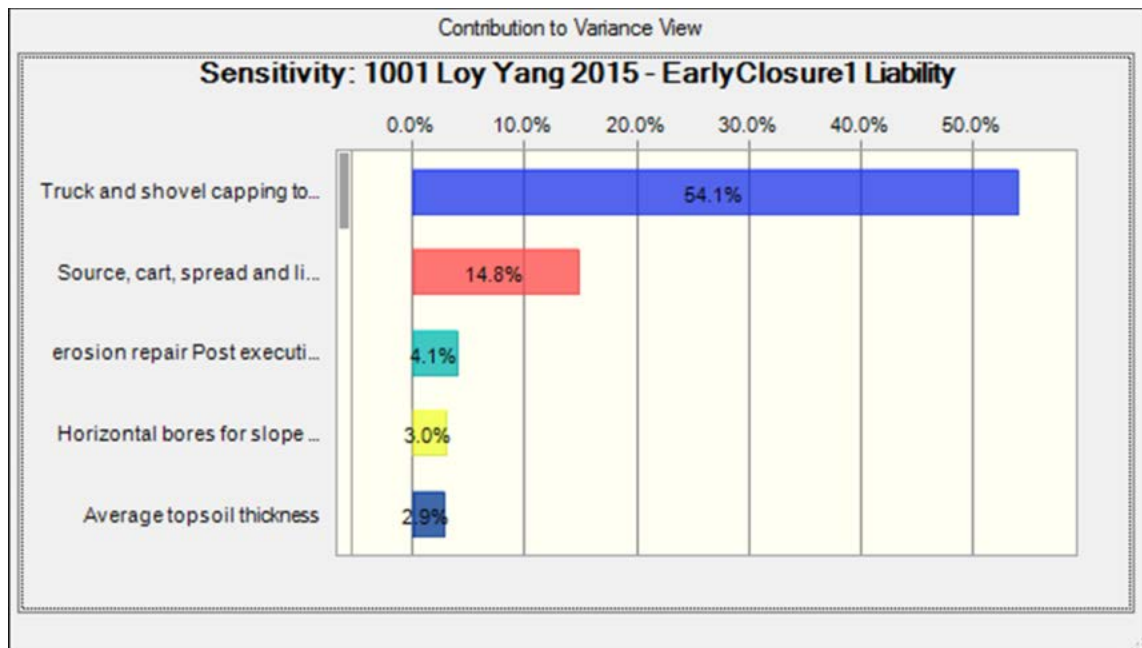


Figure 6 shows that the rate for truck and shovel capping of the pit batters is highly uncertain (P50=\$10 and P95=\$30) and has a large influence (responsible for 54% of the variance) on the total uncertainty of the estimated early closure liability.

## 6.0 References

<http://www.dpi.vic.gov.au/earth-resources/minerals/environmental-guidelines/bond-calculator>

MIN5189 Work Plan Variation (revision 5, dated 5 September 2015)

MIN5189 Bond calculator\_na07\_concept.xls (Loy Yang);

Rawlinsons, Australian Construction Handbook 2015 Edition 33.

URS, Mine and Power Station Closure under Contract for Closure, Implications and Costs, 27 June 2012;

URS, Water Resource Options for a Sustainable Coal Industry, August 2007

## 7.0 Limitations

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Any estimates of potential costs which have been provided are presented as estimates only as at the date of the Report. Any cost estimates that have been provided may therefore vary from actual costs at the time of expenditure.

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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
Commercial-in-Confidence

## Appendix A

# Mine Plans

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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
Commercial-in-Confidence a-1

## Appendix A Mine Licence Area



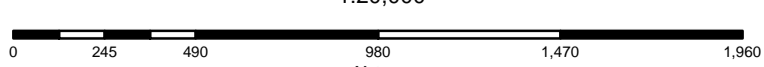


# Yallourn (aerial Nov 2014)

**Legend**

-  Mining Licence Boundary
-  Watercourse
-  Water Body



  
 Coordinate System: GDA 1994 MGA Zone 55  
 Projection: Lambert Conformal Conic  
 Datum: GDA 1994  
  
 Produced by  
 Earth Resources Information Centre  
 Date: 27/04/2015  
  
 1:20,000  


**LOCALITY MAP**



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## Appendix B

# Model Inputs

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Closure Costs  
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b-1

## Appendix B Early Closure (Current Footprint)

## EarlyClosure1 Cost Components

<b>LOY YANG 2015 Early Closure 1</b>	<b>Total Costs</b>
<b>EarlyClosure1 Domain 1 : Infrastructure Areas</b>	<b>26,586,600</b>
Disconnect and terminate services	20,000
Demolish and remove buildings	952,000
Remove concrete pads & footings (of buildings)	2,265,000
Decommission access and haul roads	180,000
Waste disposal	235,000
Removal and disposal of contaminated water from bunded areas and sumps	250,000
Removal and disposal of contaminated soils	195,000
Removal of USTs	240,000
Demolish and remove conveyors	3,010,000
Decommission, decontaminate and demolish crusher and RCB	5,890,000
Decommission, decontaminate and demolish dredgers	6,000,000
Remove fire services equipment and pipework	300,000
Remove fire services reservoir	200,000
Landscaping, minor earthworks and revegetation	6,049,600
Removal of power lines	800,000
<b>EarlyClosure1 Domain 2 Tailings and Coarse Rejects Storage</b>	<b>0</b>
None in Loy Yang	0
<b>EarlyClosure1 Domain 3 Overburden and Waste Dumps</b>	<b>9,112,000</b>
Landscaping, minor earthworks and revegetation throughout domain area	9,112,000
<b>EarlyClosure1 Domain 4 Active Mine and Voids</b>	<b>65,015,806</b>
Northeast Batters	8,336,116
Northwest Batters	12,517,237
Western Batters	3,907,178
Southwestern	3,252,922
Southeastern	5,381,038
Mine Floor/East	5,844,759
Horizontal Drains	6,574,752
Rip Rap	9,562,728
Erect a security fence around site	1,190,000
Landscaping, minor earthworks and revegetation throughout domain area	8,449,076
<b>EarlyClosure1 Domain 5 Execution Management Costs</b>	<b>20,142,881</b>
Mobilisation/Demobilisation	5,035,720
Engineering Procurement & Construction Management	15,107,161
<b>EarlyClosure1 Domain 6 Fill pit with water</b>	<b>8,807,000</b>
O&M of dewatering facilities	640,000
Re-install dewatering bores, then decommission existing bores	2,175,000
Supplementary & other water charges	5,992,000
<b>EarlyClosure1 Domain 7 Post Execution Maintenance and Monitoring</b>	<b>99,086,000</b>
Post execution monitoring	23,675,000
Post execution maintenance	72,525,000
Management	2,886,000
<b>EarlyClosure1 Liability</b>	<b>228,750,287</b>

## EarlyClosure1 Cost Components

Northeast Batters		8,336,116	
		<b>P50</b>	<b>P95</b>
<b>EarlyClosure1 Domain 1 : Infrastructure Areas</b>			
<b>Disconnect and terminate services</b>		<b>20,000</b>	
	disconnect and terminate services	5,000	
	Number of services	4	
	Total	20,000	
<b>Demolish and remove buildings</b>		<b>952,000</b>	
	Industrial and minesite (m2)	5,950	
	Proportion removed	100%	
	Cost per m2	160	
	Total	952000	
<b>Remove concrete pads &amp; footings (of buildings)</b>		<b>2,265,000</b>	
	Industrial and minesite (m2)	151,000	
	Cost per m2	15	
	Total	2,265,000	
<b>Decommission access and haul roads</b>		<b>180,000</b>	
	Length of roads (m)	60,000	70,000
	Average width of roads (m)	12	20
	Area of road (m2)	720000	
	Area of road (ha)	72	
	Cost per ha	2500	
	Total	180,000	
<b>Waste disposal</b>		<b>235,000</b>	
	General rubbish	110,000	120,000
	Waste oils and chemicals (L)	500	1,000
	rate (\$/kL)	250	
	waste oil disposal (4)	125,000	
	Total	235,000	
<b>Removal and disposal of contaminated water from bunded areas and sumps</b>		<b>250,000</b>	
	Volume (kL)	1,000	4,000
	Pump/truck (\$/kL)	250	
	Total	250,000	
<b>Removal and disposal of contaminated soils</b>		<b>195,000</b>	
	Volume estimate(m3)	500	1,000
	Cost per m3	390	
	Total	195,000	
<b>Removal of USTs</b>		<b>240,000</b>	
	Number of USTs	5	
	Cost per UST	48,000	
	Total	240,000	
<b>Demolish and remove conveyors</b>		<b>3,010,000</b>	
	Conveyor length (m)	30,100	35,000
	Cost \$/m	100	
	Total	3,010,000	
<b>Decommission, decontaminate and demolish crusher and RCB</b>		<b>5,890,000</b>	
	Total	5,890,000	
<b>Decommission, decontaminate and demolish dredgers</b>		<b>6,000,000</b>	
	number	6	
	DDD rate (\$)	1,000,000	
	Total	6,000,000	
<b>Remove fire services equipment and pipework</b>		<b>300,000</b>	
	length (m)	60,000	90,000
	removal rate (\$/m)	5	
	Total	300,000	
<b>Remove fire services reservoir</b>		<b>200,000</b>	

## EarlyClosure1 Cost Components

Northeast Batters		8,336,116	
	removal	200,000	400,000
<b>Landscaping, minor earthworks and revegetation</b>		<b>6,049,600</b>	
	total disturbed footprint (ha)	243	
	<i>Levelling of minor excavations and batters, final trim, rock rake and deep rip</i>	237,120	
	% of disturbed footprint	75%	
	Rate (\$/ha)	1,300.00	
	Levelling	237,120	
	<i>water management works, banks, drains, rock lined waterways, sediment dams</i>	97,280	
	% of disturbed footprint	20%	
	Rate (\$/ha)	2,000.00	
	Structural works	97,280	
	<i>Revegetation</i>	5,715,200	
	Revegetate rate (\$/ha)	23,500.00	
	Revegetate cost (\$)	5,715,200.00	
<b>Removal of power lines</b>		<b>800,000</b>	
	Number	40	
	Cost (\$)	20,000	
<b>EarlyClosure1 Domain 2 Tailings and Coarse Rejects Storage</b>			
None in Loy Yang			
<b>EarlyClosure1 Domain 3 Overburden and Waste Dumps</b>			
<b>Landscaping, minor earthworks and revegetation throughout domain area</b>		<b>9,112,000</b>	
	<i>Levelling of minor excavations and batters, final trim, rock rake and deep rip</i>		
	Area (ha)	340	
	Rate (\$/ha)	1300	
	Total	442000	
	<i>Structural water management works, banks, drains, rock lined waterways, sediment dams</i>		
	Area (ha)	340	
	Rate (\$/ha)	2000	
	Total	680000	
	<i>Revegetation</i>		
	Revegetate rate (\$/ha)	23,500	
	Area (ha)	340	
	Total	7,990,000	
<b>EarlyClosure1 Domain 4 Active Mine and Voids</b>			
<b>Northeast Batters</b>		<b>8,336,116</b>	
	<i>Batter Cutback</i>	3,603,421	
	Length batter stabilization (m)	1,750	
	Target slope horizontal unit length	3	
	Target slope vertical unit length	1	
	Existing slope horizontal unit length	2.8	
	RL Ground Surface at batter top	78	
	RL of Current Pit Floor	-85	
	Batter height (m)	163	
	Stabilised slope	0.333333333	
	Current slope for stabilisation	0.4	
	Material volume to achieve design slope	2656.9	
	Reduction for cut to fill activity	50%	
	Material volume handled (m3/m)	1328.45	
	Length 1:3 pushed-back batter (% of total)	100%	
	Cost of pushback (\$/m3)	1.55	
	Pushback cost (\$)	3,603,421	

## EarlyClosure1 Cost Components

Northeast Batters		8,336,116
	Total	3,603,421
	Final Batter Angle Slopes (degrees)	18.4
	Stabilised floor water level	-21
	RL Ground Surface at batter top	78
	Exposed batter vertical height (H)	99
	Surface area of exposed batter (m <sup>2</sup> /lineal m)	313
	Batter area exposed at that water height (m <sup>2</sup> )	547,865
	Proportion already rehabilitated (%)	0%
	Batter area requiring rehabilitation (m <sup>2</sup> )	547,865
	Batter Length (m)	1,750
	<i>Reshaping</i>	3,500,000
	Number of benches exposed (at ave 20m height)	5
	Average reshape volume (m <sup>3</sup> / bench / m slope)	100
	Reshape rate (\$/m <sup>3</sup> )	4.0
	Full reshape cost (\$)	3,500,000
	Proportion already rehabilitated (%)	0%
	Reshape cost (\$)	3,500,000
	<i>Cover</i>	1,232,695
	Thickness of cover	0.75
	Volume of cover material (m <sup>3</sup> )	410,898
	Cover material rate - load haul place	3.00
	Total required cover (\$)	1,232,695
	Total cover (\$)	1,232,695
	<i>Rip Rap</i>	
	final slope	18.4
	vertical height of rip rap (m)	4.0
	surface area of rip rap (m <sup>2</sup> /m)	12.6
	rip rap thickness (m)	0.75
	rock requirement per linear metre (m <sup>3</sup> )	9
	rip rap length along batter (m)	1,750
	rip rap area (m <sup>2</sup> )	22,136
<b>Northwest Batters</b>		<b>12,517,237</b>
	<i>Batter Cutback</i>	5,340,234
	Length batter stabilization (m)	2,250
	Target slope horizontal unit length	3
	Target slope vertical unit length	1
	Existing slope horizontal unit length	2.8
	RL Ground Surface at batter top	90
	RL of Current Pit Floor	-85
	Batter height (m)	175
	Stabilised slope	0.333333333
	Current slope for stabilisation	0.4
	Material volume to achieve design slope	3062.5
	Reduction for cut to fill activity	50%
	Material volume handled (m <sup>3</sup> /m)	1531.25
	Length 1:3 pushed-back batter (% of total)	100%
	Cost of pushback (\$/m <sup>3</sup> )	1.55
	Pushback cost (\$)	5,340,234
	Total	5,340,234

## EarlyClosure1 Cost Components

<b>Northeast Batters</b>	<b>8,336,116</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	90
Exposed batter vertical height (H)	111
Surface area of exposed batter (m <sup>2</sup> /lineal m)	351
Batter area exposed at that water height (m <sup>2</sup> )	789,779
Proportion already rehabilitated (%)	0%
Batter area requiring rehabilitation (m <sup>2</sup> )	789,779
Batter Length (m)	2,250
	<i>Reshaping</i> 5,400,000
Number of benches exposed (at ave 20m height)	6
Average reshape volume (m <sup>3</sup> / bench / m slope)	100
Reshape rate (\$/m <sup>3</sup> )	4.0
Full reshape cost (\$)	5,400,000
Proportion already rehabilitated (%)	0%
Reshape cost (\$)	5,400,000
	<i>Cover</i> 1,777,002
Thickness of cover	0.75
Volume of cover material (m <sup>3</sup> )	592,334
Cover material rate - load haul place	3.00
Total required cover (\$)	1,777,002
Total cover (\$)	1,777,002
	<i>Rip Rap</i>
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m <sup>2</sup> /m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m <sup>3</sup> )	9
rip rap length along batter (m)	2,250
rip rap area (m <sup>2</sup> )	28,460
<b>Western Batters</b>	<b>3,907,178</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	64
Exposed batter vertical height (H)	85
Surface area of exposed batter (m <sup>2</sup> /lineal m)	269
Batter area exposed at that water height (m <sup>2</sup> )	403,190
Proportion already rehabilitated (%)	0%
Batter area requiring rehabilitation (m <sup>2</sup> )	403,190
Batter Length (m)	1,500
	<i>Reshaping</i> 3,000,000
Number of benches exposed (at ave 20m height)	5
Average reshape volume (m <sup>3</sup> / bench / m slope)	100
Reshape rate (\$/m <sup>3</sup> )	4.0
Full reshape cost (\$)	3,000,000
Proportion already rehabilitated (%)	0%
Reshape cost (\$)	3,000,000

## EarlyClosure1 Cost Components

<b>Northeast Batters</b>		<b>8,336,116</b>
	<i>Cover</i>	<i>907,178</i>
	Thickness of cover	0.75
	Volume of cover material (m3)	302,393
	Cover material rate - load haul place	3.00
	Total required cover (\$)	907,178
	Total cover (\$)	907,178
	<i>Rip Rap</i>	
	final slope	18.4
	vertical height of rip rap (m)	4.0
	surface area of rip rap (m2/m)	12.6
	rip rap thickness (m)	0.75
	rock requirement per linear metre (m3)	9
	rip rap length along batter (m)	1,500
	rip rap area (m2)	18,974
<b>Southwestern</b>		<b>3,252,922</b>
	Existing Batter Angle Slopes (degrees)	18.4
	Stabilised floor water level	-21
	RL Ground Surface at batter top	77
	Exposed batter vertical height (H)	98
	Surface area of exposed batter (m2/lineal m)	310
	Batter area exposed at that water height (m2)	557,826
	Proportion already rehabilitated (%)	33%
	Batter area requiring rehabilitation (m <sup>2</sup> )	373,743
	Batter Length (m)	1,800
	<i>Reshaping</i>	<i>2,412,000</i>
	Number of benches exposed (at ave 20m height)	5
	Average reshape volume (m3 / bench / m slope)	100
	Reshape rate (\$/m3)	4.0
	Full reshape cost (\$)	3,600,000
	Proportion already rehabilitated (%)	33%
	Reshape cost (\$)	2,412,000
	<i>Cover</i>	<i>840,922</i>
	Thickness of cover	0.75
	Volume of cover material (m3)	280,307
	Cover material rate - load haul place	3.00
	Total required cover (\$)	840,922
	Total cover (\$)	1,255,108
	<i>Rip Rap</i>	
	final slope	18.4
	vertical height of rip rap (m)	4.0
	surface area of rip rap (m2/m)	12.6
	rip rap thickness (m)	0.75
	rock requirement per linear metre (m3)	9
	rip rap length along batter (m)	1,800
	rip rap area (m2)	22,768
<b>Southeastern</b>		<b>5,381,038</b>



## EarlyClosure1 Cost Components

<b>Northeast Batters</b>	<b>8,336,116</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	68
Exposed batter vertical height (H)	89
Surface area of exposed batter (m <sup>2</sup> /lineal m)	281
Batter area exposed at that water height (m <sup>2</sup> )	858,400
Proportion already rehabilitated (%)	33%
Batter area requiring rehabilitation (m <sup>2</sup> )	575,128
Batter Length (m)	3,050
<i>Reshaping</i>	<i>4,087,000</i>
Number of benches exposed (at ave 20m height)	5
Average reshape volume (m <sup>3</sup> / bench / m slope)	100
Reshape rate (\$/m <sup>3</sup> )	4.0
Full reshape cost (\$)	6,100,000
Proportion already rehabilitated (%)	33%
Reshape cost (\$)	4,087,000
<i>Cover</i>	<i>1,294,038</i>
Thickness of cover	0.75
Volume of cover material (m <sup>3</sup> )	431,346
Cover material rate - load haul place	3.00
Total required cover (\$)	1,294,038
Total cover (\$)	1,931,401
<i>Rip Rap</i>	
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m <sup>2</sup> /m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m <sup>3</sup> )	9
rip rap length along batter (m)	3,050
rip rap area (m <sup>2</sup> )	38,580
<b>Mine Floor/East</b>	<b>5,844,759</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	63
Exposed batter vertical height (H)	84
Surface area of exposed batter (m <sup>2</sup> /lineal m)	266
Batter area exposed at that water height (m <sup>2</sup> )	597,670
Proportion already rehabilitated (%)	0%
Batter area requiring rehabilitation (m <sup>2</sup> )	597,670
Batter Length (m)	2,250
<i>Reshaping</i>	<i>4,500,000</i>
Number of benches exposed (at ave 20m height)	5
Average reshape volume (m <sup>3</sup> / bench / m slope)	100
Reshape rate (\$/m <sup>3</sup> )	4.0
Full reshape cost (\$)	4,500,000
Proportion already rehabilitated (%)	0%
Reshape cost (\$)	4,500,000
<i>Cover</i>	<i>1,344,759</i>

## EarlyClosure1 Cost Components

Northeast Batters		8,336,116	
	Thickness of cover	0.75	
	Volume of cover material (m3)	448,253	
	Cover material rate - load haul place	3.00	
	Total required cover (\$)	1,344,759	
	Total cover (\$)	1,344,759	
	<i>Rip Rap</i>		
	final slope	18.4	
	vertical height of rip rap (m)	4.0	
	surface area of rip rap (m2/m)	12.6	
	rip rap thickness (m)	0.75	
	rock requirement per linear metre (m3)	9	
	rip rap length along batter (m)	2,250	
	rip rap area (m2)	28,460	
<b>Horizontal Drains</b>		<b>6,574,752</b>	
	Exposed slope area (ha)	329	
	No required (#/ha slope)	1	
	No required	329	
	Installation cost for required horizontal drains (\$)	6,574,752	
	Total horizontal drain cost (\$)	7,509,461	
<b>Rip Rap</b>		<b>9,562,728</b>	
	total rip rap area (m2)	159,379	
	rip rap rate (\$/m2)	60	
	Total Rip Rap	9,562,728	
<b>Erect a security fence around site</b>		<b>1,190,000</b>	
	Length of fence (m)	23,800	
	Construct (\$/m)	50	
	Total	1190000	
<b>Landscaping, minor earthworks and revegetation throughout domain area</b>		<b>8,449,076</b>	
	Total area (ha)	360	
	Revegetate rate (\$/ha)	23,500	
	Revegetate cost (\$)	8,449,076	
<b>EarlyClosure1 Domain 5 Execution Management Costs</b>			
<b>Mobilisation/Demobilisation</b>		<b>5,035,720</b>	
	Total Execution Cost	100,714,406	
	% of total execution cost	5%	
<b>Engineering Procurement &amp; Construction Management</b>		<b>15,107,161</b>	
	Total Project Cost	100,714,406	
	% of total execution cost	15.00%	
<b>EarlyClosure1 Domain 6 Fill pit with water</b>			
<b>O&amp;M of dewatering facilities</b>		<b>640,000</b>	
	Annual cost (\$/an)	80,000	
	Duration (yrs)	8	
	Total	640000	
<b>Re-install dewatering bores, then decommission existing bores</b>		<b>2,175,000</b>	
	Length of elevated pad (m)	1700	2,000
	Width of elevated pad (m)	20	30
	Height of elevated pad (m)	10	15
	Sectional volume of pad (m3/m length)	300	
	Volume of pad (m3)	510,000	
	Construct elevated pad (\$/m3)	1.5	3

## EarlyClosure1 Cost Components

Northeast Batters		8,336,116	
	Pad	765,000	
	Construct dewatering bore (\$/bore)	250,000	300,000
	Number of new bores	5	
	Connection pipeworks (m)	1700	
	Connection pipeworks (\$/m)	50	
	New bores	1,335,000	
	Number of existing bores	5	
	Decommission existing bores (\$/bore)	15,000	30,000
	Existing bores	75,000	
	Total	2,175,000	
<b>Supplementary &amp; other water charges</b>		<b>5,992,000</b>	
	Required supplementary water supply for filling period (GL/yr)	0.0	
	Allocation purchase (\$/GL)	2,000,000	
	Allocation purchase (\$)	-	
	Annual fee (\$/yr)	749,000	
	Fill duration (yrs)	8	
	Supplementary & other water cost (\$)	5,992,000	
<b>EarlyClosure1 Domain 7 Post Execution Maintenance and Monitoring</b>			
<b>Post execution monitoring</b>		<b>23,675,000</b>	
	Annual rate - first 5 yrs after execution phase (\$/yr)	325,000	
	Number of Years	70	
		22,750,000	
	Annual rate - subsequent monitoring phase (\$/yr)	185,000	
	Number of Years	5	
		925,000	
<b>Removal and disposal of contaminated water from bunded areas and sumps</b>		<b>72,525,000</b>	
	Annual rate - first 5 yrs after execution phase (\$/yr)	1,012,000	
	Number of Years	70	
		70,840,000	
	Annual rate -subsequent maintenance phase (\$/yr)	337,000	
	Number of Years	5	
		1,685,000	
<b>Management</b>		<b>2,886,000</b>	
	Subtotal maintenance & monitoring (\$)	96,200,000	
	Management (%)	3%	
	Management (\$)	2,886,000	

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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
Commercial-in-Confidence

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## Appendix B End of Mine Life

## EoM Closure Cost Components

LOY YANG EoM FOOTPRINT	Total Costs
<b>EoM Domain 1 : Infrastructure Areas</b>	<b>20,537,000</b>
Disconnect and terminate services	20,000
Demolish and remove buildings	952,000
Remove concrete pads & footings (of buildings)	2,265,000
Decommission access and haul roads	180,000
Waste disposal	235,000
Removal and disposal of contaminated water from bunded areas and sumps	250,000
Removal and disposal of contaminated soils	195,000
Removal of USTs	240,000
Demolish and remove conveyors	3,010,000
Decommission, decontaminate and demolish crusher and RCB	5,890,000
Decommission, decontaminate and demolish dredgers	6,000,000
Remove fire services equipment and pipework	300,000
Remove fire services reservoir	200,000
Landscaping, minor earthworks and revegetation	0
Removal of power lines	800,000
<b>EoM Domain 2 Tailings and Coarse Rejects Storage</b>	<b>0</b>
None in Loy Yang	0
<b>EoM Domain 3 Overburden and Waste Dumps</b>	<b>9,112,000</b>
Landscaping, minor earthworks and revegetation throughout domain area	9,112,000
<b>EoM Domain 4 Active Mine and Voids</b>	<b>118,737,351</b>
Northeast Batters	25,000,949
Northwest Batters	11,323,341
Western Batters	6,023,928
Southwestern	5,215,075
Southeastern	11,016,999
Mine Floor/East	19,162,728
Horizontal Drains	11,160,437
Rip Rap	15,254,827
Erect a security fence around site	1,190,000
Landscaping, minor earthworks and revegetation throughout domain area	13,389,068
<b>EoM Domain 5 Execution Management Costs</b>	<b>45,932,953</b>
Mobilisation/Demobilisation	23,675,000
Engineering Procurement & Construction Management	22,257,953
<b>EoM Domain 6 Fill pit with water</b>	<b>14,610,000</b>
O&M of dewatering facilities	1,200,000
Re-install dewatering bores, then decommission existing bores	2,175,000
Supplementary & other water charges	11,235,000
<b>EoM Domain 7 Post Execution Maintenance and Monitoring</b>	<b>99,086,000</b>
Post execution monitoring	23,675,000
Post execution maintenance	72,525,000
Management	2,886,000
<b>EoM Liability</b>	<b>308,015,304</b>

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<b>EoM Domain 1 : Infrastructure Areas</b>		<b>20,000</b>
<b>Disconnect and terminate services</b>		<b>20,000</b>
	disconnect and terminate services	5,000
	Number of services	4
	Total	20,000
<b>Demolish and remove buildings</b>		<b>952,000</b>
	Industrial and minesite (m2)	5,950
	Proportion removed	100%
	Cost per m2	160
	Total	952,000

## EoM Closure Cost Components

<b>Remove concrete pads &amp; footings (of buildings)</b>		<b>2,265,000</b>	
Industrial and minesite (m2)		151,000	
Cost per m2		15	
Total		2,265,000	
<b>Decommission access and haul roads</b>		<b>180,000</b>	
Length of roads (m)	60,000		70,000
Average width of roads (m)	12		20
Area of road (m2)	720000		
Area of road (ha)	72		
Cost per ha	2500		
Total	180,000		
<b>Waste disposal</b>		<b>235,000</b>	
General waste	110,000		120,000
Waste oils and chemicals (L)	500		1,000
rate (\$/kL)	250		
waste oil disposal (4)	125,000		
Total	235,000		
<b>Removal and disposal of contaminated water from bunded areas and sumps</b>		<b>250,000</b>	
Volume (kL)	1,000		4,000
Pump/truck (\$/kL)	250		
Total	250,000		
<b>Removal and disposal of contaminated soils</b>		<b>195,000</b>	
Volume estimate(m3)	500		1,000
Cost per m3	390		
Total	195,000		
<b>Removal of USTs</b>		<b>240,000</b>	
Number of USTs	5		
Cost per UST	48,000		
Total	240,000		
<b>Demolish and remove conveyors</b>		<b>3,010,000</b>	
Conveyor length (m)	30,100		35,000
Cost \$/m	100		
Total	3,010,000		
<b>Decommission, decontaminate and demolish crusher and RCB</b>		<b>5,890,000</b>	
Total	5,890,000		
<b>Decommission, decontaminate and demolish dredgers</b>		<b>6,000,000</b>	
number	6		
DDD rate (\$)	1,000,000		
Total	6,000,000		
<b>Remove fire services equipment and pipework</b>		<b>300,000</b>	
length (m)	60,000		90,000
removal rate (\$/m)	5		
Total	300,000		
<b>Remove fire services reservoir</b>		<b>200,000</b>	
removal	200,000		400,000
<b>Landscaping, minor earthworks and revegetation</b>		<b>0</b>	
total disturbed footprint (ha)	0		
<i>Levelling of minor excavations and batters, final trim, rock rake and deep rip</i>	0		
% of disturbed footprint	75%		
Rate (\$/ha)	1,300.00		
Levelling	0		
<i>ral water management works, banks, drains, rock lined waterways, sediment dams</i>	0		
% of disturbed footprint	20%		
Rate (\$/ha)	2,000.00		
Structural works	0		
<i>Revegetation</i>	0		
Revegetate rate (\$/ha)	23,500.00		
Revegetate cost (\$)	0.00		
<b>Removal of power lines</b>		<b>800,000</b>	
Number	40		
Cost (\$)	20,000		
<b>EoM Domain 2 Tailings and Coarse Rejects Storage</b>			
<b>None in Loy Yang</b>		-	
<b>EoM Domain 3 Overburden and Waste Dumps</b>			
<b>Landscaping, minor earthworks and revegetation throughout domain area</b>		<b>9,112,000</b>	
<i>Levelling of minor excavations and batters, final trim, rock rake and deep rip</i>			

## EoM Closure Cost Components

	Area (ha)	340
	Rate (\$/ha)	1300
	Total	442000
<i>ral water management works, banks, drains, rock lined waterways, sediment dams</i>		
	Area (ha)	340
	Rate (\$/ha)	2000
	Total	680000
<i>Revegetation</i>		
	Revegetate rate (\$/ha)	23,500.00
	Area (ha)	340
	Total	7,990,000

**EoM Domain 4 Active Mine and Voids****Northeast Batters****25,000,949**

	Existing Batter Angle Slopes (degrees)	18.4
	Stabilised floor water level	-21
	RL Ground Surface at batter top	78
	Exposed batter vertical height (H)	99
	Surface area of exposed batter (m2/lineal m)	313
	Batter area exposed at that water height (m2)	1,800,127
	Proportion already rehabilitated (%)	0%
	Batter area requiring rehabilitation (m <sup>2</sup> )	1,800,127
	Batter Length (m)	5,750
<i>Reshaping</i>		
		11,500,000
	Number of benches exposed (at ave 20m height)	5
	Average reshape volume (m3 / bench / m slope)	100
	Reshape rate (\$/m3)	4.0
	Full reshape cost (\$)	11,500,000
	Proportion already rehabilitated (%)	0%
	Reshape cost (\$)	11,500,000
<i>Cover</i>		
		13,500,949
	Thickness of cover	0.75
	Volume of cover material (m3)	1,350,095
	Cover material rate - load haul place	10.00
	Total required cover (\$)	13,500,949
	Total cover (\$)	13,500,949
<i>Rip Rap</i>		
	final slope	18.4
	vertical height of rip rap (m)	4.0
	surface area of rip rap (m2/m)	12.6
	rip rap thickness (m)	0.75
	rock requirement per linear metre (m3)	9
	rip rap length along batter (m)	5,750
	rip rap area (m2)	72,732

**Northwest Batters****11,323,341**

	Existing Batter Angle Slopes (degrees)	18.4
	Stabilised floor water level	-21
	RL Ground Surface at batter top	90
	Exposed batter vertical height (H)	111
	Surface area of exposed batter (m2/lineal m)	351
	Batter area exposed at that water height (m2)	789,779
	Proportion already rehabilitated (%)	0%
	Batter area requiring rehabilitation (m <sup>2</sup> )	789,779
	Batter Length (m)	2,250
<i>Reshaping</i>		
		5,400,000
	Number of benches exposed (at ave 20m height)	6
	Average reshape volume (m3 / bench / m slope)	100
	Reshape rate (\$/m3)	4.0
	Full reshape cost (\$)	5,400,000
	Proportion already rehabilitated (%)	0%

## EoM Closure Cost Components

Reshape cost (\$)	5,400,000
<i>Cover</i>	
	5,923,341
Thickness of cover	0.75
Volume of cover material (m3)	592,334
Cover material rate - load haul place	10.00
Total required cover (\$)	5,923,341
Total cover (\$)	5,923,341
<i>Rip Rap</i>	
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m2/m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m3)	9
rip rap length along batter (m)	2,250
rip rap area (m2)	28,460
<b>Western Batters</b>	<b>6,023,928</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	64
Exposed batter vertical height (H)	85
Surface area of exposed batter (m2/lineal m)	269
Batter area exposed at that water height (m2)	403,190
Proportion already rehabilitated (%)	0%
Batter area requiring rehabilitation (m <sup>2</sup> )	403,190
Batter Length (m)	1,500
<i>Reshaping</i>	
	3,000,000
Number of benches exposed (at ave 20m height)	5
Average reshape volume (m3 / bench / m slope)	100
Reshape rate (\$/m3)	4.0
Full reshape cost (\$)	3,000,000
Proportion already rehabilitated (%)	0%
Reshape cost (\$)	3,000,000
<i>Cover</i>	
	3,023,928
Thickness of cover	0.75
Volume of cover material (m3)	302,393
Cover material rate - load haul place	10.00
Total required cover (\$)	3,023,928
Total cover (\$)	3,023,928
<i>Rip Rap</i>	
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m2/m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m3)	9
rip rap length along batter (m)	1,500
rip rap area (m2)	18,974
<b>Southwestern</b>	<b>5,215,075</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	77
Exposed batter vertical height (H)	98
Surface area of exposed batter (m2/lineal m)	310
Batter area exposed at that water height (m2)	557,826
Proportion already rehabilitated (%)	33%
Batter area requiring rehabilitation (m <sup>2</sup> )	373,743
Batter Length (m)	1,800
<i>Reshaping</i>	
	2,412,000



## EoM Closure Cost Components

Number of benches exposed (at ave 20m height)	5
Average reshape volume (m3 / bench / m slope)	100
Reshape rate (\$/m3)	4.0
Full reshape cost (\$)	3,600,000
Proportion already rehabilitated (%)	33%
Reshape cost (\$)	2,412,000
<i>Cover</i>	2,803,075
Thickness of cover	0.75
Volume of cover material (m3)	280,307
Cover material rate - load haul place	10.00
Total required cover (\$)	2,803,075
Total cover (\$)	4,183,693
<i>Rip Rap</i>	
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m2/m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m3)	9
rip rap length along batter (m)	1,800
rip rap area (m2)	22,768
<b>Southeastern</b>	<b>11,016,999</b>
Existing Batter Angle Slopes (degrees)	18.4
Stabilised floor water level	-21
RL Ground Surface at batter top	68
Exposed batter vertical height (H)	89
Surface area of exposed batter (m2/lineal m)	281
Batter area exposed at that water height (m2)	1,125,771
Proportion already rehabilitated (%)	33%
Batter area requiring rehabilitation (m <sup>2</sup> )	754,266
Batter Length (m)	4,000
<i>Reshaping</i>	5,360,000
Number of benches exposed (at ave 20m height)	5
Average reshape volume (m3 / bench / m slope)	100
Reshape rate (\$/m3)	4.0
Full reshape cost (\$)	8,000,000
Proportion already rehabilitated (%)	33%
Reshape cost (\$)	5,360,000
<i>Cover</i>	5,656,999
Thickness of cover	0.75
Volume of cover material (m3)	565,700
Cover material rate - load haul place	10.00
Total required cover (\$)	5,656,999
Total cover (\$)	8,443,281
<i>Rip Rap</i>	
final slope	18.4
vertical height of rip rap (m)	4.0
surface area of rip rap (m2/m)	12.6
rip rap thickness (m)	0.75
rock requirement per linear metre (m3)	9
rip rap length along batter (m)	4,000
rip rap area (m2)	50,596
<b>Mine Floor/East</b>	<b>19,162,728</b>
Existing Batter Angle Slopes (degrees)	18.43494882
Stabilised floor water level	-21
RL Ground Surface at batter top	63
Exposed batter vertical height (H)	84
Surface area of exposed batter (m2/lineal m)	266
Batter area exposed at that water height (m2)	1,275,030

## EoM Closure Cost Components

Proportion already rehabilitated (%)	0%	
Batter area requiring rehabilitation (m <sup>2</sup> )	1,275,030	
Batter Length (m)	4,800	
<i>Reshaping</i>		
	<i>9,600,000</i>	
Number of benches exposed (at ave 20m height)	5	
Average reshape volume (m <sup>3</sup> / bench / m slope)	100	
Reshape rate (\$/m <sup>3</sup> )	4.0	
Full reshape cost (\$)	9,600,000	
Proportion already rehabilitated (%)	0%	
Reshape cost (\$)	9,600,000	
<i>Cover</i>		
	<i>9,562,728</i>	
Thickness of cover	0.75	
Volume of cover material (m <sup>3</sup> )	956,273	
Cover material rate - load haul place	10.00	
Total required cover (\$)	9,562,728	
Total cover (\$)	9,562,728	
<i>Rip Rap</i>		
final slope	18.4	
vertical height of rip rap (m)	4.0	
surface area of rip rap (m <sup>2</sup> /m)	12.6	
rip rap thickness (m)	0.75	
rock requirement per linear metre (m <sup>3</sup> )	9	
rip rap length along batter (m)	4,800	
rip rap area (m <sup>2</sup> )	60,716	
<b>Horizontal Drains</b>	<b>11,160,437</b>	
Exposed slope area (ha)	558	
No required (#/ha slope)	1	
No required	558	
Installation cost for required horizontal drains (\$)	11,160,437	
Total horizontal drain cost (\$)	11,903,446	
<b>Rip Rap</b>	<b>15,254,827</b>	
total rip rap area (m <sup>2</sup> )	254,247	
rip rap rate (\$/m <sup>2</sup> )	60	
Total Rip Rap	15,254,827	
<b>Erect a security fence around site</b>	<b>1,190,000</b>	
Length of fence (m)	23,800	
Construct (\$/m)	50	
Total	1190000	
<b>Landscaping, minor earthworks and revegetation throughout domain area</b>	<b>13,389,068</b>	
Total area (ha)	570	
Revegetate rate (\$/ha)	23,500	
Revegetate cost (\$)	13,389,068	
<b>EoM Domain 5 Execution Management Costs</b>		
<b>Mobilisation/Demobilisation</b>	<b>7,419,318</b>	
Total Execution Cost	148,386,351	
% of total execution cost	5%	
<b>Engineering Procurement &amp; Construction Management</b>	<b>22,257,953</b>	
Total Execution Cost	148,386,351	
% of total execution cost	15%	
<b>EoM Domain 6 Fill pit with water</b>		
<b>O&amp;M of dewatering facilities</b>	<b>1,200,000</b>	
Annual cost (\$/an)	80,000	
Duration (yrs)	15	
Total	1,200,000	
<b>Re-install dewatering bores, then decommission existing bores</b>	<b>2,175,000</b>	
Length of elevated pad (m)	1700	2,000
Width of elevated pad (m)	20	30
Height of elevated pad (m)	10	15
Sectional volume of pad (m <sup>3</sup> /m length)	300	
Volume of pad (m <sup>3</sup> )	510,000	

## EoM Closure Cost Components

Construct elevated pad (\$/m3)	1.5	3
Pad	765,000	
Construct dewatering bore (\$/bore)	250,000	300,000
Number of new bores	5	
Connection pipeworks (m)	1700	
Connection pipeworks (\$/m)	50	
New bores	1,335,000	
Number of existing bores	5	
Decommission existing bores (\$/bore)	15,000	30,000
Existing bores	75,000	
Total	2,175,000	
<b>Supplementary &amp; other water charges</b>	<b>11,235,000</b>	
Required supplementary water supply for filling period (GL/yr)	0.0	
Allocation purchase (\$/GL)	2,000,000	
Allocation purchase (\$)	-	
Annual fee (\$/yr)	749,000	
Fill duration (yrs)	15	
Supplementary & other water cost (\$)	11,235,000	
<b>EoM Domain 7 Post Execution Maintenance and Monitoring</b>		
<b>Post execution monitoring</b>	<b>23,675,000</b>	
Annual rate - first 5 yrs after execution phase (\$/yr)	325,000	
Number of Years	70	
	22,750,000	
Annual rate - subsequent monitoring phase (\$/yr)	185,000	
Number of Years	5	
	925,000	
<b>Post execution maintenance</b>	<b>72,525,000</b>	
Annual rate - first 5 yrs after execution phase (\$/yr)	1,012,000	
Number of Years	70	
	70,840,000	
Annual rate -subsequent maintenance phase (\$/yr)	337,000	
Number of Years	5	
	1,685,000	
<b>Management</b>	<b>2,886,000</b>	
Subtotal maintenance & monitoring (\$)	96,200,000	
Management (%)	3%	
Management (\$)	2,886,000	

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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
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## Appendix C

# Unit Rates and Parameter

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Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
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## Appendix C    General

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GENERAL PARAMETERS USED IN COSTING				
		<b>NPV Discount Rate</b>	<b>3.0%</b>	As per Vic gov wage inflation and discounts file
<b>Final Void</b>			<b>EoM</b>	<b>Early Closure 1</b>
Overall Pit Slope Angle (V:H)				
	Angle	degrees	18.4	18.4
	Vertical	ratio	1	1
	Horizontal	ratio	3	3
Final lake level		RL m	0	0
Stabilised floor water level		RLm	-21	-21
Northeast Batters				
	Ground Surface	RL m	78	78
	Batter Lengths	m	5,750	1,750
Northwest Batters				
	Ground Surface	RL m	90	90
	Batter Lengths	m	2,250	2,250
Western Batters				
	Ground Surface	RL m	64	64
	Batter Lengths	m	1,500	1,500
Southwestern				
	Ground Surface	RL m	77	77
	Batter Lengths	m	1,800	1,800
Southeastern				
	Ground Surface	RL m	68	68
	Batter Lengths	m	4,000	3,050
Mine Floor/East				
	Ground Surface	RL m	63	63
	Batter Lengths	m	4,800	2,250
Average Batter Height		m	20	20
Pit Floor		RL m	-110	-85
<b>Execution Phase General Rates</b>				
Mobilisation/Demobilisation		% of total execution costs	5%	
Engineering Procurement & Construction Management		% of total execution costs	15.00%	
<b>Monitoring &amp; Maintenance Phase Rates</b>			<b>P50</b>	<b>P95</b>
Post execution monitoring - initial phase				
	surface water	\$/yr	\$ 50,000	\$ 75,000
	groundwater	\$/yr	\$ 100,000	\$ 125,000
	geotechnical	\$/yr	\$ 75,000	\$ 150,000
	ecological (inc. rehabilitation)	\$/yr	\$ 50,000	\$ 75,000

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	fire	\$/yr		\$ 50,000	\$ 100,000
	Total monitoring - initial	\$/yr		\$ 325,000	
Post execution monitoring - subsequent					
	surface water	\$/yr		\$ 25,000	\$ 40,000
	groundwater	\$/yr		\$ 50,000	\$ 60,000
	geotechnical	\$/yr		\$ 35,000	\$ 75,000
	ecological (inc. rehabilitation)	\$/yr		\$ 25,000	\$ 40,000
	fire	\$/yr		\$ 50,000	\$ 100,000
	Total monitoring - subsequent	\$/yr		\$ 185,000	
Post execution maintenance - initial phase					
	fire	\$/yr		\$ 200,000	\$ 400,000
	rehabilitation	ha		400	500
	rehabilitation fail rate	% / yr		3%	
	rehabilitation rate	\$/ha		\$ 3,500	
	rehabilitation	\$/yr		\$ 42,000	
	erosion repair	\$/yr		\$ 400,000	\$ 900,000
	lease costs	\$/yr		\$ 100,000	\$ 200,000
	security services	\$/yr		\$ 100,000	\$ 200,000
	securit maintenance	\$/yr		\$ 20,000	\$ 50,000
	Council rates	\$/yr		\$ 100,000	\$ 500,000
	site services (demountables, power, water)	\$/yr		\$ 50,000	\$ 80,000
	Total maintenance - initial	\$/yr		\$ 1,012,000	
Post execution maintenance - subsequent					
	fire	\$/yr		\$ -	\$ -
	rehabilitation	ha		400	500
	rehabilitation fail rate	% / yr		3%	
	rehabilitation rate	\$/ha		\$ 3,500	
	rehabilitation	\$/yr		\$ 42,000	
	erosion repair	\$/yr		\$ 50,000	\$ 100,000
	lease costs	\$/yr		\$ 100,000	\$ 200,000
	security services	\$/yr		\$ 50,000	\$ 100,000
	securit maintenance	\$/yr		\$ 20,000	\$ 50,000
	Council rates	\$/yr		\$ 75,000	\$ 300,000
	site services (demountables, power, water)	\$/yr		\$ -	\$ -
	Total maintenance - subsequent	\$/yr		\$ 337,000	
Management		% of total monitoring/maintenance costs		3%	3%
<b>Timelines</b>					
Year of current assessment				<b>EoM</b>	<b>Early Closure 1</b>
	Year number			2015	2015
Mine Shutdown				1	1
Year closure execution to commence				2037	2015
	Year number			2038	2015
Duration of Closure Execution phase		years		24	1
				3	3

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Duration of post execution maintenance/monitoring - initial phase	years		70	70
Duration of post execution maintenance/monitoring - subsequent phase	years		5	5
<i>Effective duration of post execution maintenance/monitoring - subsequent phase</i>	years		5	5
Duration of lake fill to achieve floor stability (RL-21m)	years		15	8
Duration of lake fill to final level	years		20	13
<b>Other Costs and Parameters (not in Bond Calculator)</b>			<b>P50</b>	<b>P95</b>
Bulking factor for earthworks			1.15	1.2
Summary adopted earthworks rates				
Externally sourced topsoil	\$/m <sup>3</sup>		\$20.00	
Externally sourced cover & cap material	\$/m <sup>3</sup>		\$10.00	
Internally sourced buttress / fill material	\$/m <sup>3</sup>		\$5.00	
Reshaping	\$/m <sup>3</sup>		\$4.00	
<b>Lime dosing</b>	\$/year		\$200,000	\$500,000
<b>Horizontal bores for slope stabilisation</b>				
No required	#/ha slope		1	1.5
Installation cost	\$/bore		\$20,000	\$50,000
<b>Dewatering bores</b>				
Connection pipeworks	\$/m		\$50.00	\$70.00
<b>Rip Rap</b>				
thickness	m		0.75	
vertical height	m		4	
<b>Annual dewatering costs</b>				
Loy Yang	\$/annum		80,000	120,000
<b>Bulk Water Entitlement</b>				
Current Loy Yang BWE	GL/yr		40	
<b>Supplementary Water Costs</b>				
Allocation Purchase	\$/ML		\$ 2,000	\$ 5,000
Allocation Purchase	\$/GL		\$ 2,000,000	
Annual groundwater fee	\$/ML/yr		\$ 20	
Annual groundwater fee	\$/GL/yr		\$ 20,000	
Annual Bulk Water Entitlement	\$		\$ 729,000	
Total annual fees	\$/yr		\$ 749,000	
BWE annual cost	\$/GL/yr		\$ 18,225	



AECOM

Closure Costs  
Estimation of Rehabilitation Costs – AGL Loy Yang Mine - 2015 Work Plan Variation  
Commercial-in-Confidence

c-1

## Appendix C General - 2015 WPV

Management Precinct	Activity	Unit	FROM BOND CALCULATOR	Adopted Rates- green/yellow highlight means value used in model		Distribution	Comment on Changes to Bond Calculator Rate
				P50	P95		
<b>Main Work Shop and</b>	Disconnect and terminate services	item	\$5,000.00	\$5,000	\$6,000	Lognormal Distribution applied	
	Demolish and remove industrial buildings such as workshops and large sheds	m2	\$160.00	\$160	\$200	Lognormal Distribution applied	
	Remove Concrete pads, footings and foundations (> 300mm thickness)	m2	\$15.00	\$15	\$35	Lognormal Distribution applied	
	Demolish and remove overland conveyors, transfer stations & gantries (scrapping only - does not include dismantling for re-use at another site).	m	\$100.00	\$100	\$250	Lognormal Distribution applied	Used the same rate for all conveyors
	Decommission, decontaminate and demolish dredgers	ea		\$1,000,000	\$2,500,000	Lognormal Distribution applied	URS Estimate- Loy Yang BC had \$50,000 - considered too low
<b>Access &amp; Haul Roads</b>	Pipework removal	m		\$5	\$10	Lognormal Distribution applied	Estimate taken from Loy Yang Bond Calc Sheet
	Reshape, deep rip and ameliorate sealed unsealed roads	Ha	\$2,500.00	\$2,500	\$3,500	Lognormal Distribution applied	
<b>Removal and disposal of</b>	Removal and disposal of oil contaminated water from bunded areas and sumps.	L	\$0.25	\$0.25	\$0.40	Lognormal Distribution applied	
	Load, cart and dispose of low-level contaminated soil off site to a licensed landfill. Assumes cartage to a local landfill. Add \$50/m3 for cartage to regional landfill.	m3	\$390.00	\$390	\$700	Lognormal Distribution applied	
	Removal of underground fuel storage tank (UST) above 5,000L and below 15,000L capacity (include all site facilities and is to include pipes, bunds, etc)	@	\$48,000.00	\$48,000	\$50,000	Lognormal Distribution applied	
<b>Landscaping, minor earthworks and revegetation throughout domain area.</b>							
	Source, cart, spread and lightly rip topsoil (>5km)	\$/m3	\$3.60	\$20	\$45	Lognormal Distribution applied	based on commercial rates as no topsoil stockpiled at any site; \$7.50/m3 excavate, deposit & spread - double for commercial rates - \$15/m3; haulage at \$0.57/m3/km - @10km \$5.70/m3, 23km \$17.10/m3
	Average topsoil thickness	m		0.1	0.15	Lognormal Distribution applied	URS Estimate of topsoil thickness - loose cubic metres
	Direct seeding (native tree species OR using native grasses), with single application of fertiliser	\$/ha	\$3,500.00	\$3,500	\$4,000	Lognormal Distribution applied	
	Overall topsoil and revegetation rate	\$/ha		\$23,500			Combined vegetation rate - no distribution applied
<b>Landscaping, minor earthworks and revegetation throughout domain area.</b>	Shaping or levelling of minor excavations, batters and stockpiles, final trim, rock rake and deep rip	\$/ha	\$1,300.00	\$1,300	\$1,700	Lognormal Distribution applied	
	Structural water management works, banks, drains, rock lined waterways, sediment dams	\$/ha	\$2,000.00	\$2,000	\$2,500	Lognormal Distribution applied	
<b>Active Mining Pit or other Voids (including the voids and any internal benches or mine strips)</b>	Truck and shovel capping to batters and floor	m3	\$1.35	\$10	\$30	Lognormal Distribution applied	Hazelwood had \$6.67/m3, but there are no sources on site, other than re-excavating any ex-pit overburden dumps which would require segregation of materials
	Cover material sourced from Northern batters cutback for Early Closure			\$3	\$10		There will be about 5.7Mm3 from the cutback and total cover required is about 2.5Mm3 - therefore unlikely to need off-site sourcing of materials for early closure
	Buttress material	m3		\$5	\$10	Lognormal Distribution applied	Assume on-site source (East Field Overburden Dump) and rate includes rehab of source area
	Major bulk pushing (Sand Batter) to achieve grades nominated in the approval/permit (i.e. < 18o) >50-100m	m3	\$1.15	\$1.55	\$3.00	Lognormal Distribution applied	Estimated range from range of BC rates
	Major bulk pushing (Stiff Clay or Soft Rock with ripping) to achieve grades nominated in the approval/permit (i.e. < 18o) 50-100m	m3	\$1.95	\$4	\$5	Lognormal Distribution applied	Range based on Project Support report of 2014 which had (\$2.58/m3 cut & push down batters plus \$1.62/m3 spread/compact)
	Erect a 6' chain mesh security fence around the top face where the final pit will include steep faces	m	\$50.00	\$50	\$55	Lognormal Distribution applied	consistent with rawlinsons given project scale
	Reshaping volume per m exposed batter height per lineal m of batter slope	m3/m/m		100	110	Lognormal Distribution applied	URS Estimate - based on assumed average 1:1 batter slopes and balance of cut to fill - see "Batter Slopes" tab
	Final cover material over pit slope to control fire and minimise surface water infiltration	m		0.75	1	Lognormal Distribution applied	URS Estimate - based on discussion with DEDJTR
	Rip rap at final lake level	\$/m2		\$60	\$90	Lognormal Distribution applied	Rawlinsons has \$121/m2 for revetment walls 450mm thick dry place embedded in mortar - take 25% of this rate but for 0.75m thick
	<b>Ash Dams</b>	Cap material - load, haul place	\$/m3		\$10	\$30	Lognormal Distribution applied
Cap material - compact		\$/m3		\$3	\$4	Lognormal Distribution applied	Based on Rawlinsons of \$3.60/m3 to compact
<b>Other Management Issues</b>	Removal of powerlines (this includes disconnection, rolling up the wires and removing the poles). It does not include the removal of substations.	km	\$12,000.00	\$20,000	\$40,000	Lognormal Distribution applied	URS estimate