

Appendix E – Cost Estimates

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Appendix E1 – Yallourn Cost Estimate Rehabilitation Measures



Ref	Measure	Description	Unit Rate	UoM	Notes	Assumptions
1	Bunding	Bunding constructed around perimeter of mine pit to 2 m height and 5m wide at based (top of bund 2 m wide), bund setback 100 m. Specific gravity 1.8 assumed (1.55 if bulked) Max distance from stockpile 2 km.	56.38	m	Loy Yang- bunding already in place around majority of boundary, 2km alongside creek already exists.	<i>Overarching:</i> Clay composition (i.e SG 1.8) uniform across all sites. <i>Overarching:</i> External contractors will be utilised for rehab/earthworks.
2A	Material placement - Inpit (Bucket wheel activity to stockpile only).	Utilising existing bucket wheel, material spread but not contoured or reshaped.	2.50	m3		2A, 2B occur together as do 9A and 9B
2B	Material placement - Inpit (Inpit haulage only)	Specific gravity of 1.8. In-pit haulage from stockpile, then truck and shovel, assumed to n.e 5km each way.	5.97; 5.93	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B
3	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	N/A	m3		
4	Internal dump removal	In-pit haulage of overburden dump to buttress batters. Specific gravity of 1.8. In-pit haulage assumed to n.e. 2km each way.	4.03	m3		
5	Reshaping - Pit edge	Earthworks reshaping utilizing dozer. Likely angle 180 degrees.	3,199.38	ha		
6	Reshaping - Pit wall	Earthworks reshaping utilizing dozer. Likely angle 37 degrees to 20 degree design slope. Average bench height 18m. Material pushed down gradient.	1.06	m3		
7	Reshaping - Pit floor	Earthworks reshaping utilizing dozer. Likely angle 180 degrees (i.e flat)	3,199.38	ha		
8	Ripping and Seeding	All rehabilitated areas will be deep ripped along contour (1m depth at 1m spacing) and seeded at a rate of 10 kg/ha (\$5,000/ha for seed).	6,314.98	ha		
9A	Long Haul Cut to Fill	Winning of material from stockpile, with haulage distance n.e 25 km each way on public roads. Average specific gravity of 1.8 assumed.	N/A	m3		Loy Yang - no road, triples to be utilised during haulage.
9B	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	N/A	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B 2A, 2B occur together as do 9A and 9B
10	Long Haul Cut to Fill	Winning of material from stockpile, with haulage distance n.e 25 km each way on mine haul road. Material will be spread but not contoured or reshaped. Average specific gravity of 1.8 assumed. 5km in pit haulage.	38.85	m3		Yallourn to Hazelwood existing haul road can be utilised. Sufficient topsoil quantities are available.
11	Topsoiling	Winning of material from stockpile, with haulage distance n.e 10km each way. Topsoil spread to a depth of 200 mm. Specific gravity of 1.0 assumed.	12,215.82	ha		
12	Slope Battering	To design slope (20 degrees) from angle of repose (37 degrees). Average bench height of 18 m assumed. Material pushed down gradient. Specific gravity of 1.8 assumed. Slope battering of exposed coal face only.	1.06	m3	Benches on site range from 12-24m in height. Median taken, GHD report suggests, covering a 50m deep batter of exposed coal with 2m cover, would required approx. 320,000 m3/km of batter length.	
13	Management and Maintenance	Management and maintenance of infrastructure (includes servicing, monitoring?). Assume a fixed cost p/yr.	39,000.00	p/yr		Allowance of one person 30% of the year
14	Pumps and Pipework Installation	Relocation of pump to a level above final water level and relocation of existing pump station and pipework.	1,000,000.00	Item		Fixed Cost
15	Buttressing	Clay material placed against a section of the pit wall to prevent continued movement or propagation of wall failure. Specific gravity of 1.8. In-pit haulage assumed to n.e 5km each way.	15.40	m3		
16	Pressure relief well installation	Installation of horizontal wells into pit wall to length of 100m, at intervals of 100m. 6m of PVC pushed in to protect outlet.	35.00	m	Approx. cost. \$2,000 for drill set-up. \$35 p/m of drilling. French drain system an option.	
17	Drainage diversion	Installation of permanent drainage diversions. Assume excavation of a 5m wide, 2m deep. Length 1.5 x perimeter of pit crest with a 20m set back channel. Material placed down slope side, and compacted/ smoothed out.	6.44	m3		
18	Levee construction	Winning of material from borrow pit, with haulage distance n.e. 10km each way and placement. Construction of levee 5m high, 25m at base 5m at top, 150m setback from pit.	17.29	m3		
19	Water Treatment System	Existing water treatment station upgraded/ modified to cope with discharge of treated water in to creeks and pit.	5,000,000.00	Item		Existing on site water treatment/ processing plants can be utilised.
20	Fencing	Construction of 2m high security fence around perimeter of an open void. Fence setback of a minimum of 150m from earthworks.	70.00	m	Minor fencing likely to be required.	Sufficient fencing already in place around current mining leases for all sites.
21	Recontouring	Recontouring of areas, outside of pit, <1m above natural relief to remove impediments to run-off and maximise drainage.	1,791.82	ha		
22	Fertilising (Material cost only)	Application of fertiliser or gypsum over selected areas following seeding. To be undertaken concurrently with seeding, however purchase of specific quantities of fertiliser will need to be accounted for. Material cost only 50kg/ha @ \$410/t	20.50	ha		
24	Compaction	Ground surface treatment. Moisture condition and compact existing surface	16,100.00	ha		
25	Fire break	Mown fuel break, i.e grasslands. Spreading of topsoil and use of grass seed applied at 10kg/ha (\$5,000/ha seed). Fire breaks 10 m wide every 100 m of rehabbed/revegetated land in mining lease/ buffer zone. Haul topsoil 10km each way, rip and seed 90% of area (fire break 100 x 10 in 100 x 100m area)	18,530.00	ha	Incorporation of wet zone may need to be considered	Mowing of fuel break not required, sheep/farming will maintain grass length.
26	Rip-Rap	Crushed concrete materials (available free issue) utilised for armouring of pit lake edge. Ex-pit Haulage assumed to n.e 5 km each way. (0.5m thick rip rap)	31.70	m3	Sourced from road making materials.	
27	Semi Permeable Cover Placement	Excavation and pushing of available semi-permeable material from pit edge down pit wall to 2m depth, for entire pit depth	3.00	m3	Nominal provision, factored from slope battering rate	

Appendix E2 – Yallourn Cost Estimate Pit Lake



Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs				
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL	
Summary														
	Landform Stability (Collapse)										310,464	23,313,266	3,510,000	27,133,730
	Groundwater										-	8,159,162	3,510,000	11,669,162
	Surfacewater										-	14,768,271	1,170,000	15,938,271
	Biodiversity										-	3,077,528	-	3,077,528
	Fire Risk										13,515,965	6,858,080	2,360,418	22,734,464
Pricing Item														
Design Control	Design of drainage diversion and control on above water level batters													
Activity	Construction of levees and Drainage diversion to specific ARI.													
Pricing Item	Drainage diversion	Medium Term	Assume 5m wide, 2m deep. Length 1.5 x perimeter of pit crest with a 20m set back. With 20m set back from pit edge	152,895		152,895		m3	6.44		-	984,644	-	984,644
	Levee construction	Medium Term	Levee 5m high. At setback of 150m from pit. 5m height at top, 25m at base.	825,675		825,675		m3	17.29		-	14,275,921	-	14,275,921
	Compaction	Medium Term	Compaction of pit edge	158		158		ha	16,100.00		-	2,543,800	-	2,543,800
	Slope Battering	Medium Term	Battering of levee only. Height 5m. To 20 degrees from angle repose.	44,792		44,792		m3	1.06		-	47,480	-	47,480
	Ripping and Seeding	Medium Term	Pit edge only	158		158		ha	6,314.98		-	997,767	-	997,767
Design Control	Infiltration control													
Activity	Low perm materials placed on uppermost surface batters to avoid water entering.		Assumed Fire Risk controls sufficient											
Pricing Item														
	SUB-TOTAL (LANDFORM STABILITY)										310,464	23,313,266	3,510,000	27,133,730
RISK ISSUE														
GROUNDWATER														
	Mobilisation, demobilisation, site establishment											388,532	-	388,532
Design Control	Diversion of the shallow GW or SW prior to entering the pit, and treatment of it.													
Activity	Construction of horizontal drains and collection system with pumping. Bunding for SW.													
Pricing Item	Pressure relief well installation	Medium Term	Assume landform stability control sufficient	1		1		Fixed Cost: Item	1,000,000.00		-	-	-	1,000,000
	Pumps and Pipe Network Installation	Medium Term	Inpit					Fixed cost p/yr	39,000.00		-	1,000,000	-	1,000,000
	Management and Maintenance	Long Term		30			30				-	-	1,170,000	1,170,000
Design Control	Treatment of water either prior to entering pit, or acidic water.													
Activity	Water treatment to required standard for either offsite discharge or onsite retention.													
Pricing Item	Water treatment system	Medium Term	Assumes upgrade of existing infrastructure sufficient to cover SW and GW	1		1		Fixed Cost: Item	5,000,000.00		-	5,000,000	-	5,000,000
	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00		-	-	1,170,000	1,170,000
Design Control	Maintain appropriate salinity for end landuse.													
Activity	Install and maintain pumping system to control salinity.													
Pricing Item	Pumps and Pipe Network Installation	Medium Term	Expit	1		1		Fixed Cost: Item	1,000,000.00		-	1,000,000	-	1,000,000
	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00		-	-	1,170,000	1,170,000
Design Control	Treatment of the pit lake water or restore and maintain appropriate WQ													
Activity	Installation of water treatment plant.		Above design control WTS assumed sufficient.											
Pricing Item														
Design Control	Regulate and limit landuse adjacent to the pit, i.e. nothing that may introduce critical contaminants.													
Activity	Buffer zone establishment													
Pricing Item	Fencing	Medium Term	150 m setback	11,009		11,009		m	70.00		-	770,630	-	770,630

Appendix E2 – Yallourn Cost Estimate Pit Lake



Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs				
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL	
	Summary													
	Landform Stability (Collapse)										310,464	23,313,266	3,510,000	27,133,730
	Groundwater										-	8,159,162	3,510,000	11,669,162
	Surfacewater										-	14,768,271	1,170,000	15,938,271
	Biodiversity										-	3,077,528	-	3,077,528
	Fire Risk										13,515,965	6,858,080	2,360,418	22,734,464
	Rip-Rap	Medium Term	Assume pit edge only. Assume around pit perimeter, to 0.5m thickness to 10m depth.	110,786		110,786		m3	31.70		-	3,511,925	-	3,511,925
Design Control	Consideration of alternate fire control measures, possibly spraying exposed coal surfaces with fire retardant materials or chemicals													
Activity	Fire retardant spraying		Assume other control sufficient											
Design Control	Control activities e.g. vehicle use in areas where there are coal seams or public access to rehabbed (high risk) areas													
Activity	Buffer zone establishment		Assume captured by fencing control for GW											
Pricing Item														
Design Control	Include (and maintain) fire breaks in revegetation design													
Activity	Fire breaks													
Pricing Item	Fire break	Medium Term	(150x10) per break. 110 breaks required.	17		17		ha	18,530.00		-	305,745	-	305,745
Design Control	Cover with water (i.e. fill lake to maximum extent)													
Activity	Aquifer repressurisation													
Pricing Item	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00		-	-	1,170,000	1,170,000
Activity	Surface water injection													
Pricing Item	Pumps and Pipe Network Installation	Medium Term		1		1		Fixed Cost: Item	1,000,000.00		-	1,000,000	-	1,000,000
Pricing Item	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00		-	-	1,170,000	1,170,000
Design Control	Fill pit faster with surface water addition													
Activity	Surface water addition		Assume surface water injection activity sufficient											
Pricing Item														
Design Control	Maintenance of water level using controlled surface water addition													
Activity	Surface water addition		Assume surface water injection activity sufficient											
Pricing Item														
	SUB-TOTAL (FIRE RISK)										13,515,965	6,858,080	2,360,418	22,734,464



Appendix E3 – Yallourn Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL
Summary													
	Landform Stability (Collapse)									1,246,899.53	23,311,951.18	3,510,000.00	28,068,850.71
	Groundwater									-	8,159,161.50	3,510,000.00	11,669,161.50
	Surfacewater									-	14,768,271.00	1,170,000.00	15,938,271.00
	Biodiversity									-	3,077,527.95	-	3,077,527.95
	Fire Risk									13,515,965.30	6,858,079.98	2,360,418.27	22,734,463.55
Activity Bundling													
			Assume levee sufficient										
Design Control Management of excess water between available storage areas i.e. other pits.													
Activity Establishment and maintain existing distribution system between the pits.													
	Pumps and Pipework Installation	Medium Term	Expit. Assumes additional to GW infrastructure	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000.00	-	1,000,000.00
	Management and Maintenance	Long Term	Expit. Assumes additional to GW infrastructure	30		30		Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00
Design Control Appropriate allocations maintained for SW during pit filling.													
Activity Regional regulation of SW allocations in accordance with pit lake requirements.													
Design Control Appropriate allocations maintained for SW post pit filling.													
Activity Regional regulation of SW allocations in accordance with pit lake requirements.													
Design Control Ensure that fundamental design parameters involving other water elements are robust enough to cope with variability/ changes.													
Activity Base initial designs on climate change prediction data (allow for future ppt and evap demand)													
Design Control Minimise the area that is lost to the surrounding catchments, i.e. external areas surrounding pit reshaped rehabbed, to minimise lake catchment. Create a controlled system.													
Activity Reshaping and establishment of drainage, in the buffer zone and lease area.													
	Reshaping - pit edge	Medium Term		158		158	ha	3,200.00	-	505,600.00	-	505,600.00	
	Recountouring	Medium Term		158		158	ha	1,790.00	-	282,820.00	-	282,820.00	
Design Control Import material for reshaping													
Activity Additional overburden sourcing													
	Long haul cut to fill	Medium Term	Assume nominal 0.2m depth at pit edge	316,000		316,000	m3	38.85	-	12,276,600.00	-	12,276,600.00	
SUB-TOTAL (SURFACEWATER)										-	14,768,271.00	1,170,000.00	15,938,271.00
RISK ISSUE BIODIVERSITY													
Activity Mobilisation, demobilisation, site establishment													
										-	146,549	-	146,549
Design Control Revegetation planning commensurate with final landuse and stability/ GW requirements.													
Activity Revegetation													
	Topsailing	Medium Term	Assume pit edge requires only	158		158	ha	12,215.00	-	1,929,970.00	-	1,929,970.00	
	Ripping and Seeding	Medium Term	Assume pit edge requires only	158		158	ha	6,315.00	-	997,770.00	-	997,770.00	
Design Control Consider using natural soil improvement agents to improve the soil microbial condition and nutrient load													
Activity Soil treatment													
	Addition of fertiliser (material only)	Medium Term	Assume pit edge requires only	158		158	ha	20.50	-	3,239.00	-	3,239.00	
SUB-TOTAL (BIODIVERSITY)										-	3,077,527.95	-	3,077,527.95
RISK ISSUE FIRE RISK													
Activity Mobilisation, demobilisation, site establishment													
										643,617	326,575	972	971,165
Design Control Goal face must be covered or capped to prevent exposure.													
Activity Overburden placement													
			Assumed 2m clay layer sufficient to mitigate fire risk										
Activity Those below final water table should be stabilised and covered for duration of pit filling.													
			Assumed buttressing stability control sufficient										
Design Control Layer compacted with low perm material to prevent aeration (spontaneous combustion)													
	Semi Permeable Cover Placement	Short Term	2m semi-permeable layer. Assumes available from pit edge. AWT batters and BWT faces	3,383,816	3,383,816		m3	3.00		10,151,447.91	-	-	10,151,447.91
	Compaction	Short Term	AWT and BWT slopes	169	169		ha	16,100.00		2,720,900.00	-	-	2,720,900.00
Design Control Programmed maintenance of the cover/ capping, including: monitoring, top up of the cover.													
Activity Cover maintenance													
	Long Haul cut to fill	Long Term	Assume 0.5% cover requires maintenance per year. Based on total AWT semi-perm layer	462		462	m3	38.85	-	-	17,966.13	-	17,966.13
	Reshaping - Pit wall	Long Term	Assume 0.5% walls exposed require maintenance Based on AWT portion of semi-perm layer	0.46		0	ha	3,200.00	-	-	1,479.84	-	1,479.84



Appendix E3 – Yallourn Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL
Summary													
	Landform Stability (Collapse)									1,246,899.53	23,311,951.18	3,510,000.00	28,068,850.71
	Groundwater									-	8,159,161.50	3,510,000.00	11,669,161.50
	Surfacewater									-	14,768,271.00	1,170,000.00	15,938,271.00
	Biodiversity									-	3,077,527.95	-	3,077,527.95
	Fire Risk									13,515,965.30	6,858,079.98	2,360,418.27	22,734,463.55
Design Control: Use of shallow rooted species for vegetation to prevent breach of the cover.													
Activity: Lake edge revegetation													
Pricing Item	Topsailing	Medium Term	Assumes AWT slopes only	92		92		ha	12,215.00	-	1,129,762.28	-	1,129,762.28
Pricing Item	Ripping and Seeding	Medium Term	Assumes AWT slopes only	92		92		ha	6,315.00	-	584,072.76	-	584,072.76
Design Control: Erosion prevention to avoid cover breach.													
Activity: Design of a shallower slope and use of erosion prevention measures. Battering of coal slope prior to placement of cover to achieve consistent (minimum) level of cover.													
Pricing Item	Slope battering	Short Term	Assumed part of operations for stability control							-	-	-	-
Pricing Item	Rip-rap	Medium Term	Assume pit edge only. Assume around pit perimeter, to 0.5m thickness and 20m depth i.e. to where water table lies.	110,786		110,786		m3	31.70	-	3,511,924.71	-	3,511,924.71
Design Control: Consideration of alternate fire control measures, possibly spraying exposed coal surfaces with fire retardant materials or chemicals.													
Activity: Fire retardant spraying													
Assume other controls sufficient													
Design Control: Control activities e.g. vehicle use in areas where there are coal seams or public access to rehabbed (high risk) areas													
Activity: Buffer zone establishment													
Assume captured by fencing control for GW													
Design Control: Include (and maintain) fire breaks in revegetation design													
Activity: Fire breaks													
Pricing Item	Fire break	Medium Term	(150x10) per break. 110 breaks required.	17		17		ha	18,530.00	-	305,745.00	-	305,745.00
Design Control: Cover with water (i.e. fill lake to maximum extent)													
Activity: Aquifer repressurisation													
Pricing Item	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00
Activity: Surface water injection													
Pricing Item	Pumps and Pipe Network Installation	Medium Term		1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000.00	-	1,000,000.00
Pricing Item	Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00
Design Control: Fill pit faster with surface water addition													
Activity: Surface water addition													
Assume surface water injection activity sufficient													
Design Control: Maintenance of water level using controlled surface water addition													
Activity: Surface water addition													
Assume surface water injection activity sufficient													
SUB-TOTAL (FIRE RISK)										13,515,965	6,858,079.98	2,360,418.27	22,734,463.55



Appendix E4 – Hazelwood Cost Estimate Rehabilitation Measures

Ref	Measure	Description	Unit Rate	UoM	Notes	Assumptions
1	Bunding	Bunding constructed around perimeter of mine pit to 2 m height and 5m wide at based (top of bund 2 m wide), bund setback 100 m. Specific gravity 1.8 assumed (1.55 if bulked) Max distance from stockpile 2 km.	56.38	m	Loy Yang- bunding already in place around majority of boundary, 2km alongside creek already exists.	Overarching: Clay composition (i.e SG 1.8) uniform across all sites. Overarching: External contractors will be utilised for rehab/earthworks.
2A	Material placement - Inpit (Bucket wheel activity to stockpile only).	Utilising existing bucket wheel, material spread but not contoured or reshaped.	2.50	m3		2A, 2B occur together as do 9A and 9B
2B	Material placement - Inpit (Inpit haulage only)	Specific gravity of 1.8. In-pit haulage from stockpile, then truck and shovel, assumed to n.e 5km each way.	5.97; 5.89	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B
3	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	6.23; 6.31	m3		
4	Internal dump removal	In-pit haulage of overburden dump to buttress batters. Specific gravity of 1.8. In-pit haulage assumed to n.e. 2km each way.	3.85	m3		
5	Reshaping - Pit edge	Earthworks reshaping utilizing dozer. Likely angle 180 degrees.	3,199.38	ha		
6	Reshaping - Pit wall	Earthworks reshaping utilizing dozer. Likely angle 37 degrees to 20 degree design slope. Average bench height 18m. Material pushed down gradient.	1.06	m3		
7	Reshaping - Pit floor	Earthworks reshaping utilizing dozer. Likely angle 180 degrees (i.e flat)	3,199.38	ha		
8	Ripping and Seeding	All rehabilitated areas will be deep ripped along contour (1m depth at 1m spacing) and seeded at a rate of 10 kg/ha (\$5,000/ha for seed).	6,314.98	ha		
9A	Long Haul Cut to Fill	Winning of material from stockpile, with haulage distance n.e 25 km each way on public roads. Average specific gravity of 1.8 assumed.	N/A	m3		Loy Yang - no road, triples to be utilised during haulage. 2A, 2B occur together as do 9A and 9B
9B	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	N/A	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B
10	Long Haul Cut to Fill	Winning of material from stockpile, with haulage distance n.e 25 km each way on mine haul road. Material will be spread but not contoured or reshaped. Average specific gravity of 1.8 assumed. 5km in pit haulage.	38.85	m3		Yalloom to Hazelwood existing haul road can be utilised. Sufficient topsoil quantities are available.
11	Topsolling	Winning of material from stockpile, with haulage distance n.e 10km each way. Topsoil spread to a depth of 200 mm. Specific gravity of 1.0 assumed.	12,215.82	ha		
12	Slope Battering	To design slope (20 degrees) from angle of repose (37 degrees). Average bench height of 18 m assumed. Material pushed down gradient. Specific gravity of 1.8 assumed. Slope battering of exposed coal face only.	1.06	m3	Benches on site range from 12-24m in height. Median taken. GHD report suggests, covering a 50m deep batter of exposed coal with 2m cover, would required approx. 320,000 m3/km of batter length.	
13	Management and Maintenance	Management and maintenance of infrastructure (includes servicing, monitoring?). Assume a fixed cost p/yr.	39,000.00	p/yr		Allowance of one person 30% of the year
14	Pumps and Pipework Installation	Relocation of pump to a level above final water level and relocation of existing pump station and pipework.	1,000,000.00	Item		Fixed Cost
15	Buttressing	Clay material placed against a section of the pit wall to prevent continued movement or propagation of wall failure. Specific gravity of 1.8. In-pit haulage assumed to n.e 5km each way.	15.40	m3		
16	Pressure relief well installation	Installation of horizontal wells into pit wall to length of 100m, at intervals of 100m. 6m of PVC pushed in to protect outlet.	35.00	m	Approx. cost. \$2,000 for drill set-up. \$35 p/m of drilling. French drain system an option.	
17	Drainage diversion	Installation of permanent drainage diversions. Assume excavation of a 5m wide, 2m deep. Length 1.5 x perimeter of pit crest with a 20m set back channel. Material placed down slope side, and compacted/ smoothed out.	6.44	m3		
18	Levee construction	Winning of material from borrow pit, with haulage distance n.e. 10km each way and placement. Construction of levee 5m high, 25m at base 5m at top, 150m setback from pit.	17.29	m3		
19	Water Treatment System	Existing water treatment station upgraded/ modified to cope with discharge of treated water in to creeks and pit.	10,000,000.00	Item		Existing on site water treatment/ processing plants can be utilised.
20	Fencing	Construction of 2m high security fence around perimeter of an open void. Fence setback of a minimum of 150m from earthworks.	70.00	m	Minor fencing likely to be required.	Sufficient fencing already in place around current mining leases for all sites.
21	Recontouring	Recontouring of areas, outside of pit, <1m above natural relief to remove impediments to run-off and maximise drainage.	1,791.82	ha		
22	Fertilising (Material cost only)	Application of fertiliser or gypsum over selected areas following seeding. To be undertaken concurrently with seeding, however purchase of specific quantities of fertiliser will need to be accounted for. Material cost only 50kg/ha @ \$410/t	20.50	ha		
24	Compaction	Ground surface treatment. Moisture condition and compact existing surface	16,100.00	ha		
25	Fire break	Mown fuel break, i.e grasslands. Spreading of topsoil and use of grass seed applied at 10kg/ha (\$5,000/ha seed). Fire breaks 10 m wide every 100 m of rehabbed/revegetated land in mining lease/ buffer zone. Haul topsoil 10km each way, rip and seed 90% of area (fire break 100 x 10 in 100 x 100m area)	18,530.00	ha	Incorporation of wet zone may need to be considered	Mowing of fuel break not required, sheep/farming will maintain grass length.
26	Rip-Rap	Crushed concrete materials (available free issue) utilised for armouring of pit lake edge. Ex-pit Haulage assumed to n.e 5 km each way. (0.5m thick rip rap)	31.70	m3	Sourced from road making materials.	
27	Semi Permeable Cover Placement	Excavation and pushing of available semi-permeable material from pit edge down pit wall to 2m depth, for entire pit depth	3.00	m3	Nominal provision, factored from slope battering rate	

Appendix E5 – Hazelwood Cost Estimate Pit Lake



Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL
Summary													
	Landform Stability (Collapse)									968,884	34,914,831	3,510,000	39,393,715
	Groundwater									-	13,874,564	3,510,000	17,384,564
	Surfacewater									-	22,408,827	1,170,000	23,578,827
	Biodiversity									-	4,791,594	-	4,791,594
	Fire Risk									30,590,326	11,813,993	3,521,130	45,925,449
Pricing Item													
Design Control	Design of drainage diversion and control on above water level batters												
Activity	Construction of levees and Drainage diversion to specific ARI.												
Pricing Item	Drainage diversion	Medium Term	Assume 5m wide, 2m deep. Length 1.5 x perimeter of pit crest with a 20m set back. With 20m set back from pit edge	247,875		247,875		m3	6.44	-	1,596,315	-	1,596,315
	Levee construction	Medium Term	Levee 5m high. At setback of 150m from pit. 5m height at top, 25m at base.	1,300,575		1,300,575		m3	17.29	-	22,486,942	-	22,486,942
	Compaction	Medium Term	Compaction of pit edge	246		246		ha	16,100.00	-	3,960,600	-	3,960,600
	Slope Battering	Medium Term	Battering of levee only. Height 5m. To 20 degrees from angle repose.	76,300		76,300		m3	1.06	-	80,878	-	80,878
	Ripping and Seeding	Medium Term	Pit edge only	246		246		ha	6,314.98	-	1,553,485	-	1,553,485
Design Control	Infiltration control												
Activity	Low perm materials placed on uppermost surface batters to avoid water entering.		Assumed fire risk activities sufficient										
Pricing Item													
	SUB-TOTAL (LANDFORM STABILITY)									968,884	34,914,831	3,510,000	39,393,715
RISK ISSUE													
GROUNDWATER													
	Mobilisation, demobilisation, site establishment										660,694	-	660,694
Design Control	Diversion of the shallow GW or SW prior to entering the pit, and treatment of it.												
Activity	Construction of horizontal drains and collection system with pumping. Bunding for SW.												
Pricing Item	Pressure relief well installation	Medium Term	Assume Landform Stability control sufficient	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000	-	1,000,000
	Pumps and Pipe Network Installation	Medium Term	Inpit					Fixed cost p/yr	39,000.00	-	-	1,170,000	1,170,000
	Management and Maintenance	Long Term	Inpit	30						-	-	-	-
Design Control	Treatment of water either prior to entering pit, or acidic water.												
Activity	Water treatment to required standard for either offsite discharge or onsite retention.												
Pricing Item	Water treatment system	Medium Term	Assumes upgrade of existing infrastructure sufficient to cover SW and GW	1		1		Fixed Cost: Item	10,000,000.00	-	10,000,000	-	10,000,000
	Management and Maintenance	Long Term		30				Fixed cost p/yr	39,000.00	-	-	1,170,000	1,170,000
Design Control	Maintain appropriate salinity for end landuse.												
Activity	Install and maintain pumping system to control salinity.												
Pricing Item	Pumps and Pipe Network Installation	Medium Term	Expit	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000	-	1,000,000
	Management and Maintenance	Long Term		30				Fixed cost p/yr	39,000.00	-	-	1,170,000	1,170,000
Design Control	Treatment of the pit lake water or restore and maintain appropriate WQ												
Activity	Installation of water treatment plant.												
Pricing Item													
Design Control	Regulate and limit landuse adjacent to the pit, i.e. nothing that may introduce critical contaminants.												
Activity	Buffer zone establishment												
Pricing Item	Fencing	Medium Term	150 m setback	17,341		17,341		m	70.00	-	1,213,870	-	1,213,870

Appendix E5 – Hazelwood Cost Estimate Pit Lake



Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL
Summary													
	Landform Stability (Collapse)									968,884	34,914,831	3,510,000	39,393,715
	Groundwater									-	13,874,564	3,510,000	17,384,564
	Surfacewater									-	22,408,827	1,170,000	23,578,827
	Biodiversity									-	4,791,594	-	4,791,594
	Fire Risk									30,590,326	11,813,993	3,521,130	45,925,449
Design Control													
	<u>Appropriate allocations maintained for GW during pit filling.</u>												
Activity	Regional regulation of GW allocations in accordance with pit lake requirements.												
Pricing Item										-	-	-	-
Design Control													
	<u>Appropriate allocations maintained for GW post pit filling.</u>												
Activity	Regional regulation of GW allocations in accordance with pit lake requirements.												
Pricing Item										-	-	-	-
Design Control													
	<u>Ensure that fundamental design parameters involving other water elements are robust enough to cope with variability/ changes.</u>												
Activity	Base initial designs on climate change prediction data (allow for future ppt and evap demand)												
Pricing Item										-	-	-	-
SUB-TOTAL (GROUNDWATER)													
										-	13,874,564	3,510,000	17,384,564
RISK ISSUE SURFACEWATER													
Mobilisation, demobilisation, site establishment													
											1,067,087		1,067,087
Design Control													
	<u>Maintenance of good water quality in the pit lake for discharge.</u>												
Activity	Water treatment		Assumed GW system sufficient										
Pricing Item			Assumed GW system sufficient										
Design Control													
	<u>Maintenance of good surface water quality in the lake for landuses.</u>												
Activity	installation of water treatment plant.		Assumed GW system sufficient										
Pricing Item													
Design Control													
	<u>Design of surface water management facilities around the pit which drain away from pit.</u>												
Activity	Construction of horizontal drains and collection system with pumping.		Assume GW provisions sufficient										
Pricing Item													
Activity	Bunding for SW.		Assume levee sufficient										
Pricing Item													
Design Control													
	<u>Bunding around pit and running pit with freeboard.</u>												
Activity	Bunding		Assume levee sufficient										
Pricing Item													
Design Control													
	<u>Management of excess water between available storage areas i.e. other pits.</u>												
Activity	Establishment and maintain existing distribution system between the pits.												
Pricing Item	Pumps and Pipe Network Installation	Medium Term	Expit. Assumes additional to GW infrastructure	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000	-	1,000,000
	Management and Maintenance	Long Term	Expit. Assumes additional to GW infrastructure	30			30	Fixed cost p/yr	39,000.00	-	-	1,170,000	1,170,000
Design Control													
	<u>Appropriate allocations maintained for SW during pit filling.</u>												
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.												
Pricing Item										-	-	-	-
Design Control													
	<u>Appropriate allocations maintained for SW post pit filling.</u>												
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.												
Pricing Item										-	-	-	-
Design Control													
	<u>Ensure that fundamental design parameters involving other water elements are robust enough to cope with variability/ changes.</u>												
Activity	Base initial designs on climate change prediction data (allow for future ppt and evap demand)												
Pricing Item										-	-	-	-

Appendix E5 – Hazelwood Cost Estimate Pit Lake



Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			TOTAL
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	
Summary													
	Landform Stability (Collapse)									968,884	34,914,831	3,510,000	39,393,715
	Groundwater									-	13,874,564	3,510,000	17,384,564
	Surfacewater									-	22,408,827	1,170,000	23,578,827
	Biodiversity									-	4,791,594	-	4,791,594
	Fire Risk									30,590,326	11,813,993	3,521,130	45,925,449
Design Control													
	<u>Minimise the area that is lost to the surrounding catchments, i.e. external areas surrounding pit, reshaped/rehabbed, to minimise lake catchment. Create a controlled system.</u>												
Activity	Reshaping and establishment of drainage, in the buffer zone and lease area.												
Pricing Item	Reshaping - Pit edge	Medium Term		246		246		ha	3,200.00	-	787,200	-	787,200
	Recontouring	Medium Term		246		246		ha	1,790.00	-	440,340	-	440,340
Design Control													
	<u>Import material for reshaping</u>												
Activity	Additional overburden sourcing												
Pricing Item	Long haul cut to fill	Medium Term	Assume nominal 0.2m depth at pit edge	492,000		492,000		m3	38.85	-	19,114,200	-	19,114,200
SUB-TOTAL (SURFACEWATER)										-	22,408,827	1,170,000	23,578,827
RISK ISSUE													
BIODIVERSITY													
	Mobilisation, demobilisation, site establishment												
										-	228,171	-	228,171
Design Control													
	<u>Revegetation planning commensurate with final landuse and stability/ GW requirements.</u>												
Activity	Revegetation												
Pricing Item	Topsoiling	Medium Term	Assume 150m buffer area only	246		246		ha	12,215.00	-	3,004,890	-	3,004,890
	Ripping and Seeding	Medium Term	Assume 150m buffer area only	246		246		ha	6,315.00	-	1,553,490	-	1,553,490
Design Control													
	<u>Consider using natural soil improvement agents to improve the soil microbial condition and nutrient load</u>												
Activity	Soil treatment												
Pricing Item	Addition of Fertiliser (material only)	Medium Term	Assume pit edge requires only	246		246		ha	20.50	-	5,043	-	5,043
SUB-TOTAL (BIODIVERSITY)										-	4,791,594	-	4,791,594
RISK ISSUE													
FIRE RISK													
	Mobilisation, demobilisation, site establishment												
										1,456,682	562,571	56,244	2,075,498
Design Control													
	<u>Coal face must be covered or capped to prevent exposure</u>												
Activity	Overburden placement												
	Assumed 2m clay layer sufficient to mitigate fire risk												
Pricing Item										-	-	-	
Activity	Those below final water table should be stabilised and covered for duration of pit filling.												
	Assumed buttressing stability control sufficient												
Pricing Item										-	-	-	
Activity	Layer compacted with low perm material to prevent aeration (spontaneous combustion)												
	Semi Permeable Cover Placement	Short Term	2m semi-permeable layer. Assumes available from pit edge. AWT batters and BWT faces	7,656,674	7,656,674			m3	3.00	22,970,022	-	-	22,970,022
	Compaction	Short Term	AWT and BWT slopes	383	383			ha	16,100.00	6,163,623	-	-	6,163,623
Design Control													
	<u>Programmed maintenance of the cover/capping, including: monitoring, top up of the cover.</u>												
Activity	Cover maintenance												
Pricing Item	Long Haul cut to fill	Long Term	Assume 0.5% cover requires maintenance per year. Based on total AWT semi-perm layer	28,836			28,836	m3	38.85	-	-	1,120,272	1,120,272
	Reshaping - Pit wall	Long Term	Assume 0.5% walls exposed require maintenance Based on AWT portion of semi-perm layer	1.44		1.44		ha	3,200.00	-	-	4,614	4,614
Design Control													
	<u>Use of shallow rooted species for vegetation to prevent breach of the cover.</u>												
Activity	Lake edge revegetation												
Pricing Item	Topsoiling	Short Term	Assumes AWT slopes only	288		288		ha	12,215.00	-	3,522,296	-	3,522,296
	Ripping and Seeding	Short Term	Assumes AWT slopes only	288		288		ha	6,315.00	-	1,820,982	-	1,820,982
Design Control													
	<u>Erosion prevention to avoid cover breach.</u>												
Activity	Design of a shallower slope and use of erosion prevention measures. Battering of coal slope prior to placement of cover to achieve consistent (minimum) level of cover.												
Pricing Item	Slope battering		Assumed part of operations for stability control										
	Rip-Rap	Medium Term	Assume around pit perimeter, to 0.5m thickness to 10m depth.	139,633		139,633		m3	31.70	-	4,426,364	-	4,426,364



Appendix E6 – Hazelwood Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs				
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL	
Summary														
	Landform Stability (Collapse)									4,095,281.22	34,914,836.43	3,510,000.00	42,520,117.65	
	Groundwater									-	13,874,563.50	3,510,000.00	17,384,563.50	
	Surfacewater									-	22,408,827.00	1,170,000.00	23,578,827.00	
	Biodiversity									-	4,791,594.15	-	4,791,594.15	
	Fire Risk									30,590,326.46	11,813,020.31	3,522,716.95	45,924,476.53	
Activity	Bunding		Assume levee sufficient											
Pricing Item		Medium Term												
Design Control	Management of excess water between available storage areas i.e. other pits.													
Activity	Establishment and maintain existing distribution system between the pits.													
Pricing Item	Pumps and Pipework Installation	Medium Term	Expit	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000.00	-	1,000,000.00	
	Management and Maintenance	Long Term		30		30		Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00	
Design Control	Appropriate allocations maintained for SW during pit filling.													
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.													
Pricing Item														
Design Control	Appropriate allocations maintained for SW post pit filling.													
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.													
Pricing Item														
Design Control	Ensure that fundamental design parameters involving other water elements are robust enough to cope with variability/ changes.													
Activity	Base initial designs on climate change prediction data (allow for future ppt and evap demand)													
Pricing Item														
Design Control	Minimise the area that is lost to the surrounding catchments, i.e. external areas surrounding pit reshaped/rehabbed, to minimise lake catchment. Create a controlled system.													
Activity	Reshaping and establishment of drainage, in the buffer zone and lease area.													
Pricing Item	Reshaping - pit edge	Medium Term		246		246		ha	3,200.00	-	787,200.00	-	787,200.00	
	Recountouring	Medium Term		246		246		ha	1,790.00	-	440,340.00	-	440,340.00	
Design Control	Import material for reshaping													
Activity	Additional overburden sourcing													
Pricing Item	Long haul cut to fill	Medium Term	Assume nominal 0.2m depth at pit edge	492,000		492,000		m3	38.85	-	19,114,200.00	-	19,114,200.00	
SUB-TOTAL (SURFACEWATER)														
											22,408,827.00	1,170,000.00	23,578,827.00	
RISK ISSUE BIODIVERSITY														
	Mobilisation, demobilisation, site establishment											228,171	228,171	
Design Control	Revegetation planning commensurate with final landuse and stability/ GW requirements.													
Activity	Revegetation													
Pricing Item	Topping and Seeding	Medium Term	Assume pit edge requires only	246		246		ha	12,215.00	-	3,004,890.00	-	3,004,890.00	
		Medium Term	Assume pit edge requires only	246		246		ha	6,315.00	-	1,553,490.00	-	1,553,490.00	
Design Control	Consider using natural soil improvement agents to improve the soil microbial condition and nutrient load													
Activity	Soil treatment													
Pricing Item	Addition of fertiliser (material only)	Medium Term	Assume pit edge requires only	246		246		ha	20.50	-	5,043.00	-	5,043.00	
SUB-TOTAL (BIODIVERSITY)														
												4,791,594.15	4,791,594.15	
RISK ISSUE FIRE RISK														
	Mobilisation, demobilisation, site establishment										1,456,682	562,525	56,320	2,075,451
Design Control	Coal face must be covered or capped to prevent exposure.													
Activity	Overburden placement		Assumed 2m clay layer sufficient to mitigate fire risk											
Pricing Item														
Activity	Those below final water table should be stabilised and covered for duration of pit filling.		Assumed buttressing stability control sufficient											
Pricing Item														
Activity	Layer compacted with low perm material to prevent aeration (spontaneous combustion)													
Pricing Item	Semi Permeable Cover Placement	Short Term	2m semi-permeable layer. Assumes available from pit edge. AWT batters and BWT faces	7,656,674	7,656,674			m3	3.00	22,970,021.74	-	-	22,970,021.74	
	Compaction	Short Term	AWT and BWT slopes	383	383			ha	16,100.00	6,163,622.50	-	-	6,163,622.50	
Design Control	Programmed maintenance of the cover/ capping, including monitoring top up of the cover.													
Activity	Cover maintenance													
Pricing Item	Long Haul cut to fill	Long Term	Assume 0.5% cover requires maintenance per year. Based on total AWT semi-perm layer	28,836			28,836	m3	38.85	-	-	1,120,271.75	1,120,271.75	



Appendix E6 – Hazelwood Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs			TOTAL
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	
Summary													
	Landform Stability (Collapse)									4,095,281.22	34,914,836.43	3,510,000.00	42,520,117.65
	Groundwater									-	13,874,563.50	3,510,000.00	17,384,563.50
	Surfacewater									-	22,408,827.00	1,170,000.00	23,578,827.00
	Biodiversity									-	4,791,594.15	-	4,791,594.15
	Fire Risk									30,590,326.46	11,813,020.31	3,522,716.95	45,924,476.53
	Reshaping - Pit wall	Long Term	Assume 0.5% walls exposed require maintenance Based on AWT portion of semi-perm layer	1.44			1.91	ha	3,200.00	-	-	6,125.34	4,613.73
	<u>Design Control</u> Use of shallow rooted species for vegetation to prevent breach of the cover.												
	Activity Lake edge revegetation												
	Pricing Item Topsoiling	Medium Term	Assumes AWT slopes only	288		288		ha	12,215.00	-	3,522,295.87	-	3,522,295.87
	Pricing Item Ripping and Seeding	Medium Term	Assumes AWT slopes only	288		288		ha	6,315.00	-	1,820,982.27	-	1,820,982.27
	<u>Design Control</u> Erosion prevention to avoid cover breach.												
	Activity Design of a shallower slope and use of erosion prevention measures. Battering of coal slope prior to placement of cover to achieve consistent (minimum) level of cover.												
	Pricing Item Slope battering	Short Term	Assumed part of operations for stability control							-	-	-	-
	Pricing Item Rip-rap	Medium Term	Assume pit edge only. Assume around pit perimeter, to 0.5m thickness and 20m depth i.e to where water table lies.	139,633		139,633		m3	31.70	-	4,426,363.89	-	4,426,363.89
	<u>Design Control</u> Consideration of alternate fire control measures, possibly spraying exposed coal surfaces with fire retardant materials or chemicals.												
	Activity Fire retardant spraying		Assumed other fire risk controls sufficient										
	<u>Design Control</u> Control activities e.g. vehicle use in areas where there are coal seams or public access to rehabbed (high risk) areas												
	Activity Buffer zone establishment		Assume captured by fencing control for GW										
	Pricing Item												
	<u>Design Control</u> Include (and maintain) fire breaks in revegetation design												
	Activity Fire breaks												
	Pricing Item Fire break	Medium Term	(150x10) per break. 173 breaks required.	26		26		ha	18,530.00	-	480,853.50	-	480,853.50
	<u>Design Control</u> Cover with water (i.e. fill lake to maximum extent)												
	Activity Aquifer repressurisation												
	Pricing Item Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00
	Activity Surface water injection												
	Pricing Item Pumps and Pipe Network Installation	Medium Term		1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000.00	-	1,000,000.00
	Pricing Item Management and Maintenance	Long Term		30			30	Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00
	<u>Design Control</u> Fill pit faster with surface water addition												
	Activity Surface water addition		Assume surface water injection activity sufficient										
	Pricing Item												
	<u>Design Control</u> Maintenance of water level using controlled surface water addition												
	Activity Surface water addition		Assume surface water injection activity sufficient										
	Pricing Item												
	SUB-TOTAL (FIRE RISK)									30,590,326	11,813,020.31	3,522,716.95	45,924,476.53

Appendix E7 – Loy Yang Cost Estimate Rehabilitation Measures



Ref	Measure	Description	Unit Rate	UoM	Notes	Assumptions
1	Bunding	Bunding constructed around perimeter of mine pit to 2 m height and 5m wide at based (top of bund 2 m wide), bund setback 100 m. Specific gravity 1.8 assumed (1.55 if bulked) Max distance from stockpile 2 km.	56.38	m	Loy Yang- bunding already in place around majority of boundary, 2km alongside creek already exists.	<i>Overarching:</i> Clay composition (i.e SG 1.8) uniform across all sites. <i>Overarching:</i> External contractors will be utilised for rehab/ earthworks.
2A	Material placement - Inpit (Bucket wheel activity to stockpile only).	Utilising existing bucket wheel, material spread but not contoured or reshaped.	2.50	m3		2A, 2B occur together as do 9A and 9B
2B	Material placement - Inpit (Inpit haulage only)	Specific gravity of 1.8. In-pit haulage from stockpile, then truck and shovel, assumed to n.e 5km each	5.97; 5.89	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B
3	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	6.23; 6.31; 6.64	m3		
4	Internal dump removal	In-pit haulage of overburden dump to buttress batters. Specific gravity of 1.8. In-pit haulage assumed to n.e. 2km each way.	4.03	m3		
5	Reshaping - Pit edge	Earthworks reshaping utilizing dozer. Likely angle 180 degrees.	3,199.38	ha		
6	Reshaping - Pit wall	Earthworks reshaping utilizing dozer. Likely angle 37 degrees to 20 degree design slope. Average bench height 18m. Material pushed down gradient.	1.06	m3		
7	Reshaping - Pit floor	Earthworks reshaping utilizing dozer. Likely angle 180 degrees (i.e flat)	3,199.38	ha		
8	Ripping and Seeding	All rehabilitated areas will be deep ripped along contour (1m depth at 1m spacing) and seeded at a rate of 10 kg/ha (\$5,000/ha for seed).	6,314.98	ha		
9A	Long Haul Cut to Fill	Winning of material from stockpile, with haulage distance n.e 25 km each way on public roads. Average specific gravity of 1.8 assumed.	12.92	m3		Loy Yang - no road, triples to be utilised during haulage. 2A, 2B occur together as do 9A and 9B
9B	Pit Backfill - Expit and Inpit haulage (onsite)	Material spread but not contoured or reshaped. Specific gravity of 1.8. Ex-pit haulage assumed to n.e 5 km each way, 0% gradient out of pit, 5km in pit haulage with 5% gradient.	6.23; 6.31; 6.64	m3	Rate quantity dependant	2A, 2B occur together as do 9A and 9B
11	Topsoiling	Winning of material from stockpile, with haulage distance n.e 10km each way. Topsoil spread to a depth of 200 mm. Specific gravity of 1.0 assumed.	12,215.82	ha		Sufficient topsoil quantities are available.
12	Slope Battering	To design slope (20 degrees) from angle of repose (37 degrees). Average bench height of 18 m assumed. Material pushed down gradient. Specific gravity of 1.8 assumed. Slope battering of exposed coal face only.	1.06	m3	Benches on site range from 12-24m in height. Median taken. GHD report suggests, covering a 50m deep batter of exposed coal with 2m cover, would required approx. 320,000 m3/km of batter length.	
13	Management and Maintenance	Management and maintenance of infrastructure (includes servicing, monitoring?). Assume a fixed cost p/yr.	39,000.00	p/yr		Allowance of one person 30% of the year
14	Pumps and Pipework Installation	Relocation of pump to a level above final water level and relocation of existing pump station and pipework.	1,000,000.00	Item		Fixed Cost
15	Buttressing	Clay material placed against a section of the pit wall to prevent continued movement or propagation of wall failure. Specific gravity of 1.8. In-pit haulage assumed to n.e 5km each way.	15.40	m3		
16	Pressure relief well installation	Installation of horizontal wells into pit wall to length of 100m, at intervals of 100m. 6m of PVC pushed in to protect outlet.	35.00	m	Approx. cost. \$2,000 for drill set-up. \$35 p/m of drilling. French drain system an option.	
17	Drainage diversion	Installation of permanent drainage diversions. Assume excavation of a 5m wide, 2m deep. Length 1.5 x perimeter of pit crest with a 20m set back channel. Material placed down slope side, and compacted/ smoothed out.	6.44	m3		
18	Levee construction	Winning of material from borrow pit, with haulage distance n.e. 10km each way and placement. Construction of levee 5m high, 25m at base 5m at top, 150m setback from pit.	17.29	m3		
19	Water Treatment System	Existing water treatment station upgraded/ modified to cope with discharge of treated water in to creeks and pit.	10,000,000.00	Item		Existing on site water treatment/ processing plants can be utilised.
20	Fencing	Construction of 2m high security fence around perimeter of an open void. Fence setback of a minimum of 150m from earthworks.	70.00	m	Minor fencing likely to be required.	Sufficient fencing already in place around current mining leases for all sites.
21	Recontouring	Recontouring of areas, outside of pit, <1m above natural relief to remove impediments to run-off and maximise drainage.	1,791.82	ha		
22	Fertilising (Material cost only)	Application of fertiliser or gypsum over selected areas following seeding. To be undertaken concurrently with seeding, however purchase of specific quantities of fertiliser will need to be accounted for. Material cost only 50kg/ha @ \$410t	20.50	ha		
24	Compaction	Ground surface treatment. Moisture condition and compact existing surface	16,100.00	ha		
25	Fire break	Mown fuel break, i.e grasslands. Spreading of topsoil and use of grass seed applied at 10kg/ha (\$5,000/ha seed). Fire breaks 10 m wide every 100 m of rehabbed/ revegetated land in mining lease/ buffer zone. Haul topsoil 10km each way, rip and seed 90% of area (fire break 100 x 10 in 100 x 100m area)	18,530.00	ha	Incorporation of wet zone may need to be considered	Mowing of fuel break not required, sheep/farming will maintain grass length.
26	Rip-Rap	Crushed concrete materials (available free issue) utilised for armouring of pit lake edge. Ex-pit Haulage assumed to n.e 5 km each way. (0.5m thick rip rap)	31.70	m3	Sourced from road making materials.	
27	Semi Permeable Cover Placement	Excavation and pushing of available semi-permeable material from pit edge down pit wall to 2m depth, for entire pit depth	3.00	m3	Nominal provision, factored from slope battering rate	



Appendix E9 – Loy Yang Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs				
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL	
Summary														
	Landform Stability (Collapse)									2,641,957.42	29,752,535.92	3,510,000.00	35,904,493.34	
	Groundwater									-	14,846,040.00	2,340,000.00	17,186,040.00	
	Surfacewater									-	10,676,347.50	1,170,000.00	11,846,347.50	
	Biodiversity									-	4,109,863.28	-	4,109,863.28	
	Fire Risk									43,052,176.16	13,307,199.66	3,183,883.11	59,543,258.93	
Activity	Bunding		Assume levee sufficient											
Pricing Item														
Design Control	Management of excess water between available storage areas i.e. other pits.													
Activity	Establishment and maintain existing distribution system between the pits.													
Pricing Item	Pumps and Pipework Installation	Medium Term	Expit. Assumes additional to GW infrastructure	1		1		Fixed Cost: Item	1,000,000.00	-	1,000,000.00	-	1,000,000.00	
	Management and Maintenance	Long Term	Expit. Assumes additional to GW infrastructure	30		30		Fixed cost p/yr	39,000.00	-	-	1,170,000.00	1,170,000.00	
Design Control	Appropriate allocations maintained for SW during pit filling.													
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.													
Pricing Item														
Design Control	Appropriate allocations maintained for SW post pit filling.													
Activity	Regional regulation of SW allocations in accordance with pit lake requirements.													
Pricing Item														
Design Control	Ensure that fundamental design parameters involving other water elements are robust enough to cope with variability/ changes.													
Activity	Base initial designs on climate change prediction data (allow for future ppt and evap demand)													
Pricing Item														
Design Control	Minimise the area that is lost to the surrounding catchments, i.e. external areas surrounding pit reshaped rehabbed, to minimise lake catchment. Create a controlled system.													
Activity	Reshaping and establishment of drainage, in the buffer zone and lease area.													
Pricing Item	Reshaping - pit edge	Medium Term		211		211	ha	3,200.00		-	675,200.00	-	675,200.00	
	Recountouring	Medium Term		211		211	ha	1,790.00		-	377,690.00	-	377,690.00	
Design Control	Import material for reshaping													
Activity	Additional overburden sourcing													
Pricing Item	Long haul cut to fill	Medium Term	Assume nominal 0.2m depth at pit edge	422,000		422,000	m3	12.92		-	5,452,240.00	-	5,452,240.00	
	Material placement- expit	Medium Term	Assume nominal 0.2m depth at pit edge	422,000		422,000	m3	6.31		-	2,662,820.00	-	2,662,820.00	
SUB-TOTAL (SURFACEWATER)														
											10,676,347.50	1,170,000.00	11,846,347.50	
RISK ISSUE BIODIVERSITY														
	Mobilisation, demobilisation, site establishment											195,708	195,708	
Design Control	Revegetation planning commensurate with final landuse and stability/ GW requirements.													
Activity	Revegetation													
Pricing Item	Topsailing	Medium Term	Assume pit edge requires only	211		211	ha	12,215.00		-	2,577,365.00	-	2,577,365.00	
	Ripping and Seeding	Medium Term	Assume pit edge requires only	211		211	ha	6,315.00		-	1,332,465.00	-	1,332,465.00	
Design Control	Consider using natural soil improvement agents to improve the soil microbial condition and nutrient load													
Activity	Soil treatment													
Pricing Item	Addition of fertiliser (material only)	Medium Term	Assume pit edge requires only	211		211	ha	20.50		-	4,325.50	-	4,325.50	
SUB-TOTAL (BIODIVERSITY)														
												4,109,863.28	4,109,863.28	
RISK ISSUE FIRE RISK														
	Mobilisation, demobilisation, site establishment										2,050,104	633,676	40,185	2,723,965
Design Control	Coal face must be covered or capped to prevent exposure.													
Activity	Overburden placement		Assumed 2m clay layer sufficient to mitigate fire risk											
Pricing Item														
Activity	Those below final water table should be stabilised and covered for duration of pit filling.		Assumed buttressing stability control sufficient											
Pricing Item														
Activity	Layer compacted with low perm material to prevent aeration (spontaneous combustion)													
Pricing Item	Semi Permeable Cover Placement	Short Term	2m semi-permeable layer. Assumes available from pit edge. AWT batters and BWT faces	10,775,840	10,775,840		m3	3.00		32,327,521.05	-	-	32,327,521.05	
	Compaction	Short Term	AWT and BWT slopes	539	539		ha	16,100.00		8,674,551.48	-	-	8,674,551.48	
Design Control	Programmed maintenance of the cover/ capping, including monitoring, top up of the cover.													
Activity	Cover maintenance													
Pricing Item	Long Haul cut to fill	Long Term	Assume 0.5% cover requires maintenance per year. Based on total AWT semi-perm layer	41,450		41,450	m3	12.92		-	-	535,527.75	535,527.75	



Appendix E9 – Loy Yang Cost Estimate Partial Backfill Below the Water Table

Item	Item Description	Phase	Assumptions	Quantities				UoM	Rate	Costs				
				Total	Short Term	Medium Term	Long Term			Short Term	Medium Term	Long Term	TOTAL	
Summary														
	Landform Stability (Collapse)									2,641,957.42	29,752,535.92	3,510,000.00	35,904,493.34	
	Groundwater									-	14,846,040.00	2,340,000.00	17,186,040.00	
	Surfacewater									-	10,676,347.50	1,170,000.00	11,846,347.50	
	Biodiversity									-	4,109,863.28	-	4,109,863.28	
	Fire Risk									43,052,176.16	13,307,199.66	3,183,883.11	59,543,258.93	
	Material placement- expit	Long Term	Assume 0.5% cover requires maintenance per year. Based on total AWT semi-perm layer	41,450			41,450	m3	6.31			261,546.45	261,546.45	
	Reshaping - Pit wall	Long Term	Assume 0.5% walls exposed require maintenance Based on AWT portion of semi-perm layer	2			2	ha	3,200.00			6,624.00	6,624.00	
	<u>Design Control</u>		<u>Use of shallow rooted species for vegetation to prevent breach of the cover.</u>											
	<u>Activity</u>		<u>Lake edge revegetation</u>											
	<u>Pricing Item</u>		<u>Topsolling</u>	414		414		ha	12,215.00		5,057,010.00		5,057,010.00	
			<u>Ripping and Seeding</u>	414		414		ha	6,315.00		2,614,410.00		2,614,410.00	
	<u>Design Control</u>		<u>Erosion prevention to avoid cover breach.</u>											
	<u>Activity</u>		<u>Design of a shallower slope and use of erosion prevention measures. Battering of coal slope prior to placement of cover to achieve consistent (minimum) level of cover.</u>											
	<u>Pricing Item</u>		<u>Slope battering</u>											
			<u>Rip-rap</u>											
		Short Term Medium Term	Assumed part of operations for stability control Assume pit edge only. Assume around pit perimeter, to 0.5m thickness and 20m depth i.e. to where water table lies.	113,389		113,389		m3	31.70		3,594,443.49		3,594,443.49	
	<u>Design Control</u>		<u>Consideration of alternate fire control measures, possibly spraying exposed coal surfaces with fire retardant materials or chemicals.</u>											
	<u>Activity</u>		<u>Fire retardant spraying</u>											
	<u>Design Control</u>		<u>Control activities e.g. vehicle use in areas where there are coal seams or public access to rehabbed (high risk) areas</u>											
	<u>Activity</u>		<u>Buffer zone establishment</u>											
	<u>Pricing Item</u>													
	<u>Design Control</u>		<u>Include (and maintain) fire breaks in revegetation design</u>											
	<u>Activity</u>		<u>Fire breaks</u>											
	<u>Pricing Item</u>		<u>Fire break</u>	22		22		ha	18,530.00		407,660.00		407,660.00	
	<u>Design Control</u>		<u>Cover with water (i.e. fill lake to maximum extent)</u>											
	<u>Activity</u>		<u>Aquifer repressurisation</u>											
	<u>Pricing Item</u>		<u>Management and Maintenance</u>	30			30	Fixed cost p/yr	39,000.00			1,170,000.00	1,170,000.00	
	<u>Activity</u>		<u>Surface water injection</u>											
	<u>Pricing Item</u>		<u>Pumps and Pipe Network Installation</u>	1		1		Fixed Cost: Item	1,000,000.00		1,000,000.00		1,000,000.00	
			<u>Management and Maintenance</u>	30			30	Fixed cost p/yr	39,000.00			1,170,000.00	1,170,000.00	
	<u>Design Control</u>		<u>Fill pit faster with surface water addition</u>											
	<u>Activity</u>		<u>Surface water addition</u>											
	<u>Pricing Item</u>													
	<u>Design Control</u>		<u>Maintenance of water level using controlled surface water addition</u>											
	<u>Activity</u>		<u>Surface water addition</u>											
	<u>Pricing Item</u>													
			SUB-TOTAL (FIRE RISK)								43,052,176	13,307,199.66	3,183,883.11	59,543,258.93